

Engine & Cooling

Fuel

Ignition

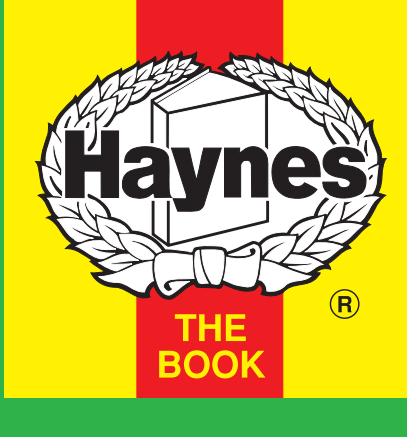
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling systemC25E 1.81985 to 1994

Type		XM7T (169) 50kW
Capacity (cm³) / number of cylinders		1796 / 4
Compression ratio / pressure	bar	7.5 / _
Oil pressure	bar	2.7 [3.8]
Oil temperature	°C	90
Valve clearance - inlet	mm	0.10
Valve clearance - exhaust	mm	0.25
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	80 to 83
Radiator cap pressure	bar	1.0

Fuel systemC25E 1.81985 to 1994

Idle speed - manual [auto]	rpm	800+50-0
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤300
CO2 @ idle speed [3000 rpm] - see page VI	%	≥10.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Solex
Type / ref		34 PBISA 16 PEU A 315
Main jet / needle		130
Injection pressure	bar	_
Pump pressure	bar	_
Octane rating	RON	88[E 91 RON]

Ignition systemC25E 1.81985 to 1994

Type		Electronic
Ignition coil		Bosch. Ducellier
Primary resistance	ohms	0.6 to 1.0
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch/Ducellier
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	10±1 BTDC @ 800
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	M130E
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	0 to 3 @ 1600
	° Crankshaft @ rpm	14 to 18 @ 3000
	° Crankshaft @ rpm	24 to 28 @ 5000
Vacuum range check	mbar	100 to 400
Maximum vacuum advance	° Crankshaft	18 to 22
Spark plugs		Bosch/Champion
Type		W7DC / N281YC
Electrode gap	mm	0.60 to 0.70

Electrical systemC25E 1.81985 to 1994

Battery	V / CC / RC	12 / 50Ah
Alternator voltage / full load current / engine rpm		13.3 to 14.8 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gearC25E 1.81985 to 1994

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	_
Estate / Van	Size	185x14: 185/75x14: 165/75x14
Pressure - front / rear - Saloon	bar	_
- Estate / Van	bar	4.1 / 4.5¹

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+0.5±1.0
Camber		+1°30' to 2°30'
Castor		0 to +1°.7.90 ►: +15' to1°15'
King pin inclination		+9°30' to 11°30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	0±1.0 N/A
Camber		_

Torque wrench settingsC25E 1.81985 to 1994

Cylinder head - stage 1	Nm	50, then slacken
- stage 2	Nm	20
Cylinder head - stage 3	Nm	+ 90°, warm up & cool down¹
- stage 4	Nm	Repeat from stage 2¹
Big-end bearings	Nm	40
Main bearings	Nm	75
Clutch cover	Nm	15 N
Flywheel [driveplate]	Nm	68 LkC N
Front hubs	Nm	500 LkC
Rear hubs	Nm	170
Wheel nuts / bolts	Nm	180
Spark plugs	Nm	23

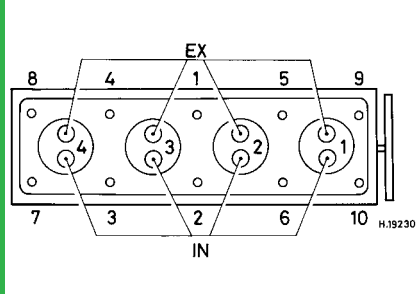
CapacitiesC25E 1.81985 to 1994

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	1.3
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	9.0
Fuel tank	litres	70

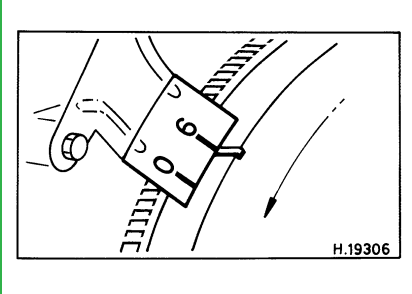
Notes and Illustrations

¹7.86 ►: 3.5 / 3.5. Combi: 3.5 / 3.2
²Engine no 012 626 ►: + 180°, warm up, then + 35°. 4.89 ►, Torx: 60, then 0, then 20 + 300°

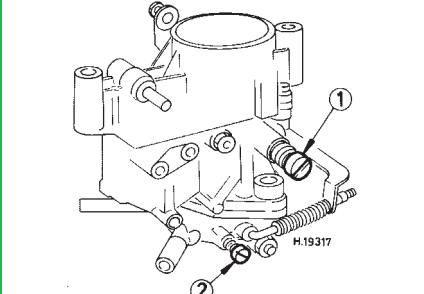
1: Idle speed 2: CO / Mixture



1796 cm³



1796 cm³



Solex PBISA