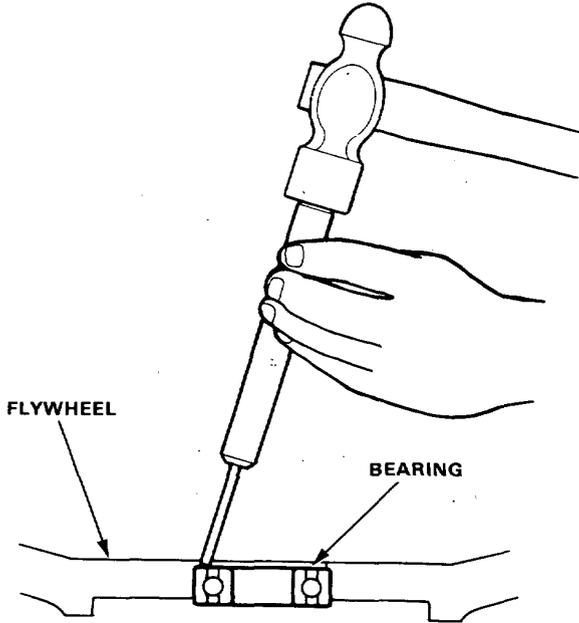


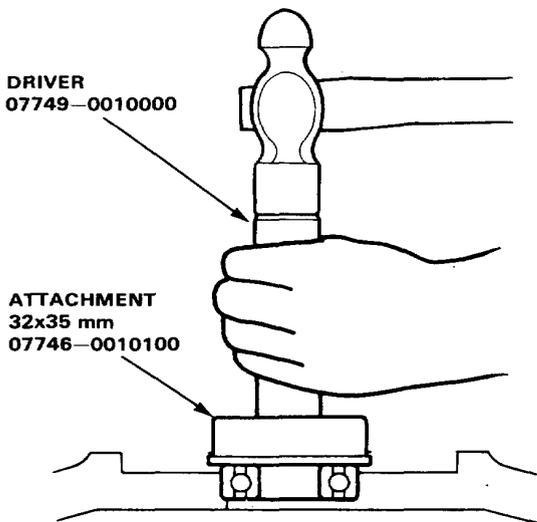
Flywheel Bearing

Inspection/Replacement (cont'd)

2. Remove the bearing from the flywheel.



3. Drive in the new bearing in the flywheel.

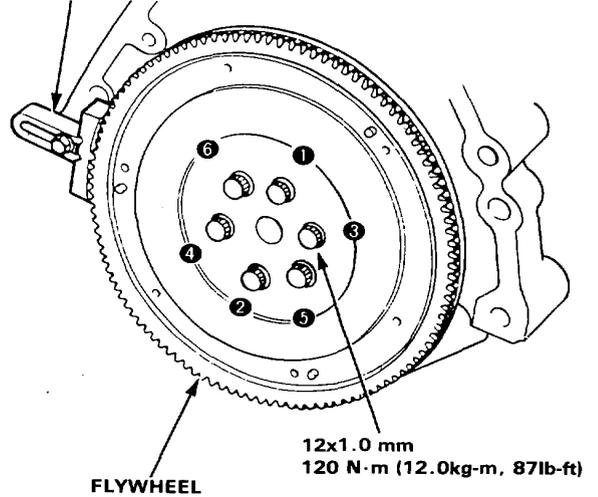


Flywheel and Clutch

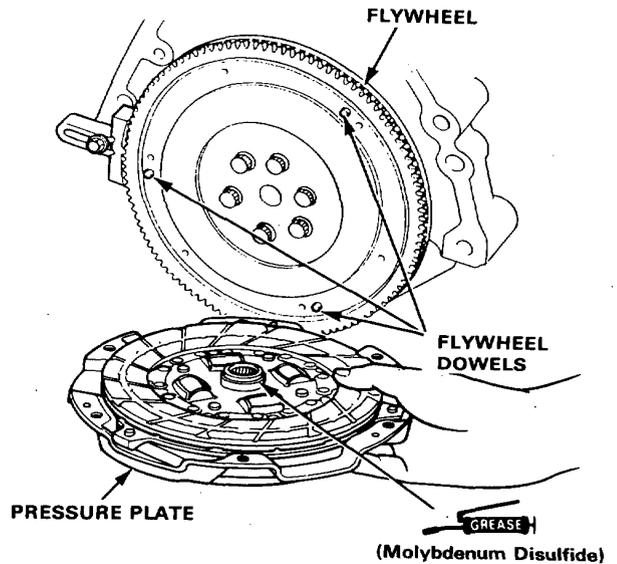
Installation

1. Align the hole in flywheel with the crankshaft dowel pin and assemble. Install the bolts only finger tight.
2. Install the Ring Gear Holder, then torque the flywheel bolts in a crisscross pattern, as shown.

RING GEAR HOLDER
07924-PD20002
or
07924-PD20003



3. Install the clutch disc and pressure plate by aligning the flywheel dowels with dowel holes in the pressure plate.

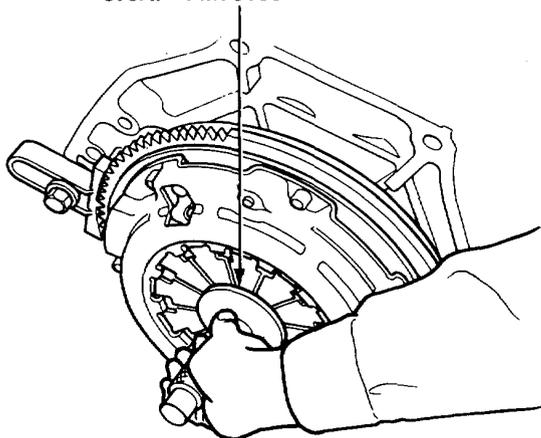


4. Install the attaching bolts finger tight.



5. Insert the Clutch Disc Alignment Tool in the splined hole in the clutch disc.

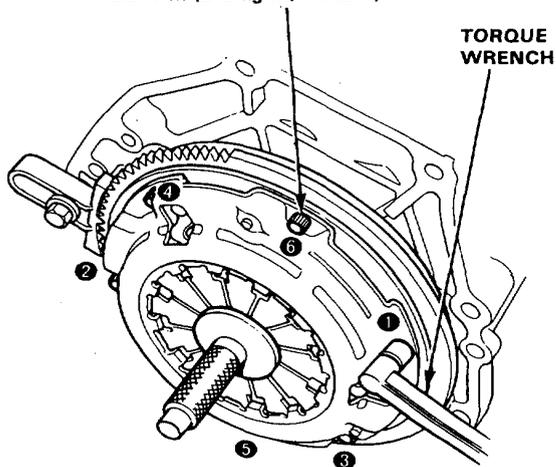
**CLUTCH DISC ALIGNMENT TOOL
07JAF-PM70100**



**Crankshaft
side**

6. Torque the bolts in a crisscross pattern as shown. Tighten them two turns at a time to prevent warping the diaphragm spring.

**8 x 1.25 mm
26 N·m (2.6 kg-m, 19 lb-ft)**



7. Remove the Alignment Tool and Ring Gear Holder.