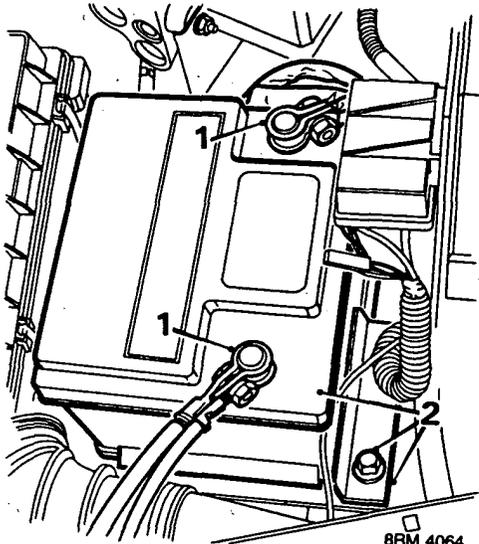


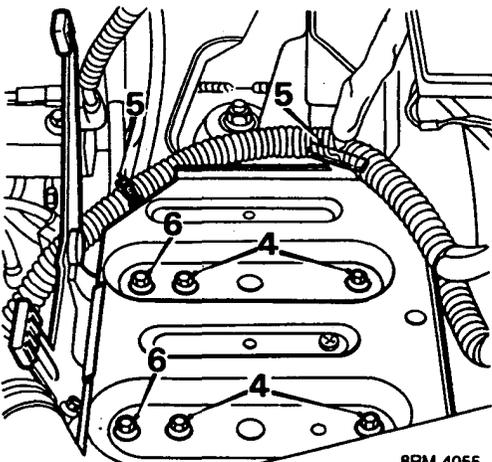


ENGINE L.H. MOUNTING

Remove



1. Disconnect both battery leads.
2. Remove bolt and battery clamp; lift out battery.
3. Remove air cleaner, see **FUEL SYSTEM - Repairs**.

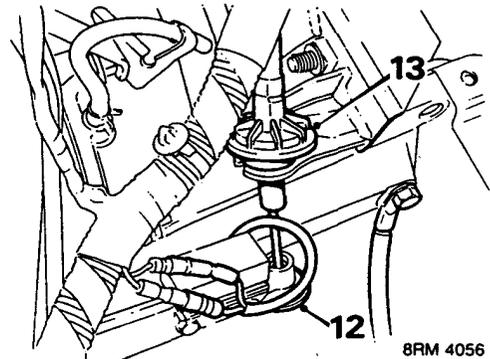


4. Remove 4 screws securing battery tray.
5. Release 2 clips securing harness to battery tray.
6. *Non - Turbo Models:* Remove 2 screws securing resonator bracket to battery tray.
7. Remove battery tray.
8. *Non - Turbo Models:* Move resonator aside.
9. Raise front of vehicle.

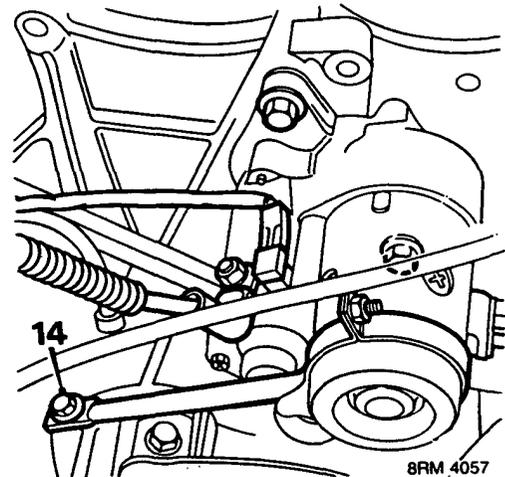
WARNING: Support on safety stands.

10. Remove L.H. front road wheel.
11. Position trolley jack to support gearbox.

CAUTION: Use a block of wood or hard rubber pad to protect gearbox casing.

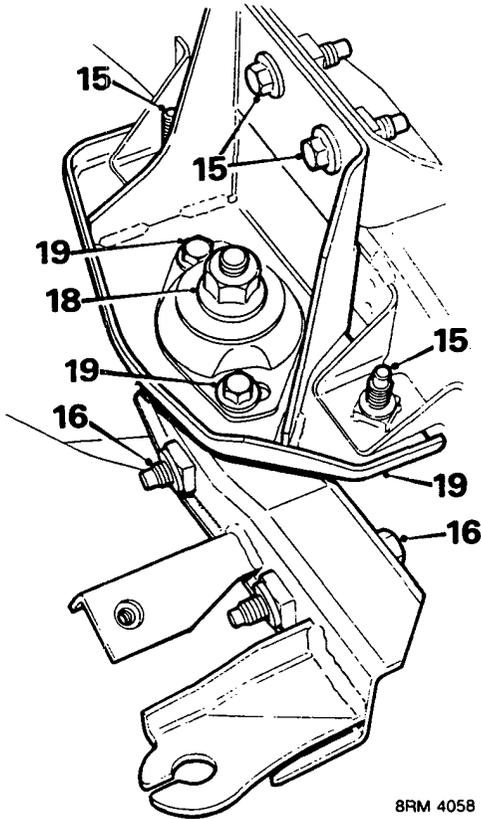


12. Release clutch cable from gearbox operating lever.
13. Release clutch cable from abutment bracket.



14. Remove bolt securing starter motor support rod to gearbox bracket.

Engine



15. Remove 4 bolts securing mounting bracket to body.
16. Remove 2 bolts securing mounting bracket to gearbox.

CAUTION: Note fitted positions of long and short bolts.

17. Lower trolley jack until mounting can be released from gearbox.
18. Remove nut securing gearbox mounting bracket to rubber mounting; recover special washer.
19. Remove 2 screws securing rubber mounting to body bracket; remove mounting.

Refit

1. Position rubber mounting to body bracket.
2. Fit and tighten screws.
3. Position gearbox bracket to body bracket.
4. Fit special washer and nut, tighten nut to 73 Nm.
5. Position mounting to gearbox.
6. Fit bolts securing mounting bracket to gearbox and tighten to 45 Nm.
7. Raise trolley jack to support gearbox and align mounting bracket to body.
8. Fit bolts and tighten to 45 Nm.
9. Fit and tighten bolt securing starter motor support rod to gearbox bracket.
10. Connect clutch cable to abutment bracket and gearbox operating lever.
11. Remove trolley jack.

12. *Non - Turbo Models:* Position resonator bracket to battery tray; fit and tighten screws.
13. Fit battery tray, fit and tighten screws.
14. Position harness to battery tray; secure clips.
15. Fit air cleaner, see **FUEL SYSTEM - Repairs.**

WARNING: Support on safety stands.

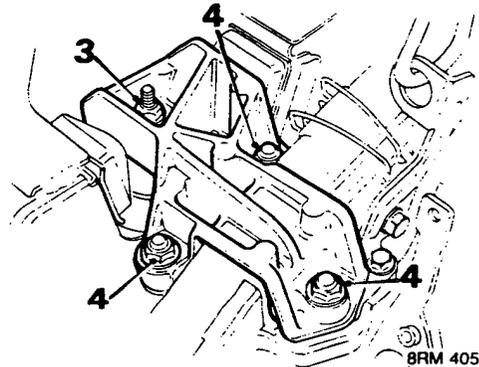
16. Remove stand(s) and lower vehicle.
17. Fit battery into tray, fit clamp and tighten bolt, connect both battery leads.

ENGINE R.H. MOUNTING

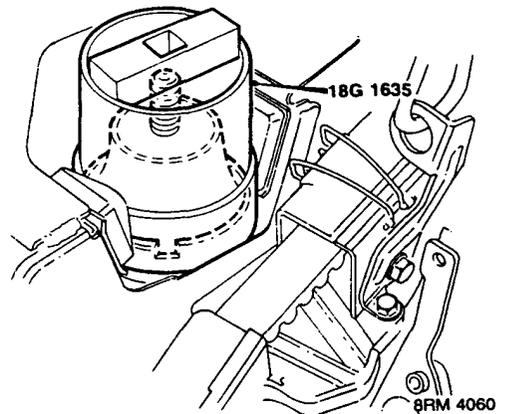
Remove

1. Position trolley jack beneath sump.
2. Support engine on trolley jack.

CAUTION: Use a block of wood or hard rubber pad to protect sump.



3. Remove nut securing mounting bracket to mounting rubber.
4. Remove 3 nuts securing mounting bracket to engine, remove bracket.



5. Using tool 18G 1635, remove mounting rubber.



Refit

1. Position mounting rubber to body.
2. Tighten mounting rubber using **18G 1635**
3. Position mounting bracket to engine and mounting rubber.
4. Fit nuts and tighten to 50 Nm.

ENGINE REAR MOUNTING

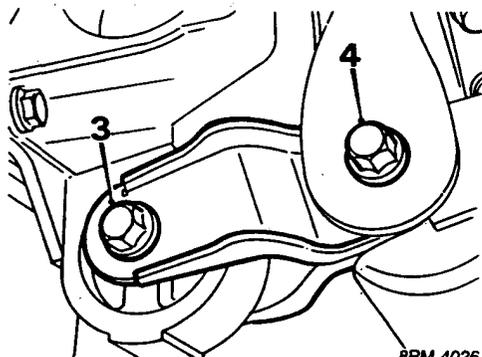
Remove

1. Raise front of vehicle.

WARNING: Support on safety stands.

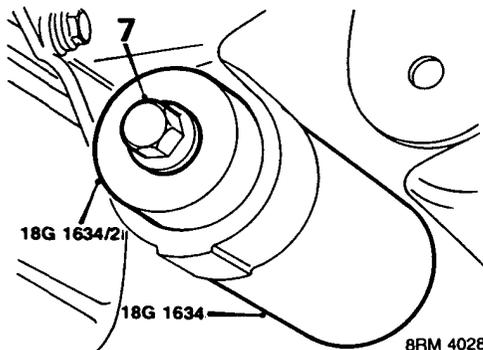
2. Position trolley jack beneath sump to support engine.

CAUTION: Use a block of wood or hard rubber pad to protect sump.



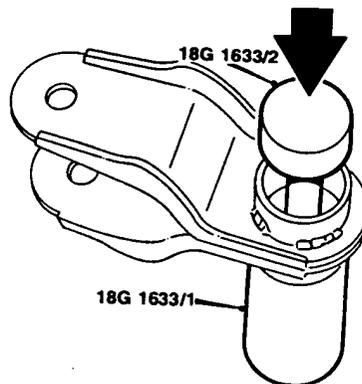
8RM 4026

3. Remove bolt securing tie rod to support housing.
4. Remove bolt securing tie rod to mounting bracket; remove tie rod.



8RM 4028

5. Position tool **18G 1634** to support housing bush.
6. Assemble tool **18G 1634/2** to tool **18G 1634**.
7. Tighten centre bolt of tool **18G 1634/2** and withdraw bush from support housing; discard bush.



8RM 4029

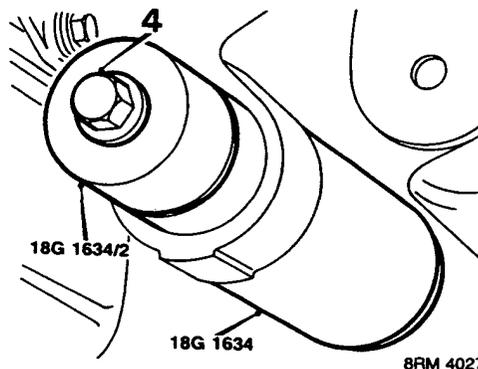
8. Position tool **18G 1633/1** on bed of press.

CAUTION: Ensure chamfer on tool faces towards tie rod bush.

9. Place tie rod and bush on tool **18G 1633/1**.
10. Position tool **18G 1633/2** to tie rod bush and press bush out of tie rod; discard bush.

Refit

1. Ensure bore of support housing is clean.



8RM 4027

2. Position new bush and tool **18G 1634** to support housing.
3. Assemble tool **18G 1634/2** to tool **18G 1634**.
4. Tighten centre screw of tool **18G 1634/2** and pull bush into support housing.