



Clutch

Reassembly

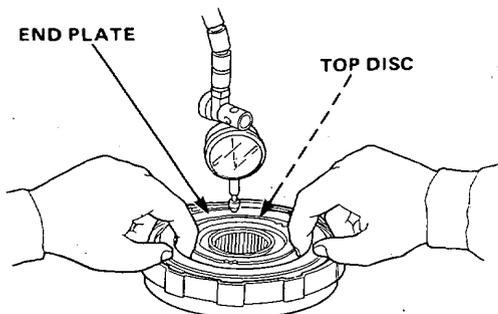
1. Measure the clearance between the clutch end plate and top disc with a dial indicator.

Zero the dial indicator with the clutch end plate lowered and lift it up to the snap ring. Distance where the clutch end plate moves is the clearance between the clutch end plate and top disc.

NOTE: Measure at three locations.

End Plate-to-Top Disc Clearance:

	Service Limit	
1ST	0.65—0.85 mm	(0.026—0.033 in.)
2ND	0.65—0.85 mm	(0.026—0.033 in.)
3RD	0.40—0.60 mm	(0.016—0.024 in.)
4TH	0.40—0.60 mm	(0.016—0.024 in.)

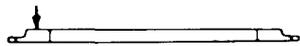


2. If the clearance is not within the service limits, select a new clutch end plate from the following table.

NOTE: If the thickest clutch and plate is installed but the clearance is still over the standard, replace the clutch discs and clutch plates.

P/N	PLATE NO.	THICKNESS
1	22551-PC9-000	2.4 mm (0.094 in.)
2	22552-PC9-000	2.5 mm (0.098 in.)
3	22553-PC9-000	2.6 mm (0.102 in.)
4	22554-PC9-000	2.7 mm (0.106 in.)
5	22555-PC9-000	2.8 mm (0.110 in.)
6	22556-PC9-000	2.9 mm (0.114 in.)
7	22557-PC9-000	3.0 mm (0.118 in.)
8	22558-PC9-000	3.1 mm (0.122 in.)
9	22559-PC9-000	3.2 mm (0.126 in.)
10	22560-PC9-000	3.3 mm (0.130 in.)
11	22561-PC9-000	2.1 mm (0.082 in.)
12	22562-PC9-000	2.2 mm (0.086 in.)
13	22563-PC9-000	2.3 mm (0.090 in.)

NUMBER



END PLATE