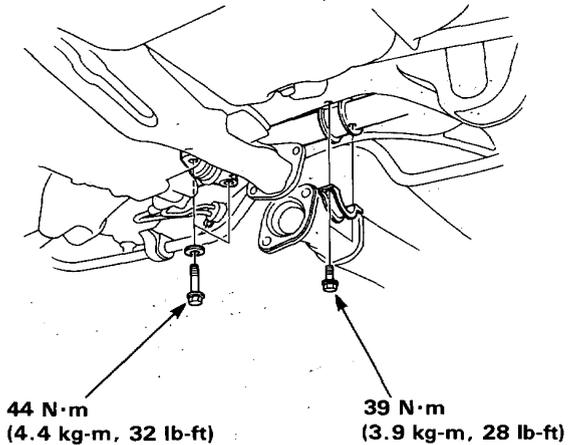


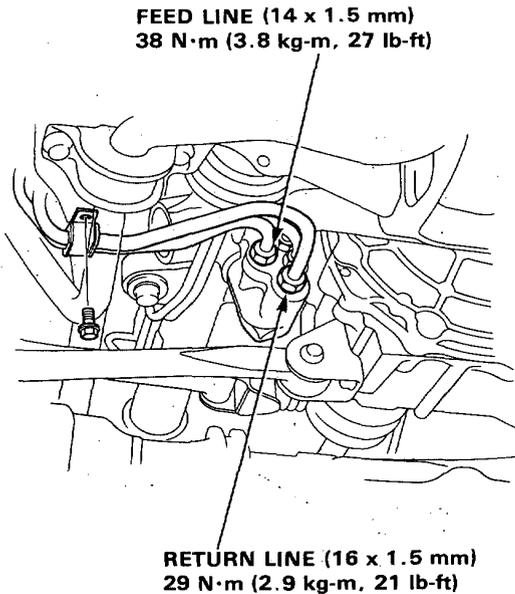


Installation

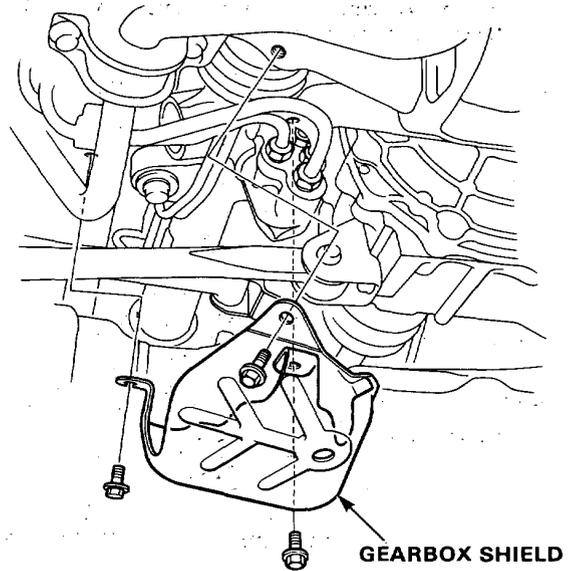
1. Reinstall the gearbox in the reverse order of removal.
2. Tighten the gearbox mounting and bracket bolts.



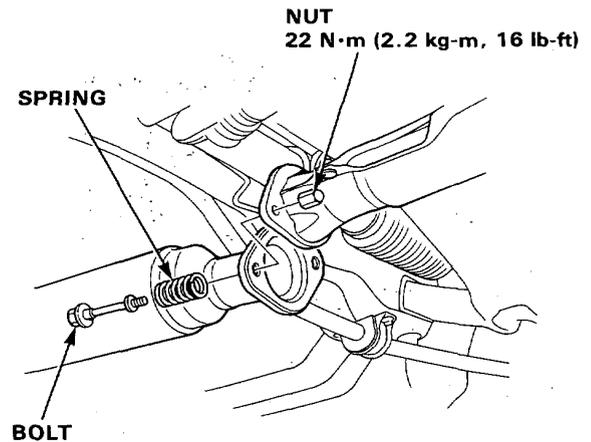
3. Connect the fluid lines to the control unit. Then tighten the clamp bolt.



4. Install the gearbox shield.



5. Connect the exhaust-pipes with new gasket, and tighten the bolts and nuts.

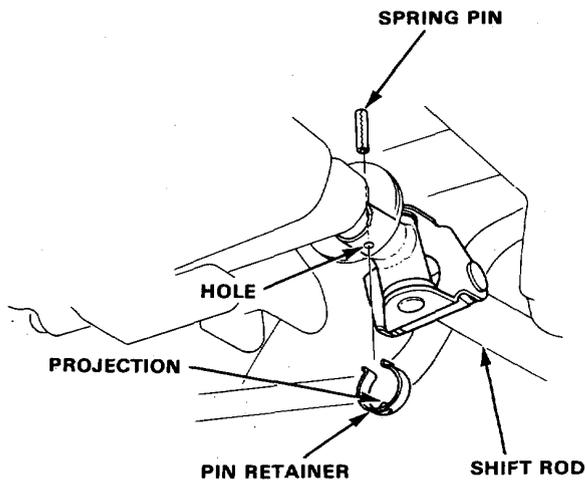


Steering Gearbox

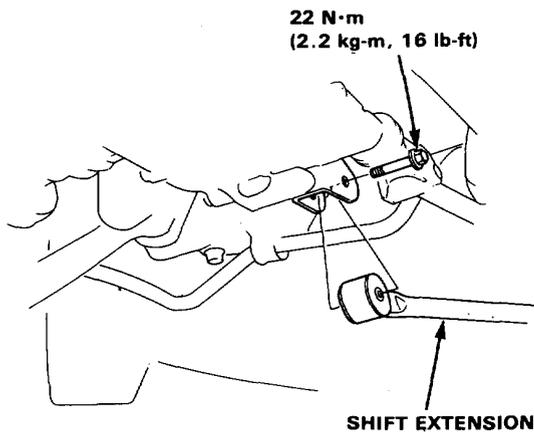
Installation (cont'd)

6-1. (Manual transmission model only)

- Connect the shift rod to the transmission and drive the spring pin with a punch, then install the pin retainer. Be sure that the projection on the pin retainer is in the hole.

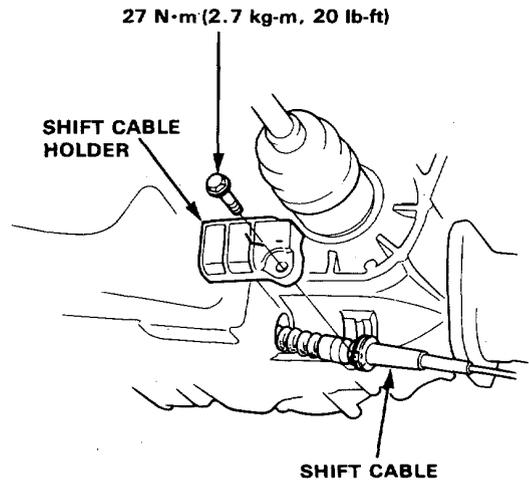


- Install the shift extension to the transmission case.

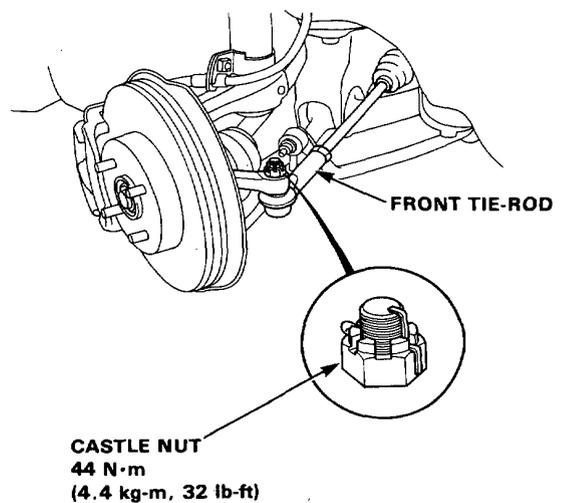


6-2. (Automatic transmission model only).

- Connect the shift cable to the transmission and install the cable holder.



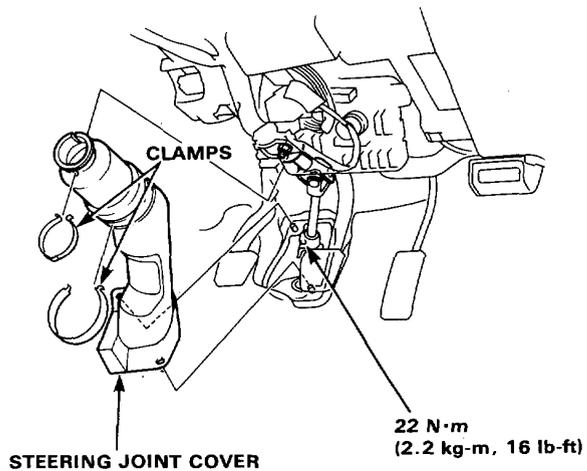
7. Re-connect the tie-rods to the steering knuckles, tighten the castle nut to specified torque, and install new cotter pins.





8. Reconnect the steering shaft to the gearbox.
9. Install the steering joint cover.

CAUTION: Before tightening the steering joint bolts, pull up the steering joint to make sure that the steering joint is fully seated.



10. Fill the system:
 - Fill the reservoir with new Power Steering Fluid.
 - Start the engine and let it run at fast idle, then turn the steering wheel from lock-to-lock several times to bleed air from the system.
 - Check the fluid again, and add more if necessary.
11. Check the gearbox for leaks, then reinstall the shield.
12. Reinstall the front wheels.