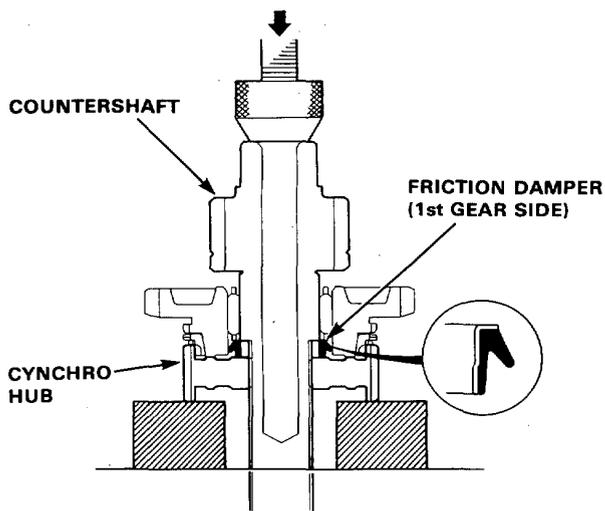
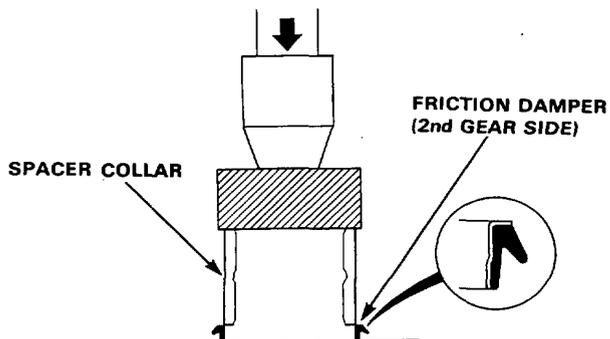


Countershaft Reassembly

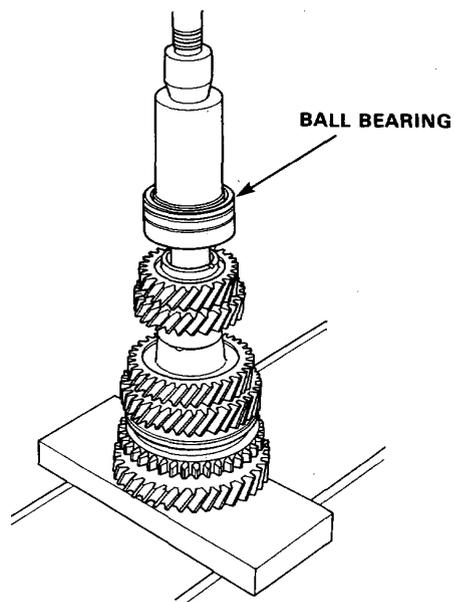
1. Using a press, install the friction damper (1st gear side) to the countershaft as shown.



2. Using a press, install the friction damper (2nd gear side) to the spacer collar.



3. Install the ball bearing using a press as shown.



4. Install the spring washer, tighten the locknut and then stake the locknut tab into the groove.

LOCKNUT

110 → 0 → 110 N·m (11.0 → 0 → 11.0kg-m, 80 → 0 → 80 lb-ft)