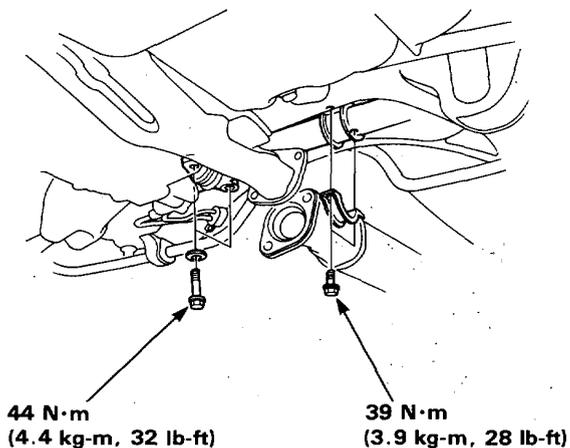


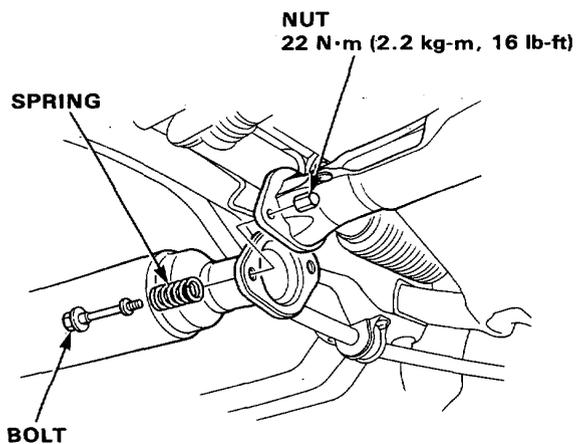


## Installation

1. Reinstall the gearbox in the reverse order of removal.
2. Tighten the gearbox mounting and bracket bolts.

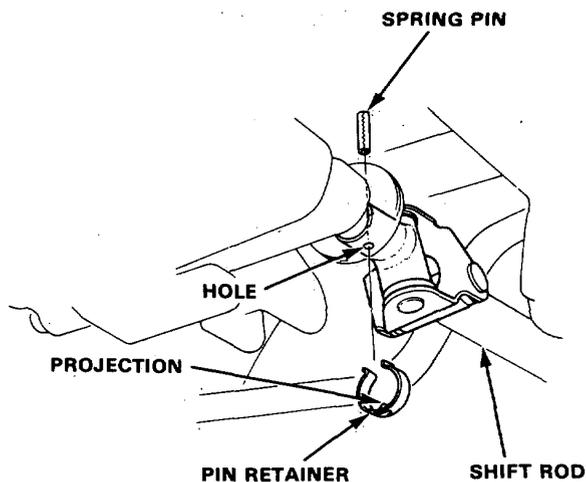


3. Connect the exhaust pipes with new gasket, and tighten the bolts and nuts.

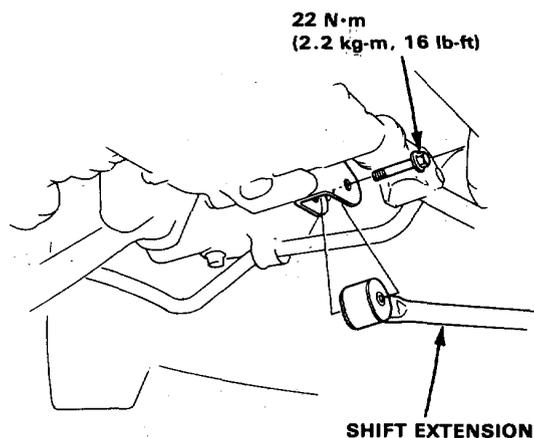


### 4-1. (Manual transmission model only)

- Connect the shift rod to the transmission and drive the spring pin with a punch, then install the pin retainer. Be sure that the projection on the pin retainer is in the hole.



- Install the shift extension to the transmission case.



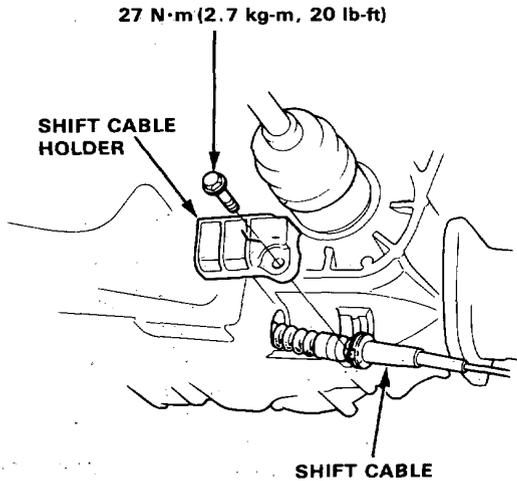
(cont'd)

# Steering Gearbox

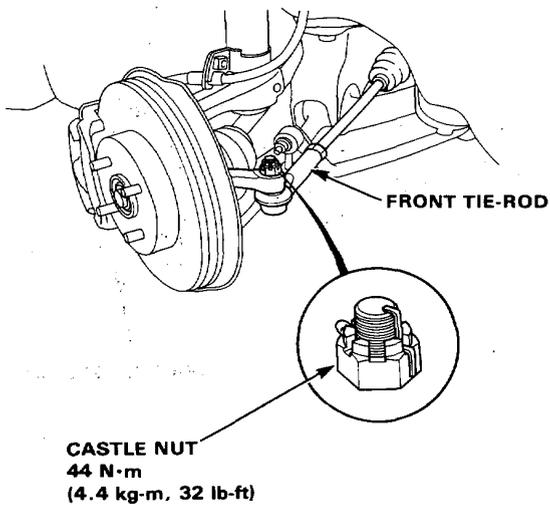
## Installation (cont'd)

4-2. (Automatic transmission model only).

- Connect the shift cable to the transmission and install the cable holder.

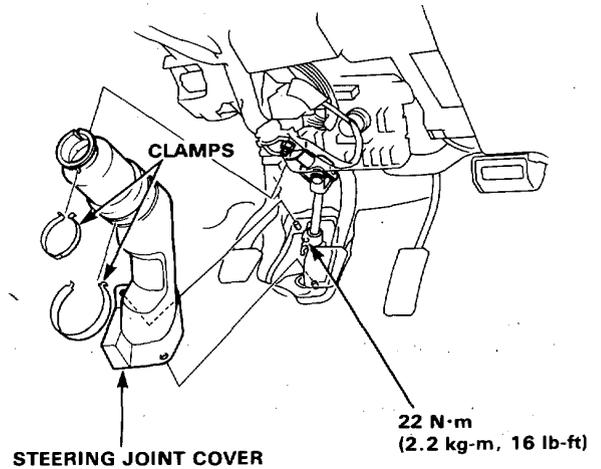


5. Re-connect the tie-rods to the steering knuckles, tighten the castle nut to specified torque, and install new cotter pins.



6. Reconnect the steering shaft to the gearbox.
7. Install the steering-joint cover.

**CAUTION:** Before tightening the steering joint bolts, pull up the steering joint to make sure that the steering joint is fully seated.



8. Reinstall the front wheels.