


## Engine Block

Illustrated Index .....	5-54
Main Bearings and Rod Bearings .....	5-56
Pistons and Crankshaft .....	5-57
Cylinder Block .....	5-59
Piston Pins .....	5-61
Piston Rings .....	5-63
Oil Seal .....	5-65
Crankshaft Installation .....	5-66



### Special Tools

Ref. No.	Tool Number	Description	Q'ty	Remarks
①	07973-6570002	Piston Pin Dis/Assembly Tool Set	1	 Component Tool
①-1	07973-6570500	Piston Base	1	
①-2	07973-6570600	Piston Base Spring	1	
②	*07HAF-PL20101	Piston Base Head	1	
③	07GAF-PH70100	Pilot Collar	1	07973-PE00301 may also be used. Crankshaft oil seal (clutch side)
④	07GAF-PH60300	Piston Pin Base Insert	1	
⑤	07973-PE00302	Adjustable Piston Pin Driver	1	
⑥	07948-SB00101	Seal Driver Attachment	1	
⑦	07749-0010000	Driver	1	Crankshaft oil seal (pulley side)
⑧	07GAD-PH70200	Oil Seal Driver	1	

\*New Tool

