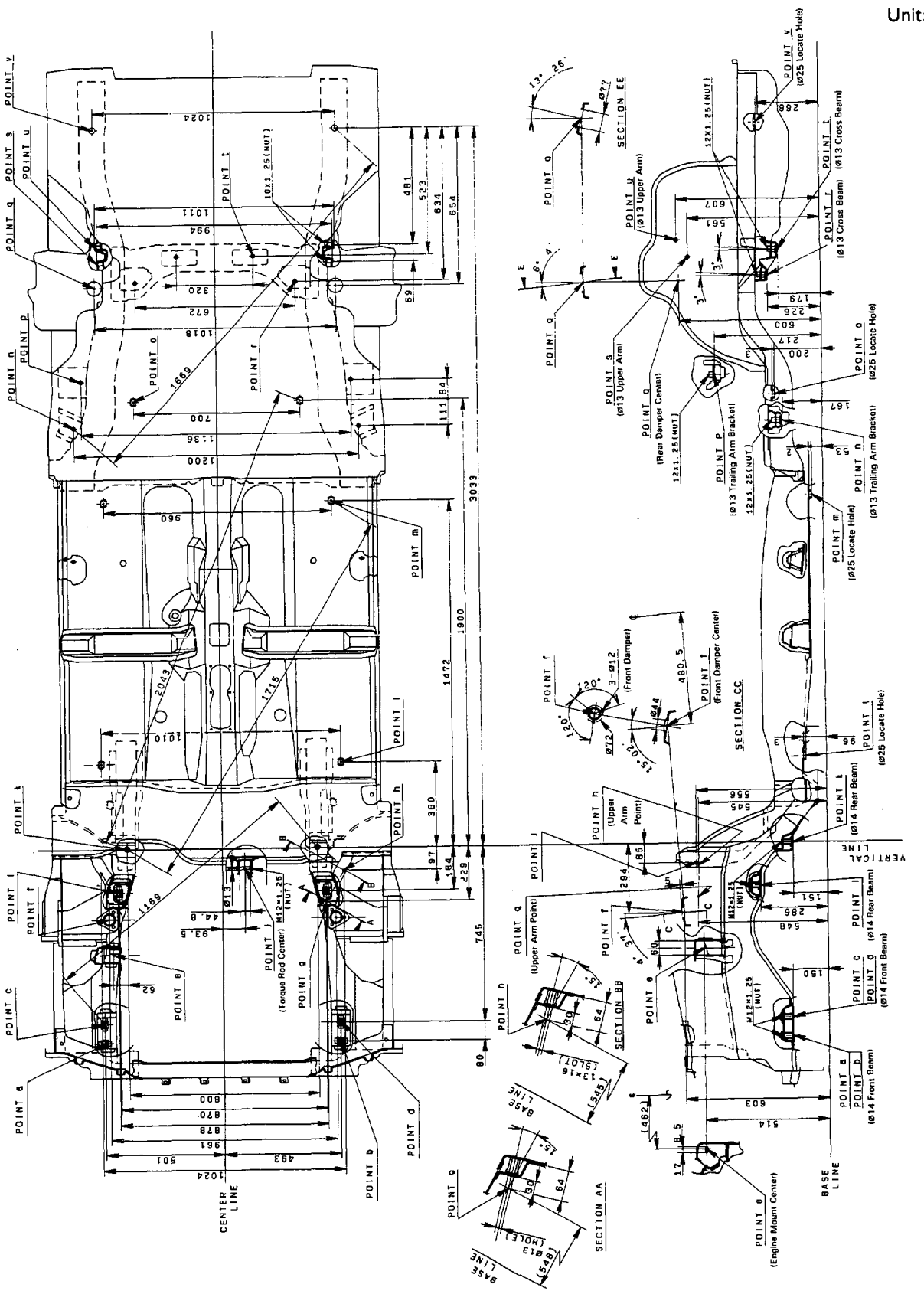
Frame Repair Chart

Unit: mm