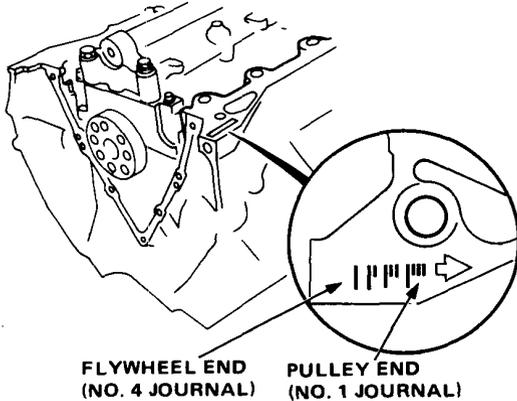


Main Bearings

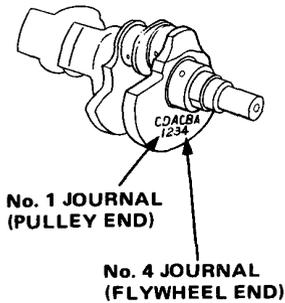
Selection

Crank Bore Code Locations (Letters)

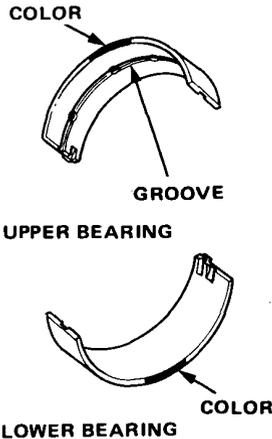
Letters have been stamped on the end of the block as a code for the size of each of the 4 main journal bores. Use them, and the numbers stamped on the crank (codes for main journal size), to choose the correct bearings.



Main Journal Code Locations (Numbers)

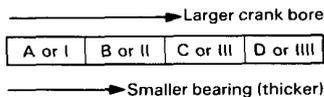


Bearing Design



Bearing Identification

Color code is on the edge of the bearing



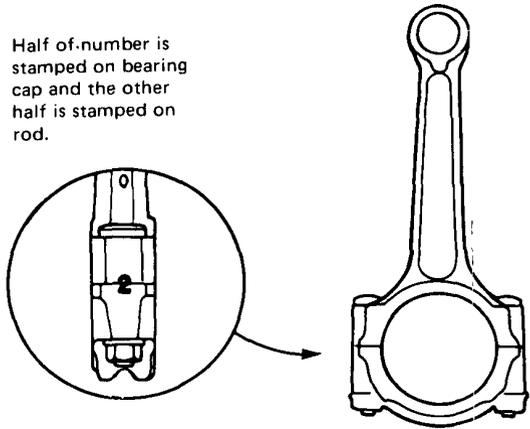
Smaller main journal	1 or I	Upper	Pink	Pink	Yellow	Yellow
	2 or II	Lower	Pink	Yellow	Yellow	Green
Smaller bearing (thicker)	3 or III	Upper	Yellow	Yellow	Green	Green
	4 or IIII	Lower	Yellow	Green	Green	Brown
	5 or IIIII	Upper	Green	Green	Brown	Brown
	6 or IIIII	Lower	Green	Brown	Brown	Black
		Upper	Green	Brown	Brown	Black
		Lower	Brown	Brown	Black	Black

Rod Bearings

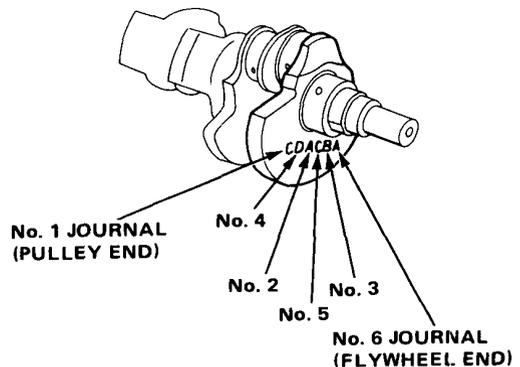
Selection

Rod Code Location (Numbers)

Numbers have been stamped on the side of each connecting rod as a code for the size of the big end. Use them, and the letters stamped on the crank (codes for rod journal size), to choose the correct bearings.

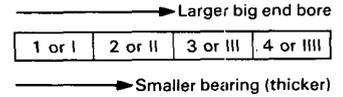


Rod Journal Code Locations (Letters)



Bearing Identification

Color code is on the edge of the bearing



Smaller rod journal	A or I	Pink	Pink	Yellow	Yellow
	B or II	Pink	Yellow	Yellow	Green
Smaller bearing (thicker)	C or III	Yellow	Yellow	Green	Green
	D or IIII	Yellow	Green	Green	Brown
	E or IIIII	Green	Green	Brown	Brown
	F or IIIII	Green	Brown	Brown	Black
		Green	Brown	Black	Black