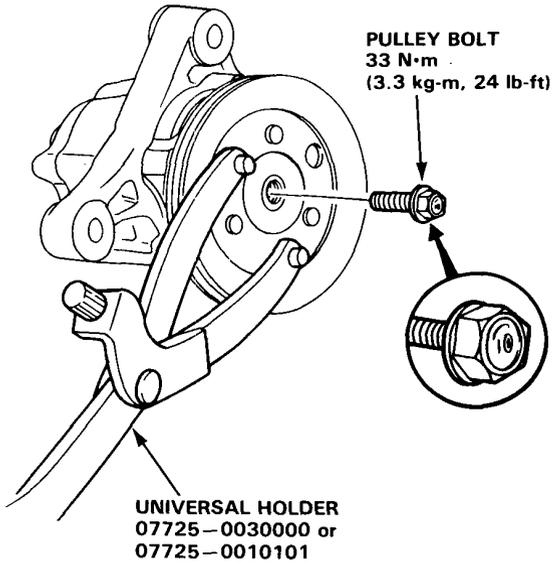


# Pump

## Pulley Replacement

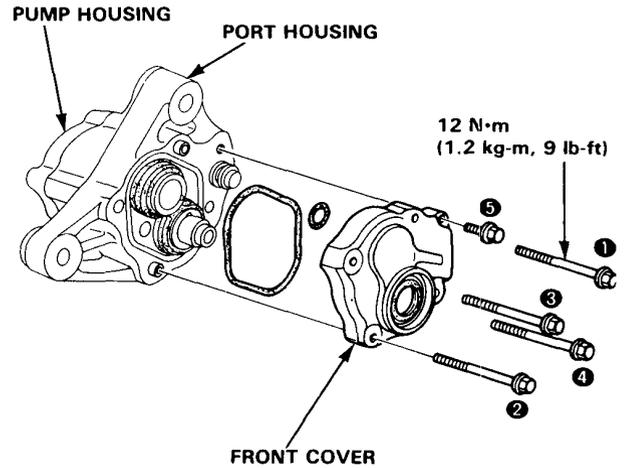
1. Hold the pulley with the universal holder, and remove the pulley bolt, then remove the pulley.

**CAUTION:** Pulley bolt has left hand threads.



## Control Valve Inspection and Replacement

1. Remove the five 6 mm bolts in the order shown, then separate the pump front cover, pump housing and port housing.



2. Remove the control valve from the pump housing.

