

SYMBOLS

The following symbols are used in the Welding Diagrams in Section RE of this manual to indicate cutting areas and the types of weld required.


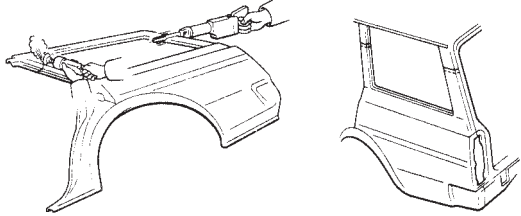

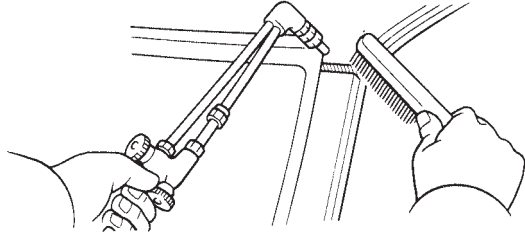
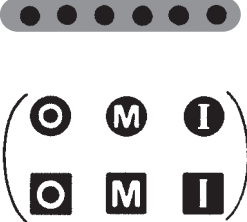
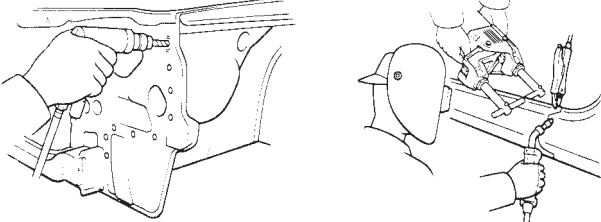

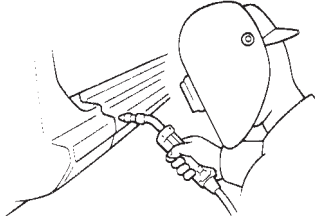

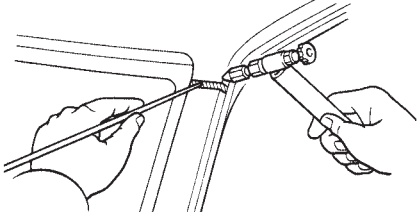

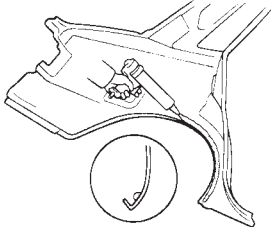
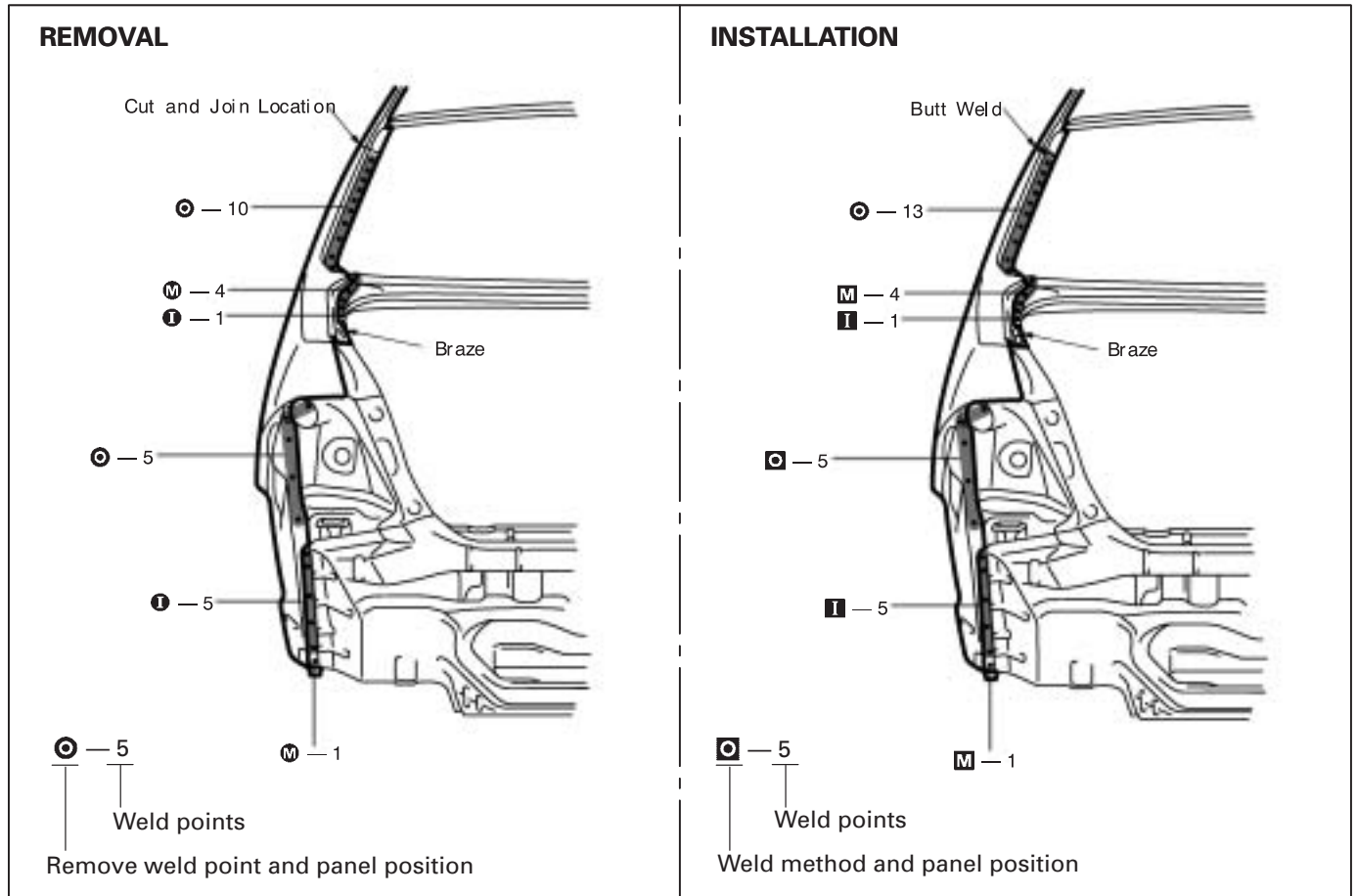
SYMBOLS	MEANING	ILLUSTRATION
	<p>SAW CUT OR ROUGH CUT</p>	
	<p>REMOVE BRAZE</p>	
	<p>WELD POINTS SPOT WELD OR MIG PLUG WELD <i>(See page IN-5)</i></p>	
	<p>CONTINUOUS MIG WELD (BUTT WELD OR TACK WELD)</p>	
	<p>BRAZE</p>	
	<p>BODY SEALER</p>	

Illustration of Weld Point Symbols

EXAMPLE:



SYMBOL	MEANING	ILLUSTRATION	SYMBOL	MEANING	ILLUSTRATION
<div style="display: flex; flex-direction: column; align-items: center;"> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; margin-bottom: 5px;"></div> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Remove Weld Points		<div style="display: flex; flex-direction: column; align-items: center;"> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; margin-bottom: 5px;"></div> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Spot Weld	
<div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">O</div>	(Outside)		<div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">O</div> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">M</div> <div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">I</div>	Mig Plug Weld	
<div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">M</div>	(Middle)				
<div style="border: 1px solid black; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center;">I</div>	(Inside)		+	Spot MIG Weld	

HINT: Panel position symbols are as seen from the working posture.