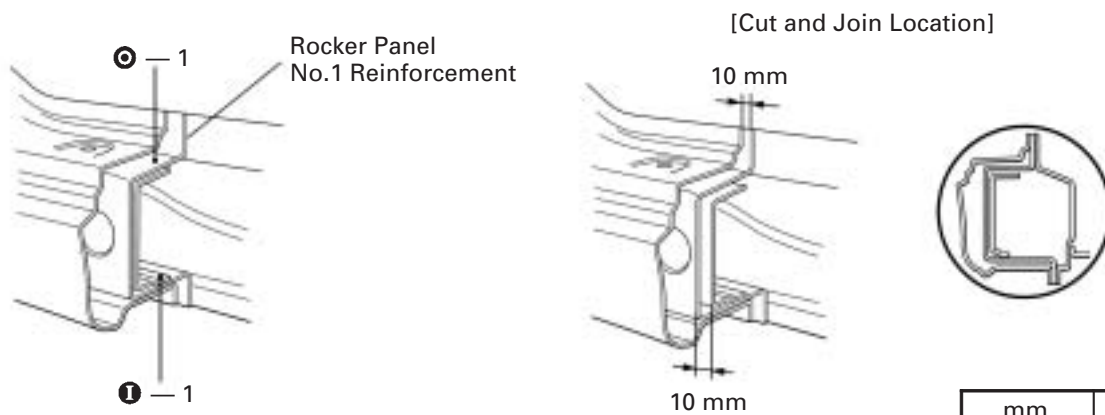
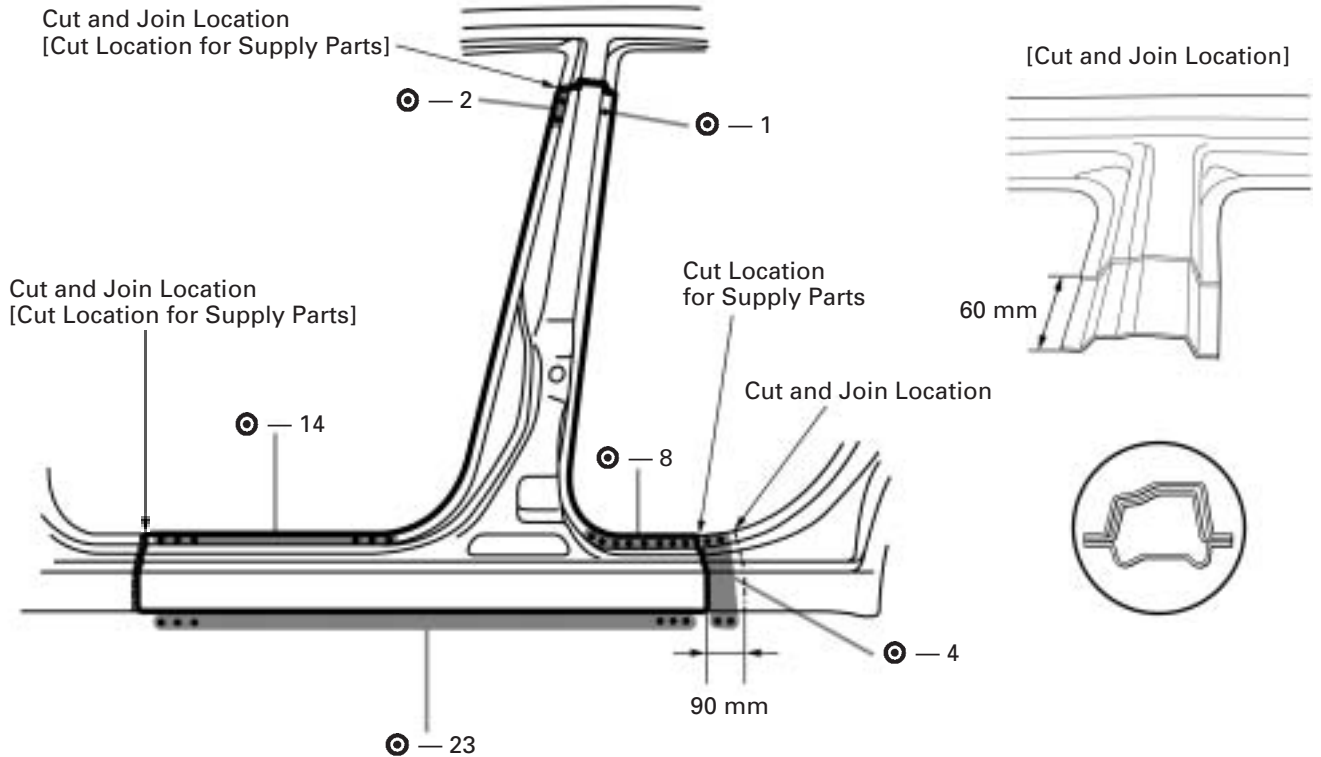
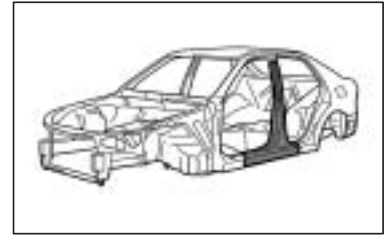


CENTER BODY PILLAR (CUT)

REMOVAL



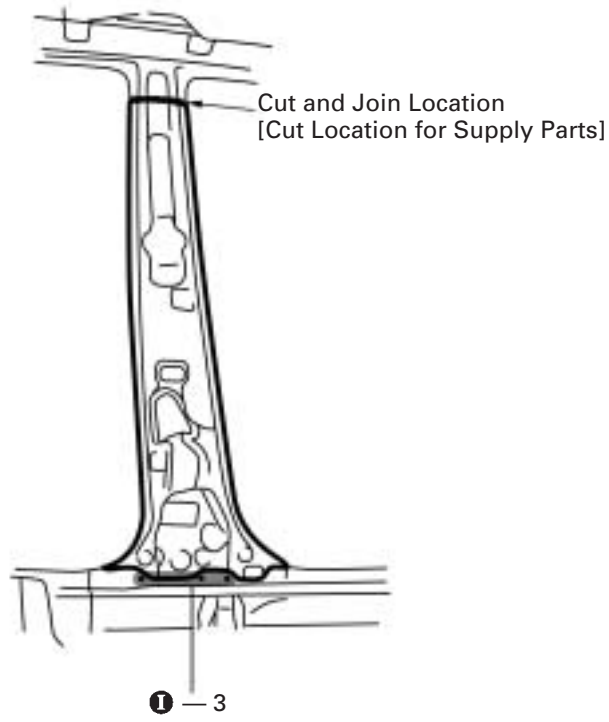
mm	in.
10	0.39
60	2.36
90	3.54

1. Cut and join the parts at the locations as shown above.

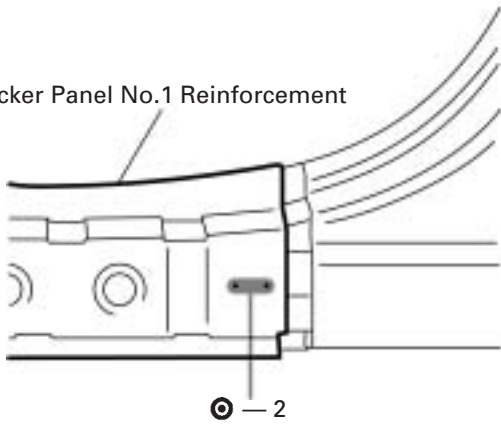
HINT:

- 1) Shift the each cut and join locations of the center outer pillar, reinforcement and inner pillar.
- 2) Shift the each cut and join locations of the rocker outer and rocker panel No.1 reinforcement.

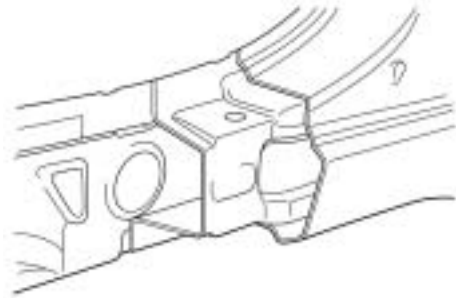
2. In order to cut the rocker panel rear section behind the cut location for supply parts, reuse the quarter panel section.
3. Remove the quarter panel at the location shown above, and remove the rocker panel No.1 reinforcement.



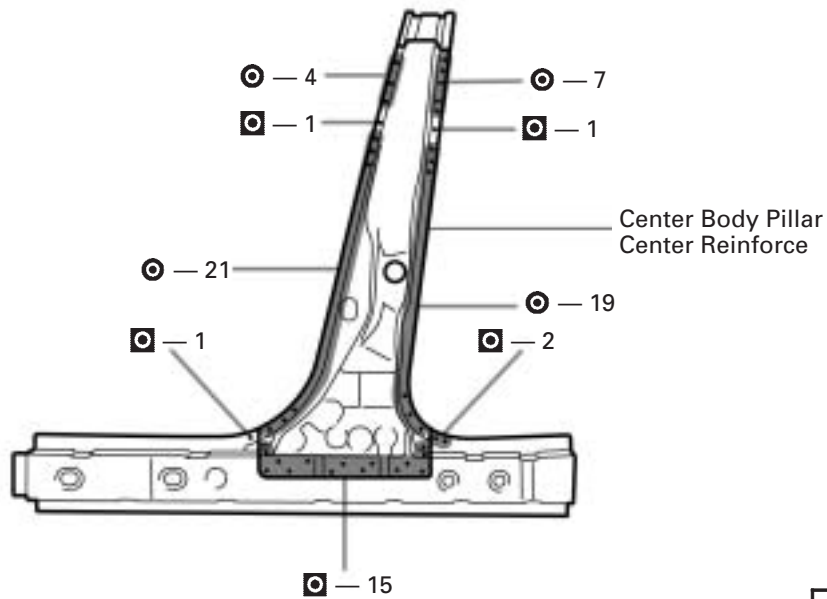
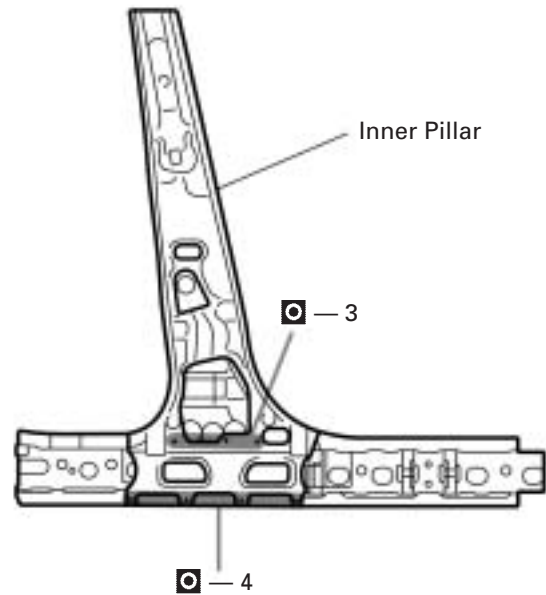
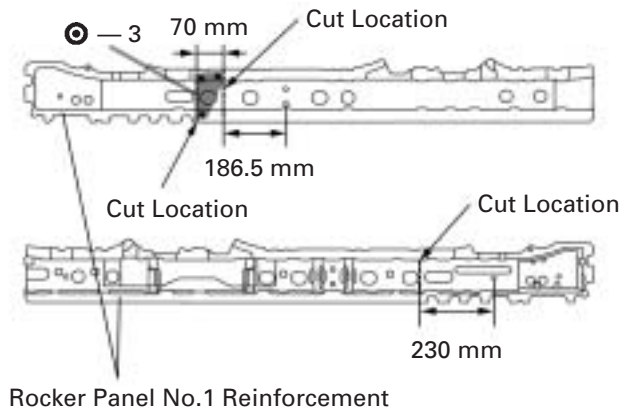
Rocker Panel No.1 Reinforcement



[Cut and Join Location]

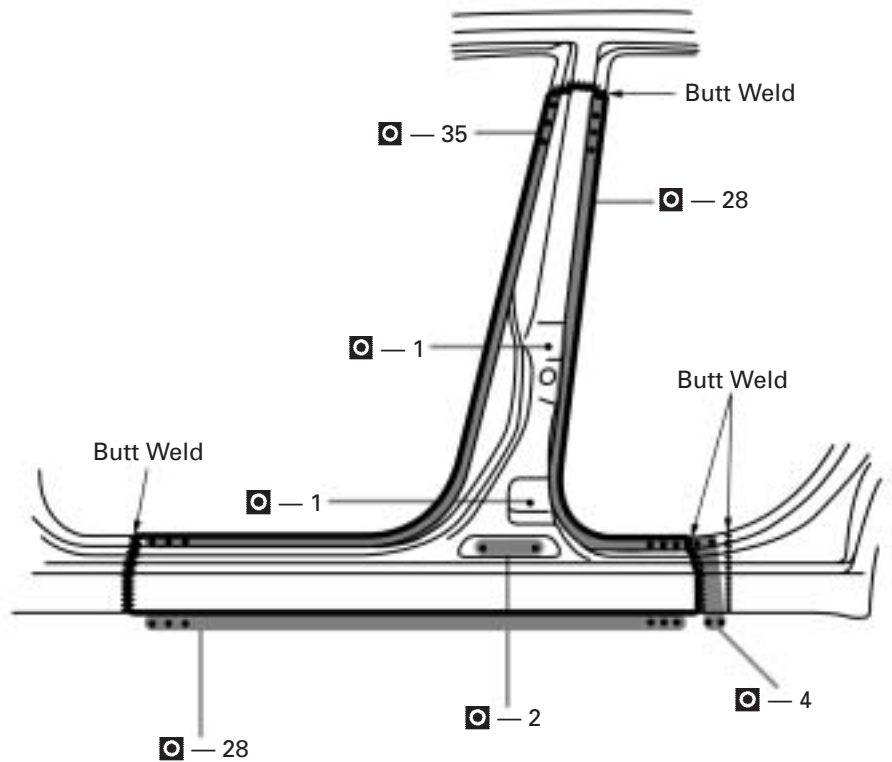
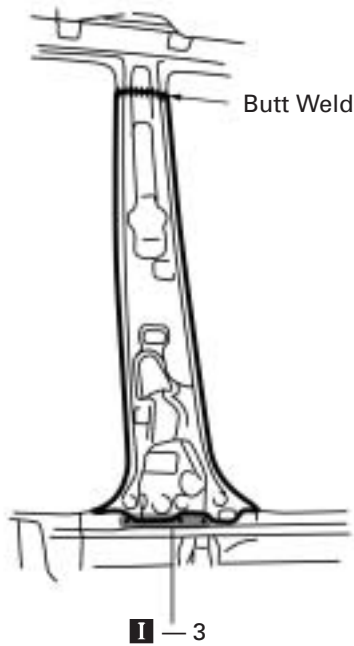
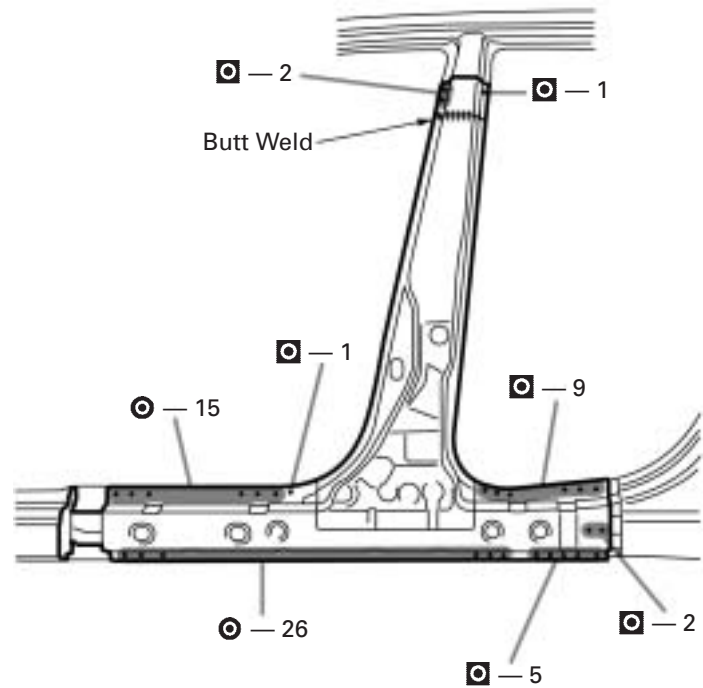
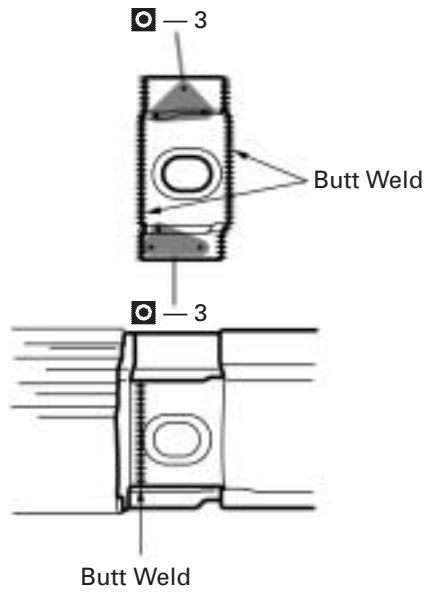


INSTALLATION



mm	in.
70	2.76
186.5	7.343
230	9.06

1. Cut the new parts for the rocker panel No.1 reinforcement at the locations as shown above.
2. Before temporarily installing the new parts, weld the center body pillar center reinforcement, rocker panel No.1 reinforcement and inner pillar with standard points.



3. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
4. Before welding the new parts, check the fit of the front door and rear door.
5. After welding the center body pillar center reinforce, rocker panel No.1 reinforcement and inner pillar to the vehicle install the outer pillar.