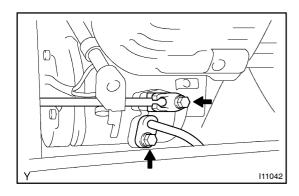
REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES

AC25Q-01

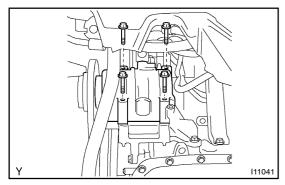
- 2. STOP ENGINE
- 3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
- 4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
- 5. REMOVE ENGINE UNDER COVER
- 6. REMOVE DRIVE BELT (See page AC-17)



7. DISCONNECT DISCHARGE AND SUCTION HOSES

Remove the 2 bolts and disconnect the both hoses. **NOTICE:**

Cap the open fitting immediately to keep moisture or dirt out of the system.



8. REMOVE COMPRESSOR

- (a) Disconnect the connector.
- (b) Remove the 4 bolts and compressor.