

## INSTALLATION

### 1. INSTALL COMPRESSOR

(a) Install the compressor with the 4 bolts.

**Torque: 27 N·m (275 kgf·cm, 20 ft·lbf)**

(b) Connect the connector.

### 2. CONNECT DISCHARGE AND SUCTION HOSES

Connect the both hoses with the 2 bolts.

**Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)**

#### NOTICE:

Hoses should be connected immediately after the caps have been removed.

#### HINT:

Lubricate the 2 new O-rings with compressor oil and install them to the hoses.

### 3. INSTALL DRIVE BELT

(See page AC-15)

### 4. INSPECT DRIVE BELT TENSION

(See page AC-15)

### 5. INSTALL ENGINE UNDER COVER

### 6. CONNECT NEGATIVE (-) TERMINAL CABLE TO BATTERY

### 7. EVACUATE AIR FROM REFRIGERATION SYSTEM AND CHARGE SYSTEM WITH REFRIGERANT

**Specified amount: 600 ± 50 g (21.16 ± 1.76 oz.)**

### 8. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant.

If there is leakage, check the tightening torque at the joints.

### 9. INSPECT A/C OPERATION