SENSOR ROTOR ON-VEHICLE REPAIR

1. RAISE VEHICLE AND POSITION PAN TO CATCH ANY FLUID THAT MAY DRIP

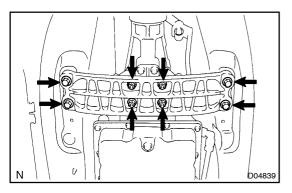
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- 2. REMOVE LH FRONT FLOOR CENTER COVER
- 3. REMOVE NO. 1 REAR FLOOR BOAD
- 4. REMOVE EXHAUST PIPE (See page PR-4)
- 5. REMOVE PROPELLER SHAFT (See page PR-4)
- 6. REMOVE TRANSMISSION OUTPUT SPEED SENSOR (See page AT-8)

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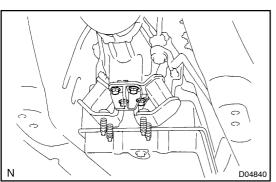
7. JACK UP TRANSMISSION SLIGHTLY

Securely support the transmission on a transmission jack. Lift the transmission slightly from the rear support member.



8. REMOVE ENGINE REAR SUPPORT MEMBER

- (a) Remove the 4 nuts.
- (b) Remove the 4 bolts and rear support member.



9. REMOVE TRANSMISSION MOUNTING BRACKET

Remove the 4 bolts and the transmission mounting bracket from the transmission.

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10. **REMOVE EXTENSION HOUSING**

Remove the 6 bolts. (a)

(b) Remove the extension housing.

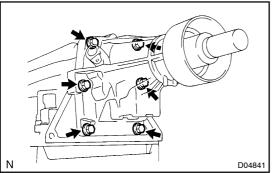
HINT:

If necessary, tap the extension housing with a plastic hammer.

Remove the extension housing gasket. (C)

11. **REMOVE SENSOR ROTOR AND KEY**

- Using a snap ring expander, remove the snap ring. (a)
- (b) Remove the sensor rotor and key.
- 12. INSTALL KEY AND SENSOR ROTOR
- (a) Install the key and sensor rotor.
- (b) Using a snap ring expander, install a new snap ring.



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13. **INSTALL EXTENSION HOUSING**

- (a) Install a new extension housing gasket.
- Install the extension housing with the 6 bolts. (b) Torque: 36 N·m (370 kgf·cm, 27 ft·lbf)

HINT:

Coat the thread of the all bolts with sealant.

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

INSTALL TRANSMISSION MOUNTING BRACKET 14.

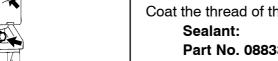
Install the transmission mounting bracket with the 4 bolts to the transmission.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

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LEXUS IS200 (RM684E)

- **INSTALL ENGINE REAR SUPPORT MEMBER** 15.
- Install the rear support member with the 4 bolts. (a) Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)
- (b) Install the 4 nuts. Torque: 14 N·m (135 kgf·cm, 10 ft·lbf)
- 16. **REMOVE JACK**
- 17. INSTALL TRANSMISSION OUTPUT SPEED SENSOR (See page AT-8)
- 18. **INSTALL PROPELLER SHAFT (See page PR-10)**
- 19. INSTALL EXHAUST PIPE (See page PR-10)



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AT-5

- 20. INSTALL NO. 1 REAR FLOOR BOARD
- 21. FILL ATF AND CHECK FLUID LEVEL
 - (See page DI-156)