

## INSTALLATION

### 1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

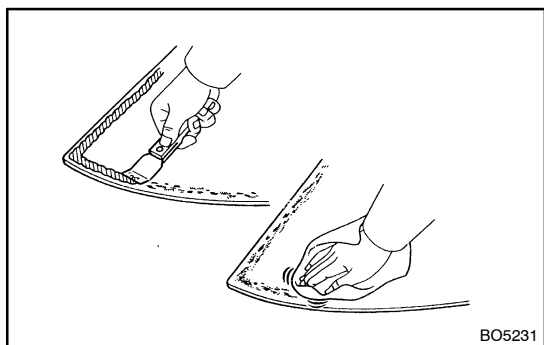
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



### 2. CLEAN REMOVED GLASS

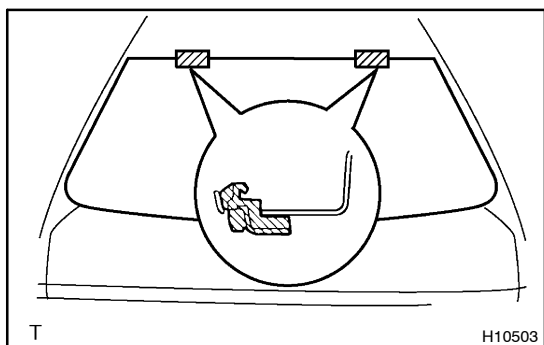
- (a) Remove the damaged No.2 stoppers and dams.

- (b) Using a scraper, remove the adhesive sticking to the glass.

- (c) Clean the glass with cleaner.

**NOTICE:**

- **Be careful not to damage the glass.**
- **Do not touch the glass face after cleaning it.**



### 3. REPLACE NO.1 STOPPERS

- (a) Remove the damaged stoppers.

- (b) Cut off the old adhesive around the stoppers installation area.

**NOTICE:**

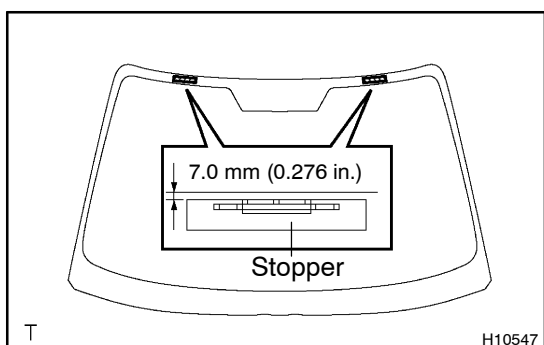
**Be careful not to damage the body.**

- (c) Clean the installation area.

- (d) Attach new stoppers to the body with the notches on the body aligned with the stoppers as shown in the illustration.

HINT:

Make sure that the stoppers are installed facing in the correct direction.

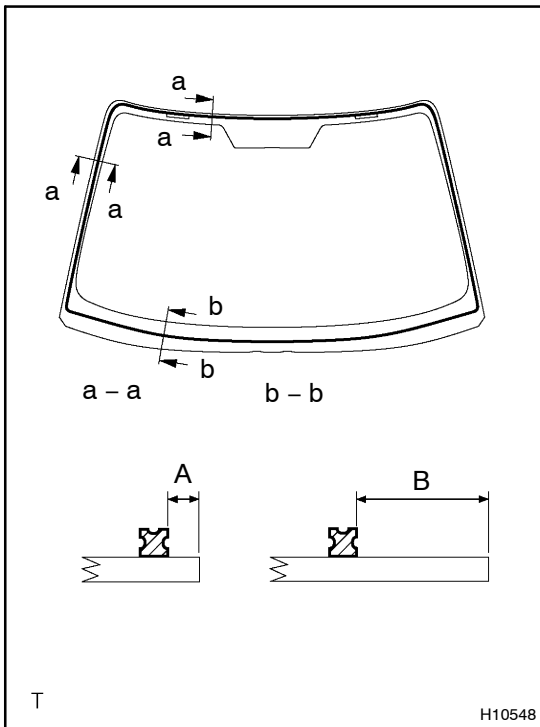


### 4. INSTALL NEW NO.2 STOPPERS

Attach new stoppers to the glass with the ceramic notches on the glass aligned with the stoppers as shown in the illustration.

HINT:

Make sure that the stoppers are installed facing in the correct direction.

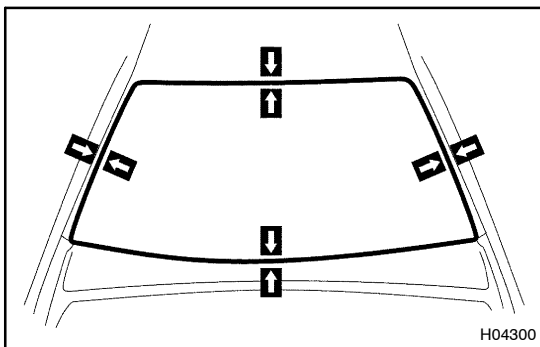


### 5. INSTALL NEW DAMS

Install new dams with double-stick tape as shown in the illustration.

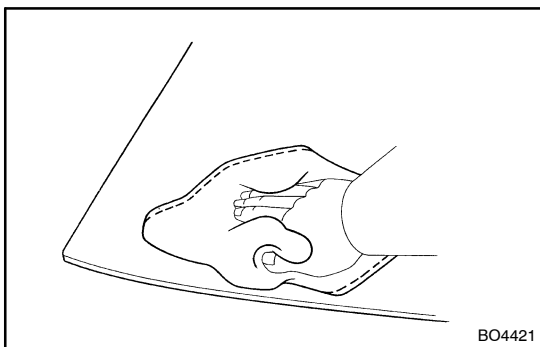
**A: 7.0 mm (0.276 in.)**

**B: 35.9 mm (1.413 in.)**



### 6. POSITION GLASS

- Place the glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even.
- Place reference marks between the glass and body.
- Remove the glass.

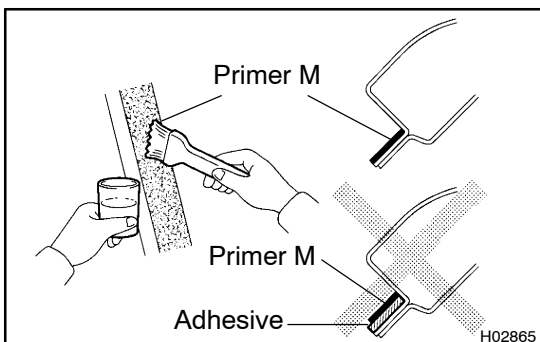


### 7. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

**NOTICE:**

**Do not touch the glass face after cleaning it.**

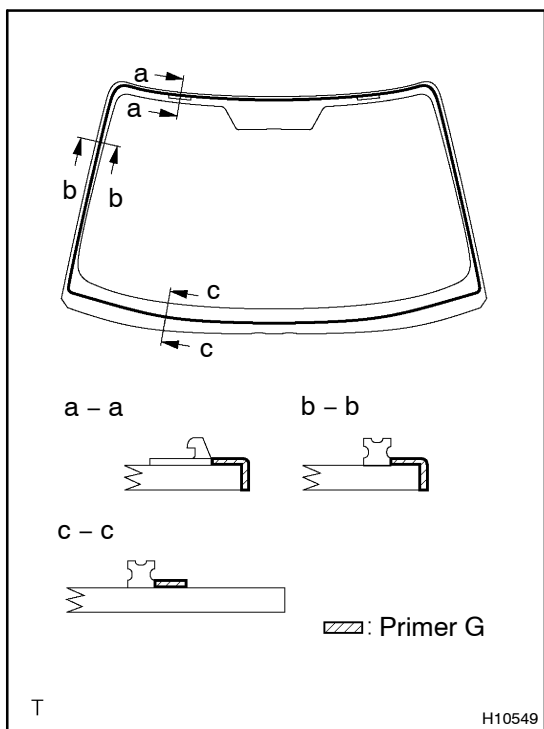


### 8. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

**NOTICE:**

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

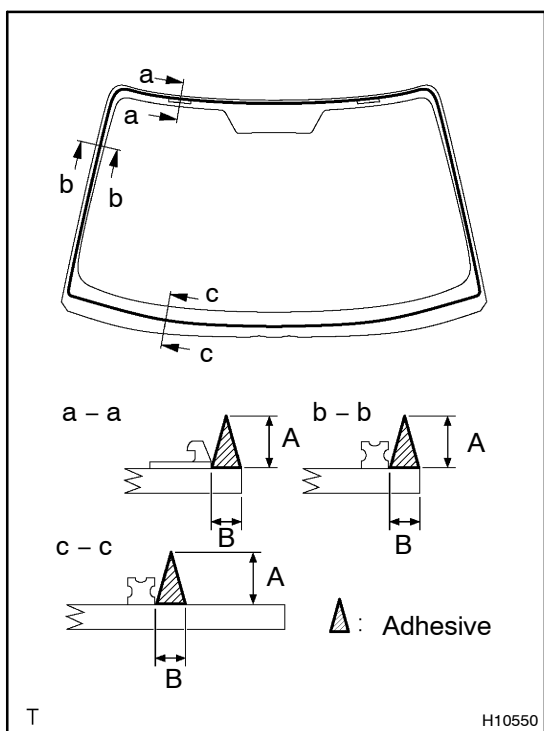


**9. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"**

- (a) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G as shown in the illustration.
- (b) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

**NOTICE:**

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



**10. APPLY ADHESIVE**

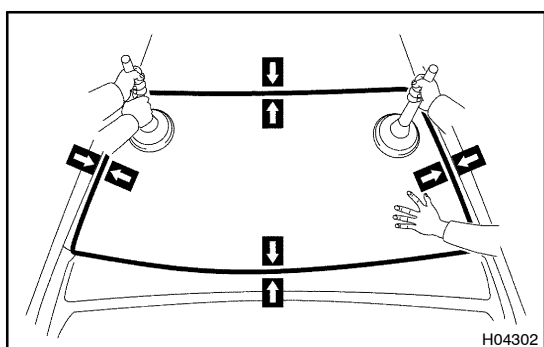
- (a) Cut off the tip of the cartridge nozzle.  
**Part No. 08850-00801 or equivalent**

**HINT:**

After cutting off the tip, use all adhesive within the time described in the table below.

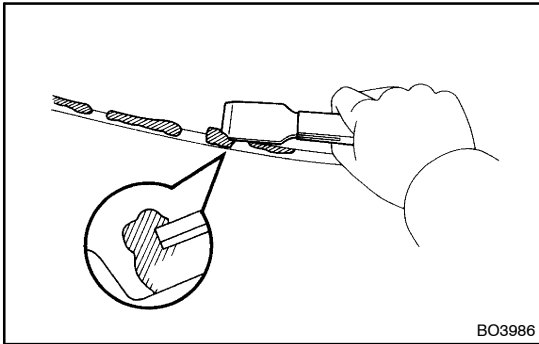
Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.
- (c) Coat the glass with adhesive as shown in the illustration.  
**A: 12.5 mm (0.492 in.)**  
**B: 8.0 mm (0.315 in.)**

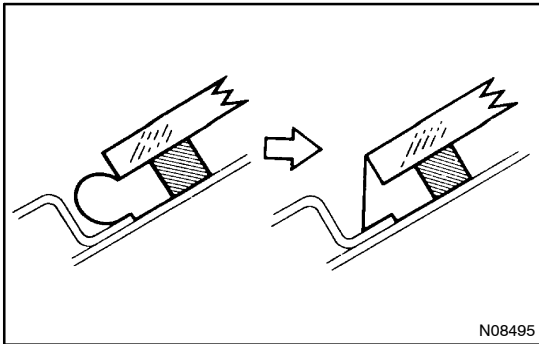


**11. INSTALL GLASS**

- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.
- (b) Using a spatula, apply adhesive on the glass rim.



- (c) Use a scraper to remove any excess or protruding adhesive.



**HINT:**

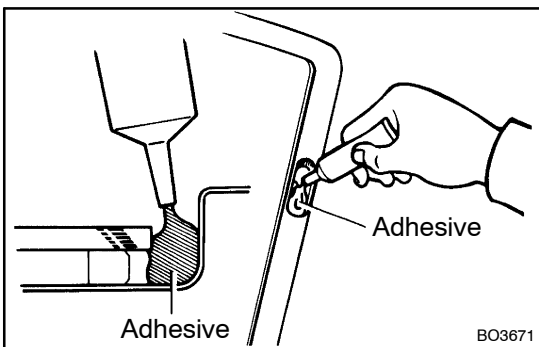
Confirm that the dam is attached to the body panel as shown in the illustration.

- (d) Hold the windshield glass in place securely with a protective tape or equivalent until the adhesive hardens.

**NOTICE:**

**Take care not to drive the vehicle during the time described in the table below.**

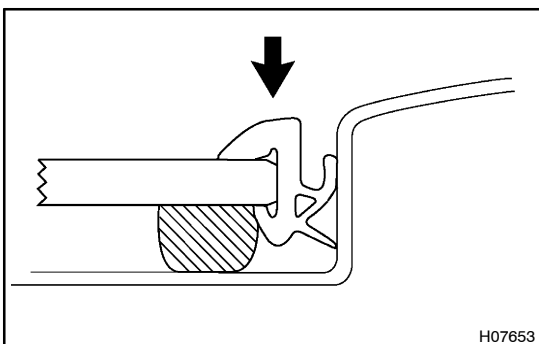
Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours



**12. APPLY ADHESIVE TO MOULDING INSTALLATION AREA**

Apply adhesive to the moulding installation area between the glass and the body.

**Part No. 08833-00030 or equivalent**



**13. INSTALL WINDSHIELD OUTSIDE MOULDING**

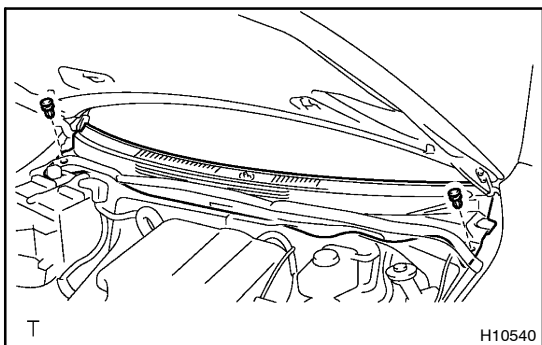
Place new moulding onto the body and tap it by hand.

**14. INSPECT FOR LEAK AND REPAIR**

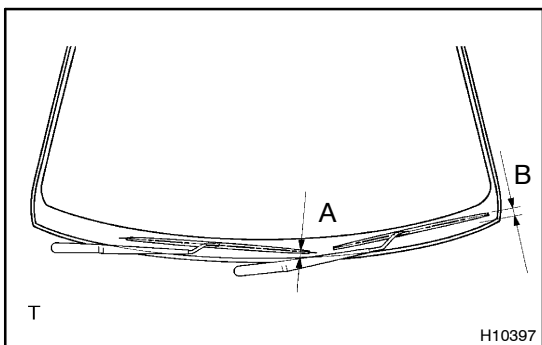
- (a) Conduct a leak test after the hardening time has elapsed.  
 (b) Seal any leak with sealant.

**Part No. 08833-00030 or equivalent**

**15. INSTALL FRONT PART OF ROOF HEADLINING**

**16. INSTALL COWL LOUVER**

- (a) Install the cowl louver with the 2 clips.
- (b) Install the hood to cowl top seal.

**17. INSTALL WIPER ARMS**

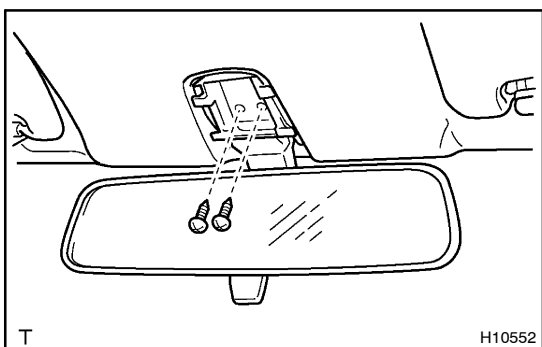
- (a) Operate the wipers once and turn the wiper switch OFF.
- (b) Install the wiper arms and tighten the nuts by hand.
- (c) Adjust the installation positions of the wiper arms to the positions as shown in the illustration.

**A: 20.0 mm (0.787 in.)**

**B: Europe: 25.0 mm (0.984 in.)**

**Australia: 28.0 mm (1.102 in.)**

- (d) Install the 2 wiper arms with the 2 nuts.  
**Torque: 26 N·m (265 kgf·cm, 19 ft·lbf)**
- (e) Install the 2 wiper arm head covers.

**18. INSTALL INNER REAR VIEW MIRROR**

- (a) Install the inner rear view mirror with the 2 screws.  
**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**
- (b) Install the cover.

**19. INSTALL FRONT ASSIST GRIP**

- (a) Install the assist grip with the 2 screws.
- (b) Install the caps.

**20. INSTALL SUN VISOR HOLDERS**

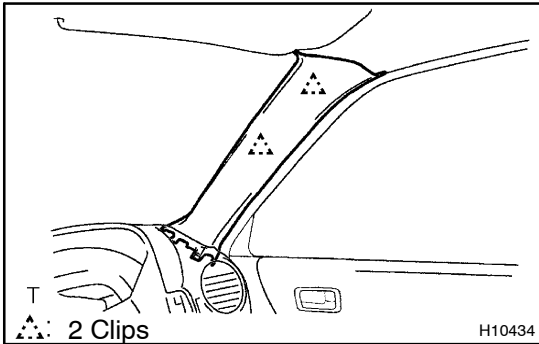
Install the sun visor holders with the 2 screws.

**21. INSTALL SUN VISORS**

Connect the connectors, then install the sun visors with the 4 screws.

**22. INSTALL MAP LIGHT ASSEMBLY**

- (a) Connect the connectors.
- (b) Install the map light assembly with the 2 screws.
- (c) w/o Sliding roof:  
Install the lens.
- (d) w/ Sliding roof:  
Install the cover.

**23. INSTALL FRONT PILLAR GARNISH**

- (a) Install the front pillar garnish to the body.
- (b) Employ the same manner described above to the other side.

**24. INSTALL FRONT PART OF FRONT DOOR OPENING TRIMS**