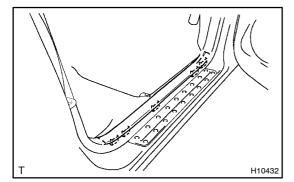
BO2D0-01

REMOVAL

- 1. REMOVE REAR SEAT CUSHION (See page BO-142)
- 2. REMOVE REAR SEATBACK (See page BO-142)



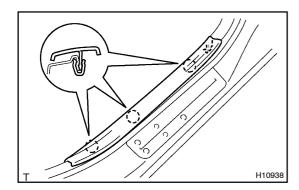
3. REMOVE FRONT DOOR INSIDE SCUFF PLATE

(a) Using a screwdriver, remove the front door inside scuff plate as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.



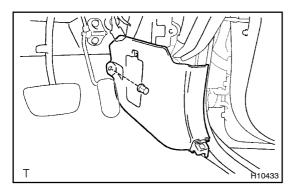
4. REMOVE REAR DOOR INSIDE SCUFF PLATE

(a) Using a screwdriver, remove the rear door inside scuff plate as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.

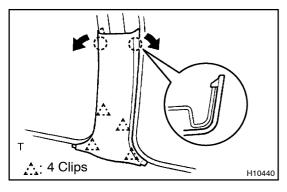


5. REMOVE COWL SIDE TRIM BOARD

- (a) Remove the clip and cowl side trim board.
- (b) Employ the same manner described above to the other side.

6. REMOVE FRONT DOOR OPENING TRIMS

7. REMOVE REAR DOOR OPENING TRIMS



8. REMOVE CENTER PILLAR LOWER GARNISH

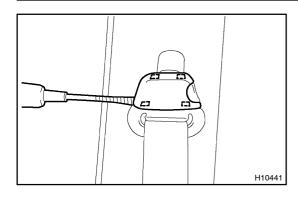
(a) Using a screwdriver, remove the center pillar lower garnish.

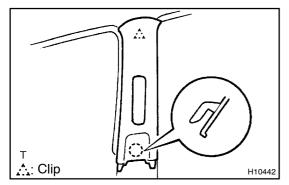
HINT:

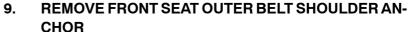
Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.

LEXUS IS200 (RM684E)







(a) Using a screwdriver, remove the anchor cap.

HINT:

Tape the screwdriver tip before use.

(b) Remove the bolt and front seat outer belt shoulder anchor.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)

(c) Employ the same manner described above to the other side.

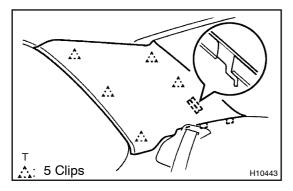
10. REMOVE CENTER PILLAR GARNISH

(a) Using a screwdriver, remove the center pillar garnish.

HINT:

Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.

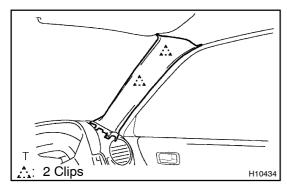


11. REMOVE ROOF SIDE INNER GARNISH

(a) Using a screwdriver, remove the roof side inner garnish. HINT:

Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.



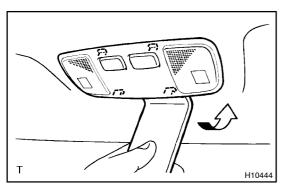
12. REMOVE FRONT PILLAR GARNISH

(a) Using a screwdriver, remove the front pillar garnish.

HINT:

Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.

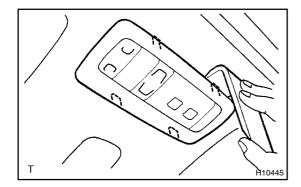


13. w/o Sliding roof:

REMOVE MAP LIGHT ASSEMBLY

- (a) Using a moulding remover, remove the lens.
- (b) Remove the 2 screws and map light assembly.
- (c) Disconnect the connector.

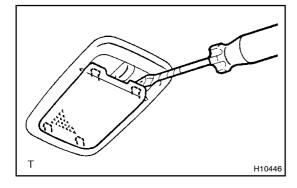
LEXUS IS200 (RM684E)



14. w/ Sliding roof:

REMOVE MAP LIGHT ASSEMBLY

- (a) Using a moulding remover, remove the cover.
- (b) Remove the 2 screws and map light assembly.
- (c) Disconnect the connector.



15. REMOVE ROOM LIGHT ASSEMBLY

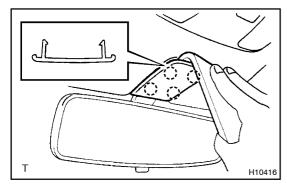
(a) Using a screwdriver, remove the lens.

HINT:

Tape the screwdriver tip before use.

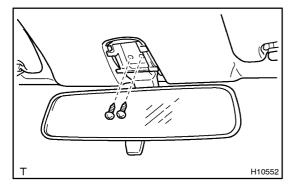
- (b) Remove the 2 screws and room light assembly.
- (c) Disconnect the connector.
- 16. w/ Sliding roof:

REMOVE ROOF OPENING TRIM



17. REMOVE INNER REAR VIEW MIRROR

(a) Using a moulding remover, remove the cover as shown in the illustration.



(b) Remove the 2 screws and inner rear view mirror.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

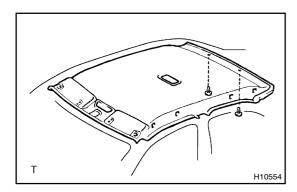
- 18. REMOVE ASSIST GRIPS
- (a) Using a screwdriver, remove the caps.

HINT:

Tape the screwdriver tip before use.

- (b) Remove the 6 bolts and 3 assist grips.
- 19. REMOVE SUN VISORS
- (a) Remove the 4 screws and pull the sun visors downward.
- (b) Disconnect the connectors.
- 20. REMOVE SUN VISOR HOLDERS

Remove the 2 screws and 2 holders.



21. REMOVE ROOF HEADLINING

- (a) Remove the 2 clips.
- (b) Pull the roof headlining downward to remove it.