

F01627

INSPECTION

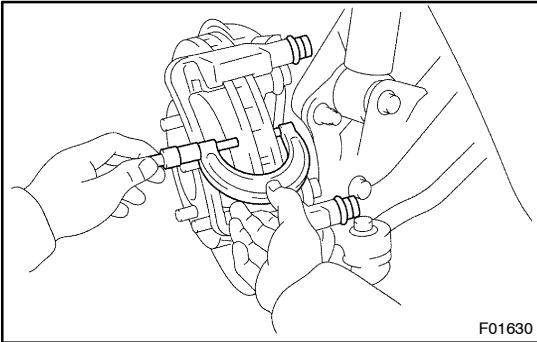
1. MEASURE PAD LINING THICKNESS

Using a ruler, measure the pad lining thickness.

Standard thickness: 11.0 mm (0.433 in.)

Minimum thickness: 1.0 mm (0.039 in.)

Replace the pad if the thickness is less than the minimum (the 1.0 mm slit is no longer visible), or if it shows signs of uneven wear.



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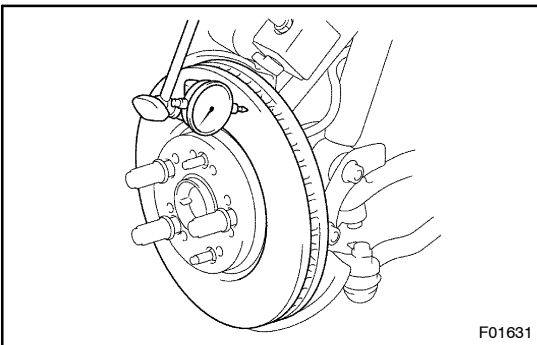
2. MEASURE DISC THICKNESS

Using a micrometer, measure the disc thickness.

Standard thickness: 32.0 mm (1.260 in.)

Minimum thickness: 30.0 mm (1.181 in.)

Replace the disc if the thickness of the disc is at the minimum thickness or less. Replace the disc or grind it on a lathe if it is scored or is worn unevenly.



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3. MEASURE DISC RUNOUT

(a) Temporarily fasten the disc with the 3 hub nuts.

(b) Using a dial indicator, measure the disc runout at a position 0 mm (0.39 in.) away from the outside edge.

Maximum disc runout:

Europe: 0.035 mm (0.0014 in.)

Except Europe: 0.050 mm (0.0020 in.)

If the disc's runout is maximum value or greater, check the bearing play in the axial direction and check the axle hub runout (See page SA-11). If the bearing play and axle hub runout are not abnormal, adjust the disc runout or grind it on a "On-Car" brake lathe.

4. IF NECESSARY, ADJUST DISC RUNOUT

(a) Remove the 2 bolts and torque plate.

(b) Remove the 3 hub nuts and disc. Turn the disc 1/5 turn and reinstall the disc. Install and torque the 3 hub nuts.

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

(c) Remeasure the disc runout. Make a note of the runout and the disc's position on the hub.

(d) Repeat (b) until the disc has been installed on the 3 remaining hub positions.

- If the minimum runout recorded in (b) and (c) is less than 0.05 mm (0.0020 in.), install the disc in that position.

- If the minimum runout recorded in (b) and (c) is greater than 0.05 mm (0.0020 in.), replace the disc and repeat step 3.

(e) Install the torque plate and torque the 2 bolts.

Torque: 118 N·m (1,200 kgf·cm, 87 ft·lbf)