

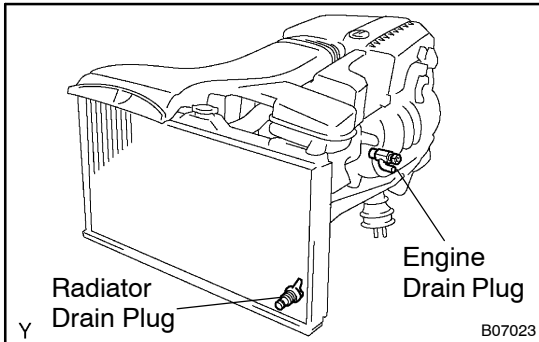
REPLACEMENT

1. DRAIN ENGINE COOLANT

- (a) Remove the radiator cap.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.



- (b) Loosen the radiator and engine drain plugs, and drain the coolant.

- (c) Close the drain plugs.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf) for engine

2. FILL ENGINE COOLANT

- (a) Slowly fill the system with coolant.

- Use of improper coolants may damage engine cooling system.
- Use "Toyota Long Life Coolant" or equivalent and mix it with plain water according to the manufacturer's directions.
- Using of coolant which includes more than 50 % (freezing protection down to -35°C (-31°F) or 60 % (freezing protection down to -50°C (-58°F)) of ethylene-glycol is recommended but not more than 70 %.

NOTICE:

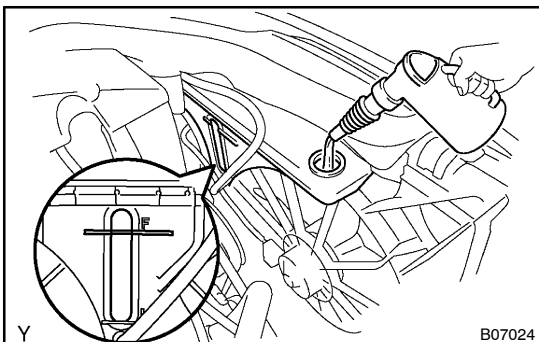
- Do not use an alcohol type coolant or plain water alone.
- The coolant should be mixed with plain water (preferably demineralized water or distilled water).

Capacity:

Europe	7.1 liters (7.5 US qts, 6.2 Imp. qts)
Others	6.6 liters (7.3 US qts, 6.1 Imp. qts)

- (b) Install the radiator cap.

- (c) Start the engine, and bleed the cooling system.



- (d) Refill the radiator reservoir with coolant until it reaches the "FULL" line.

3. CHECK ENGINE COOLANT FOR LEAK

4. CHECK ENGINE COOLANT SPECIFIC GRAVITY CORRECTLY