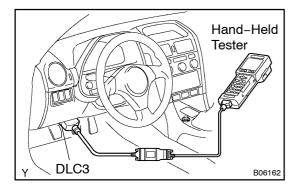
# IGNITION TIMING INSPECTION

EM117 0

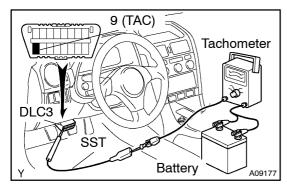
- 1. REMOVE AIR CLEANER INLET
- 2. WARM UP ENGINE

Allow the engine to warm up to normal operating temperature.



#### 3. CONNECT HAND-HELD TESTER

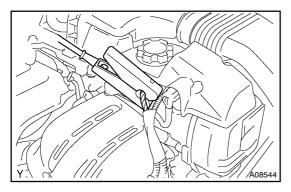
- (a) Connect a hand-held tester to the DLC3.
- (b) Please refer to the hand-held tester operator's manual for further details.



If you have no hand-held tester, connect a tachometer tester probe to terminal 9 (TAC) of the DLC3 with SST.

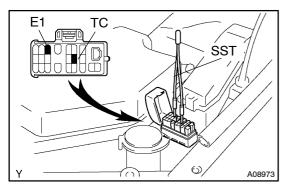
SST 09843-18030

4. CHECK IDLE SPEED (See page EM-17)



### CONNECT TIMING LIGHT TO ENGINE

Connect the tester clip of the timing light to the wire harness as shown in the illustration.



## 6. INSPECT IGNITION TIMING

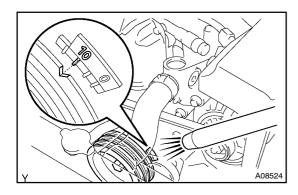
(a) Using SST, connect terminals TC and E1 of the check connector.

SST 09843-18020

HINT:

After engine rpm is kept at 1,000 – 1,500 rpm for 5 seconds, check that it returns to idle speed.

LEXUS IS200 (RM684E)



- (b) Using a timing light, check the ignition timing.
  Ignition timing: 8 12° BTDC @ idle
  (Transmission in neutral position)
- (c) Remove the SST from the check connector. SST 09843-18020
- 7. FURTHER CHECK IGNITION TIMING Ignition timing: 9 13° BTDC @ idle (Transmission in neutral position)

## HINT:

The timing mark moves in a range between 9° and 13°.

- 8. DISCONNECT TIMING LIGHT FROM ENGINE
- 9. DISCONNECT HAND-HELD TESTER
- 10. REINSTALL AIR CLEANER INLET