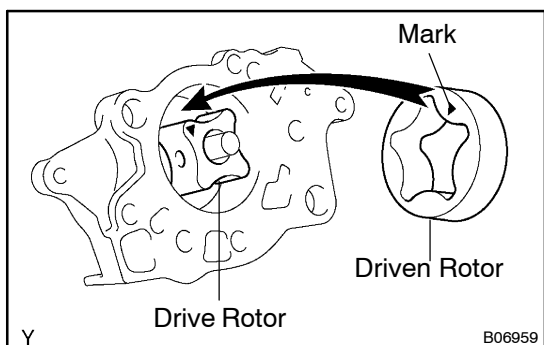


REASSEMBLY

1. INSTALL RELIEF VALVE

- (a) Insert the relief valve and spring into the oil pump body hole.
- (b) Install the plug with a new gasket.

Torque: 36.8 N·m (375 kgf·cm 27 ft·lbf)



2. INSTALL DRIVE AND DRIVEN ROTORS

Install the drive and driven rotors into pump body with the mark on the driven rotor facing the pump body side.