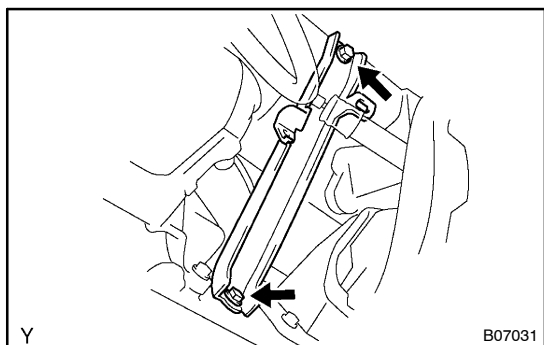
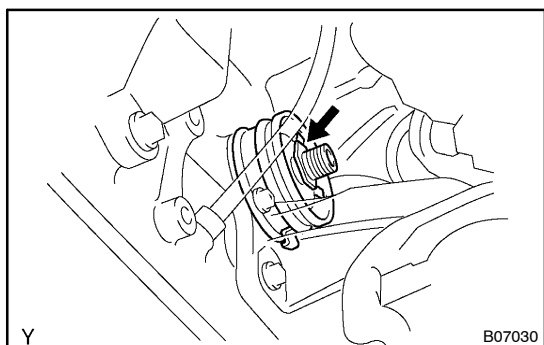


REMOVAL

1. REMOVE NO.1 ENGINE UNDER COVER
2. DRAIN ENGINE COOLANT



3. REMOVE NO.1 AIR INTAKE CHAMBER STAY
4. REMOVE OIL FILTER (See page LU-3)



5. REMOVE OIL COOLER
 - (a) Remove the union bolt and plate washer.
 - (b) Disconnect the 2 water bypass hoses from the oil cooler and remove the oil cooler.
 - (c) Remove the O-ring from the oil cooler.