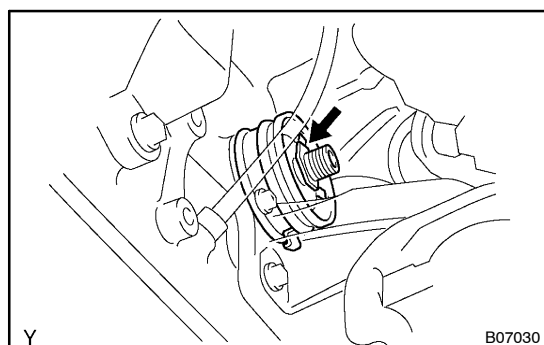


## INSTALLATION

### 1. INSTALL OIL COOLER

- (a) Clean the oil cooler contact surface on the oil cooler mounting.
- (b) Install a new O-ring to the oil cooler.
- (c) Connect the 2 water bypass hoses to the oil cooler.

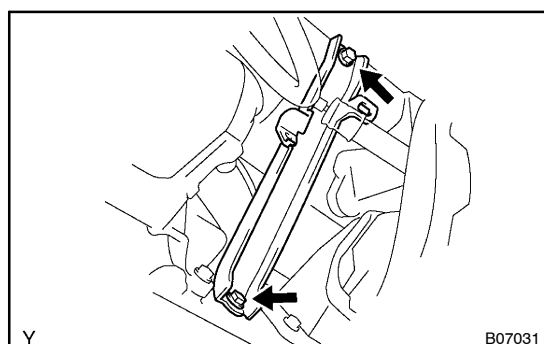


- (d) Apply a light coat of engine oil on the threads and under the head of the union bolt.

- (e) Install the oil cooler with the plate washer and union bolt.

**Torque: 80 N·m (800 kgf·cm, 58 ft·lbf)**

### 2. INSTALL OIL FILTER (See page LU-3)



### 3. INSTALL NO.1 AIR INTAKE CHAMBER STAY

**Torque: 18.5 N·m (185 kgf·cm, 13 ft·lbf)**

### 4. FILL WITH ENGINE COOLANT

### 5. START ENGINE AND CHECK FOR LEAK

### 6. INSTALL NO.1 ENGINE UNDER COVER

### 7. CHECK ENGINE OIL LEVEL