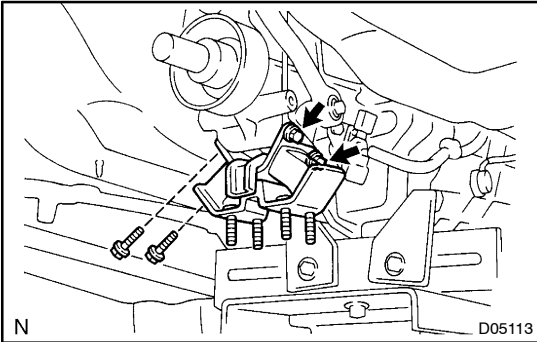


INSTALLATION

1. INSTALL TRANSMISSION

- (a) Raise the engine front side.
- (b) Align the input spline with a clutch disc and install the transmission to the engine
- (c) Install the 4 bolts.

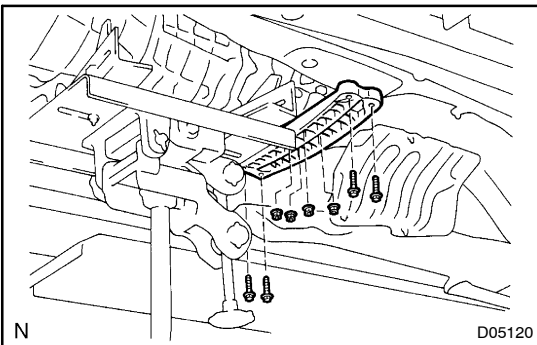
Torque: 72 N·m (730 kgf·cm, 53 ft·lbf)



2. INSTALL ENGINE REAR MOUNTING

Install the engine rear mounting with 4 bolts.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)



3. INSTALL REAR ENGINE MOUNTING MEMBER

Install the rear engine mounting member with 4 bolts and 4 nuts.

Torque:

Nut: 13 N·m (135 kgf·cm, 9 ft·lbf)

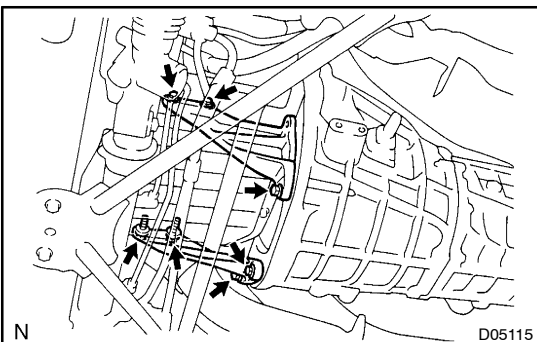
Bolt: 25 N·m (250 kgf·cm, 18 ft·lbf)

4. INSTALL STARTER SET BOLT

Torque: 42 N·m (420 kgf·cm, 30 ft·lbf)

5. CONNECT SPEED SENSOR CONNECTOR

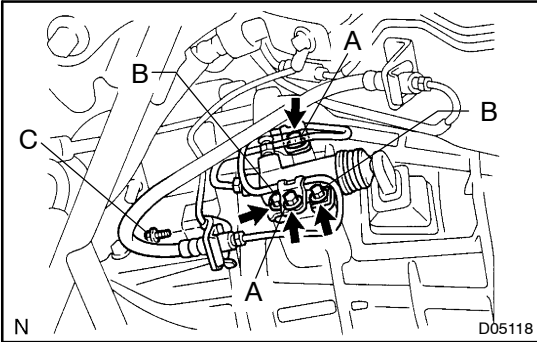
6. CONNECT BACK-UP LIGHT SWITCH CONNECTOR



7. INSTALL STIFFNER PLATES

Install the stiffner plates with 7 bolts.

Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)



8. CONNECT CLUTCH RELEASE CYLINDER AND EARTH WIRE

Connect the clutch release cylinder and earth wire with 3 bolts.

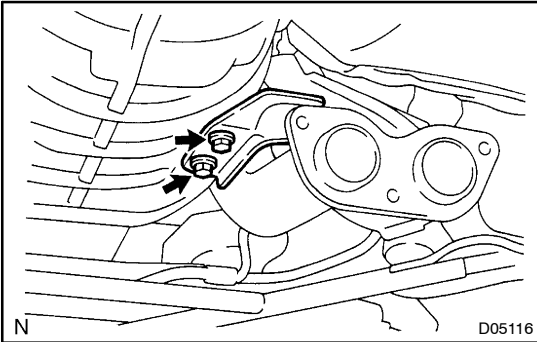
Torque:

Bolt(A): 4.9 N·m (50 kgf·cm, 43 in·lbf)

Bolt(B): 12 N·m (120 kgf·cm, 9 ft·lbf)

Bolt(C): 42 N·m (420 kgf·cm, 30 ft·lbf)

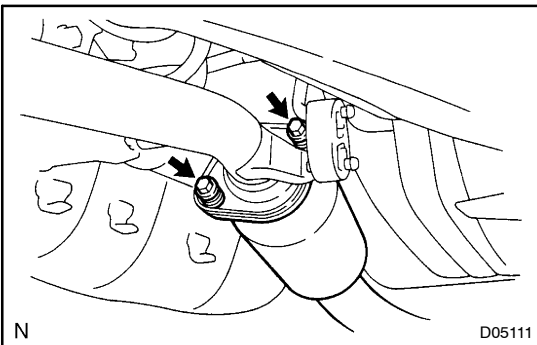
9. INSTALL PROPELLER SHAFT (See page PR-10)



10. INSTALL EXHAUST MANIFOLD STAY

Install the exhaust manifold stay with the 2 bolts.

Torque: 40 N·m (408 kgf·cm, 29 ft·lbf)



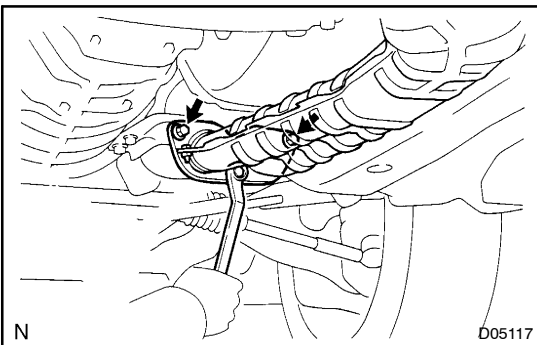
11. INSTALL EXHAUST FRONT PIPE

(a) Install 3 new gaskets.

(b) Install the exhaust front pipe.

(c) Install the 2 springs and 2 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)



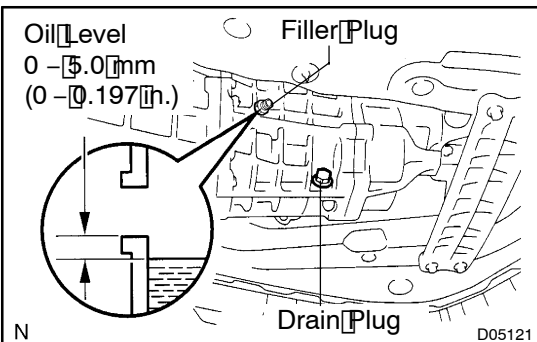
(d) Install the bracket with the 2 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(e) Install the bolts and nut.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(f) Install the oxygen sensor.



12. FILL WITH TRANSMISSION OIL

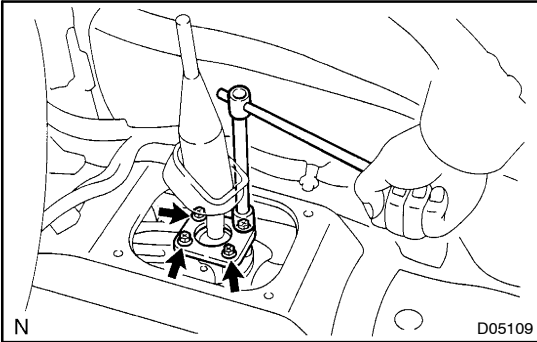
Oil grade: API GL-3

Viscosity: SAE 75W-90

DCapacity: 1.8 liter (1.9 USqts, 1.6 Imp.qts)

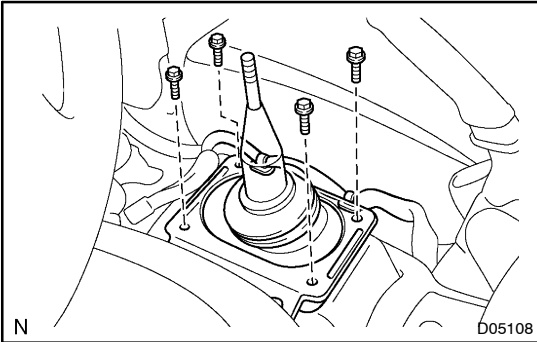
13. INSTALL NO.2 ENGINE UNDER COVER

14. LOWER VEHICLE

**15. INSTALL TRANSMISSION SHIFT LEVER**

- (a) Install the 2 washers.
- (b) Apply MP grease to the tip of shift lever.
- (c) Install the shift lever with 4 bolts.

Torque: 7.8 N·m (80 kgf·cm, 69 in·lbf)

16. INSTALL SHIFT BOOT**17. INSTALL SHIFT BOOT RETAINER**

- (a) Install the shift boot retainer with 4 bolts.
- (b) Connect the wire harness clamps.

18. INSTALL UPPER CONSOLE PANEL AND COSOLE BOX (See page BO-104)