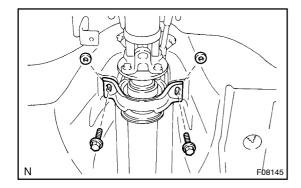
DDOEC 01

## REMOVAL

- 1. REMOVE NO. 1 REAR FLOOR BOARD
- 2. REMOVE EXHAUST PIPE ASSEMBLY
- (a) Disconnect the heated oxygen sensor.
- (b) Remove the 3 bolts, retainer and nut from the exhaust manifold.
- (c) Disconnect the exhaust pipe assembly from the 4 O-rings.
- (d) Remove the exhaust pipe assembly.
- (e) Remove the 2 gaskets from exhaust pipe assembly.



## 3. REMOVE PROPELLER SHAFT

(a) Remove the 2 center support bearing set bolts and adjusting washers.

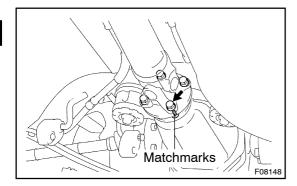
## HINT:

Production vehicles are not equipped with adjusting washers.

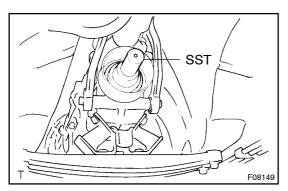
## **NOTICE:**

When removing the set bolts, support the center support bearing by hand so that the transmission and intermediate shaft, and propeller shaft and differential, remain in a straight line.

- (b) Place matchmarks on the differential companion flange and propeller shaft.
- (c) Remove the 4 bolts, washers and nuts.
- (d) Pull the yoke from the transmission.



(e) Install SST in the transmission to prevent oil leakage. SST 09325-20010



LEXUS IS200 (RM684E)