

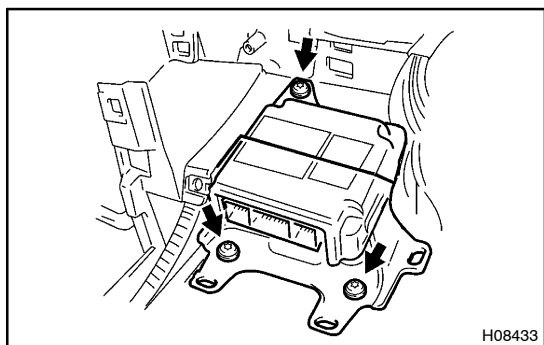
INSTALLATION

NOTICE:

- Never use SRS parts from another vehicle. When replacing parts, replace them with new parts.
- Never reuse the airbag sensor assembly involved in a collision when the airbag has deployed.
- Never repair a sensor in order to reuse it.

HINT:

For step 3 to 10, refer to page BO-104.



1. INSTALL AIRBAG SENSOR ASSEMBLY

- (a) Using a torx wrench, install the airbag sensor assembly with the 3 screws.

Torx wrench: T40 (Part No.09042-00020 or locally manufactured tool)

Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)

- (b) Connect the 3 airbag sensor assembly connectors.

NOTICE:

- Connection of the connector is done after the sensor assembly has been installed.
- Make sure the sensor assembly is installed with the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the sensor assembly, take care that the SRS wiring does not interfere with other parts and is not pinched between other parts.
- After installing, shake the sensor assembly to check that there is no looseness.

2. A/T:

INSTALL CONTROL POSITION INDICATOR PLATE

- (a) Connect the engagement of the claw at 4 positions and install the control position indicator plate.
- (b) Connect the connector.

3. INSTALL CONSOLE BOX

4. INSTALL PARKING BRAKE HOLE COVER

5. INSTALL A/C CONTROL WITH RADIO RECEIVER ASSEMBLY

6. INSTALL LOWER CENTER CLUSTER FINISH PANEL

7. INSTALL CENTER CLUSTER FINISH PANEL

8. w/ LEXUS navigation system:

INSTALL CENTER REGISTER OPENING COVER

9. INSTALL UPPER CONSOLE PANEL

10. INSTALL FLOOR SHIFT LEVER KNOB