

REASSEMBLY

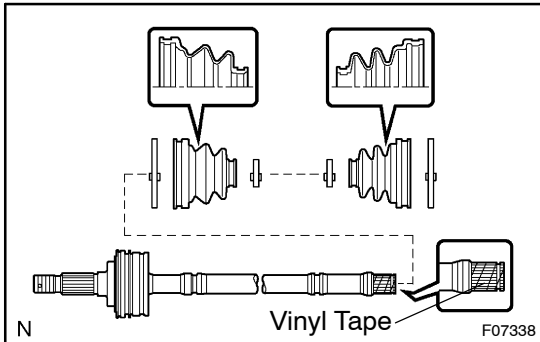
1. INSTALL NEW DUST DEFLECTOR

Using SST and a press, install a new dust deflector.

SST 09309-36010, 09502-12010

NOTICE:

Be careful not to damage the ABS speed sensor rotor.



2. TEMPORARILY INSTALL 2 NEW OUTBOARD AND IN-BOARD JOINT BOOTS AND 4 BOOT CLAMPS

HINT:

Before installing the 2 boots, wrap the spline of the drive shaft with vinyl tape to prevent the boots from being damaged.

3. INSTALL TRIPOD

- Place the beveled side of the tripod axial spline toward the outboard joint.
- Align the matchmarks placed before removal.
- Using a brass bar and hammer, tap in the tripod to the drive shaft.

NOTICE:

Do not tap the roller.

- Using a snap ring expander, install a new snap ring.

4. INSTALL BOOT TO DRIVE SHAFT

Before assembling the boot, pack the outboard joint and boot with grease in the boot kit.

Grease capacity (Color = Black):

Country (Transmission type)	Capacity
Europe	120 - 130 g (4.2 - 4.6 oz.)
Taiwan	
Australia (M/T)	
New Zealand (M/T)	
Hong Kong (M/T)	
Thai Land (M/T)	
Others	107 - 117 g (3.8 - 4.1 oz.)

5. INSTALL INBOARD JOINT TULIP

- (a) Pack the inboard joint and boot with grease in the boot kit.

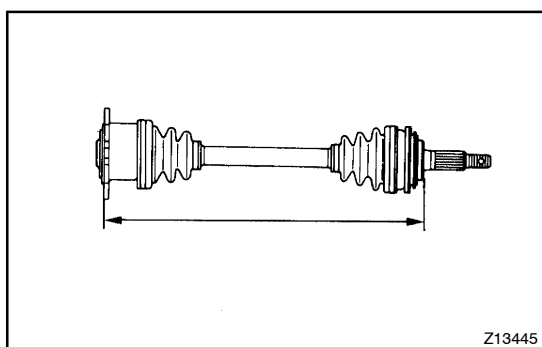
Grease capacity (Color = Yellow Pacher):

Country (Transmission type)	Capacity
Europe	215 - 225 g (7.6 - 8.9 oz.)
Taiwan	
Australia (M/T)	
New Zealand (M/T)	
Hong Kong (M/T)	
Thai Land (M/T)	
Others	180 - 190 g (6.3 - 6.7 oz.)

- (b) Align the matchmarks placed before removal, and install the inboard joint tulip to the drive shaft.
- (c) Temporarily install the boot to the inboard joint tulip.

6. CHECK DRIVE SHAFT LENGTH

- (a) Make sure that the 2 boots are on the shaft groove.



- (b) Make sure that the 2 boots are not stretched or contracted when the drive shaft is at standard length.

Standard length:

Country (Transmission type)	Length
Europe	RH: 604.3 ± 5.0 mm (23.791 ± 0.197 in.) LH: 558.3 ± 5.0 mm (21.980 ± 0.197 in.)
Taiwan	
Australia (M/T)	
New Zealand (M/T)	
Hong Kong (M/T)	
Thai Land (M/T)	
Others	RH: 603.3 ± 5.0 mm (23.752 ± 0.197 in.) LH: 558.3 ± 5.0 mm (21.980 ± 0.197 in.)

7. INSTALL BOOT CLAMPS

- (a) Place 4 boot clamps on the 2 boots.
- (b) Bend the band and lock it with a screwdriver.

8. CHECK DRIVE SHAFT (See page SA-58)