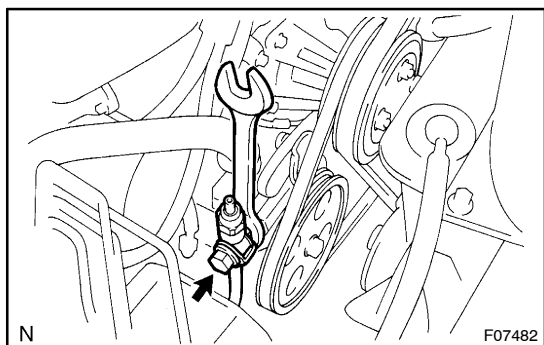


## REMOVAL

### 1. DISCONNECT RETURN HOSE

Remove the clip and disconnect the return hose.



### 2. DISCONNECT PRESSURE FEED TUBE

- (a) Disconnect the oil pressure switch connector.
- (b) Using a spanner, hold the pressure port union, then remove the union bolt and gasket, and disconnect the pressure feed tube.

### 3. REMOVE DRIVE BELT

Loosen the 2 pump assembly set bolts and remove the drive belt.

### 4. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 pump assembly set bolts and PS vane pump assembly.