

## INSTALLATION

### 1. INSTALL PS VANE PUMP ASSEMBLY

Temporarily install the PS vane pump assembly with the 2 pump assembly set bolts.

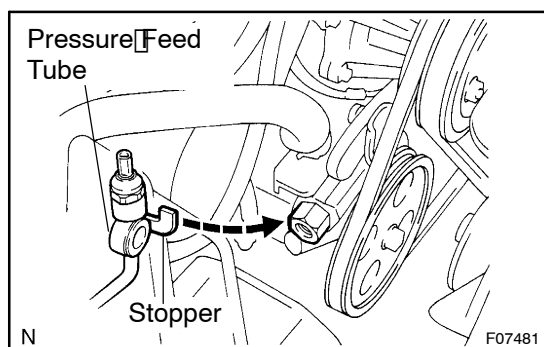
### 2. INSTALL DRIVE BELT

- (a) Install the drive belt and adjust the drive belt tension (See page SR-3).
- (b) Torque the 2 pump assembly set bolts.

#### Torque:

Upper side: 39 N·m (400 kgf·cm, 29 ft·lbf)

Lower side: 58 N·m (590 kgf·cm, 43 ft·lbf)



### 3. CONNECT PRESSURE FEED TUBE

- (a) Install a new gasket, then connect pressure feed tube with the union bolt.

**Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)**

#### HINT:

Make sure that the stopper of the pressure feed tube touches the pressure port union as shown in the illustration, then torque the union bolt.

- (b) Connect the oil pressure switch connector.

### 4. CONNECT RETURN HOSE

Connect the return hose with the clip.

### 5. BLEED POWER STEERING SYSTEM

(See page SR-5)