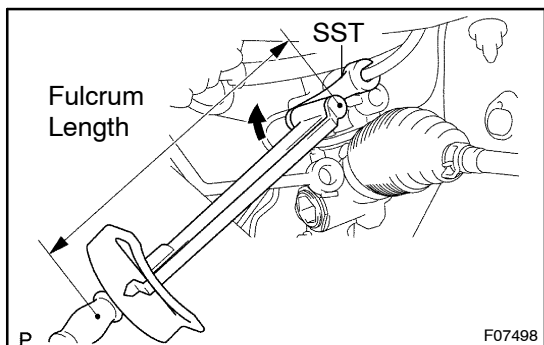


INSTALLATION

1. INSTALL GROMMET, BRACKET AND PS GEAR ASSEMBLY

Install the grommet, bracket and PS gear assembly with the 4 bolts.

Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)



2. CONNECT RETURN TUBE

Using SST, connect the return tube.

SST 09631-22020

Torque: 37 N·m (374 kgf·cm, 27 ft·lbf)

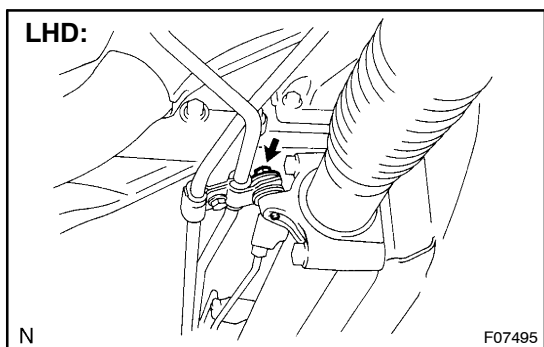
HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

3. CONNECT PRESSURE FEED TUBE

(a) Install a new gasket, then connect the pressure feed tube with the union bolt.

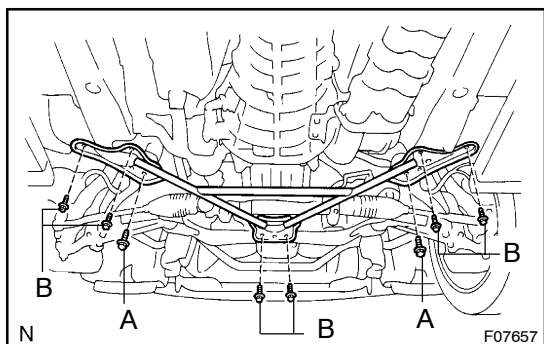
Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)



(b) LHD:

Connect the pressure feed tube clamp with the bolt.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)



4. INSTALL FRONT SUSPENSION MEMBER BRACE

Install the front suspension member with the 7 bolts.

Torque:

Bolt A: 119 N·m (1,210 kgf·cm, 88 ft·lbf)

Bolt B: 58 N·m (590 kgf·cm, 43 ft·lbf)

5. CONNECT SLIDING YOKE (See page SR-23)

6. CONNECT RH AND LH TIE ROD ENDS (See page SA-34)

7. INSTALL RH AND LH FRONT BRAKE CALIPERS (See page BR-30)

8. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. CENTER SPIRAL CABLE (See page SR-23)**10. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the steering wheel and steering column main shaft.
- (b) Temporarily tighten the steering wheel set nut.
- (c) Connect the connector.

11. BLEED POWER STEERING SYSTEM**(See page SR-5)****12. CHECK STEERING WHEEL CENTER POINT****13. TORQUE STEERING WHEEL SET NUT**

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

14. INSTALL STEERING WHEEL PAD (See page SR-23)**15. CHECK FRONT WHEEL ALIGNMENT****(See page SA-5)**