

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Starter x Transmission	37	380	27
Commutator end frame x Brush holder	1.5	15	13 in·lbf
Lead wire x Terminal C of starter	9.8	100	87 in·lbf
Field frame x Armature assembly	5.9	60	52 in·lbf
Starter housing x Magnetic switch	8.3	85	73 in·lbf
End cover x Field frame	1.5	15	13 in·lbf
Terminal nut x Terminal 30 of starter	7.85 - 11.8	80 - 120	69 in·lbf - 8.7
Terminal nut x Terminal C of starter	9.8	100	87 in·lbf
Magnetic switch end cover x Magnetic switch	2.5	26	22 in·lbf