TORQUE SPECIFICATION

SS0FE-03

| Part tighten | N·m | kgf⋅cm | ft·lbf |
|---|-----|--------|------------|
| FRONT AXLE | | | |
| Hub nut | 103 | 1,050 | 76 |
| Brake caliper x Steering knuckle | 118 | 1,200 | 87 |
| ABS speed sensor x Steering knuckle | 8.0 | 82 | 71 in.·lbf |
| Steering knuckle x Upper suspension arm | 65 | 660 | 50 |
| Steering knuckle x Lower ball joint | 113 | 1,150 | 83 |
| Brake dust cover x Steering knuckle | 8.3 | 85 | 74 in.·lbf |
| Tie rod end lock nut | 56 | 570 | 41 |
| Axle hub lock nut | 147 | 1,500 | 108 |
| FRONT SUSPENSION | | | |
| ABS speed sensor wire harness x Shock absorber | 5.0 | 55 | 48 in.·lbf |
| Stabilizer bar x Stabilizer bar link | 49 | 500 | 36 |
| Shock absorber x Shock absorber bracket | 64 | 650 | 47 |
| Piston rod x Suspension support | 34 | 350 | 25 |
| Suspension support x Body | 35 | 360 | 26 |
| Upper suspension arm x Body | 59 | 600 | 44 |
| No. 1 lower suspension arm x Front suspension member | 184 | 1,880 | 136 |
| Steering gear housing bracket x Front suspension member | 74 | 750 | 55 |
| Front suspension member brace x No. 2 lower suspension arm x Body | 119 | 1,210 | 88 |
| Front suspension member brace x Body | 58 | 590 | 43 |
| Front suspension member brace x Front suspension member | 58 | 590 | 43 |
| Stabilizer bar link x Shock absorber bracket | 95 | 970 | 70 |
| No. 1 lower suspension arm x No. 2 lower suspension arm | 245 | 2,500 | 180 |
| No. 1 lower suspension arm x Lower ball joint | 123 | 1,250 | 91 |
| Shock absorber bracket x No. 1 lower suspension arm | 25 | 250 | 18 |
| Tie rod end x Lower ball joint | 54 | 550 | 40 |
| Stabilizer bar bracket x Body | 18 | 180 | 13 |

| Part tighten | | N·m | kgf⋅cm | ft·lbf |
|--|---------|-------|----------------|------------|
| REAR AXLE | | 14111 | rgi cili | It ibi |
| Hub nut | | 103 | 1,050 | 76 |
| Brake caliper x Axle carrier | | 104 | 1,065 | 77 |
| Axle carrier x Upper suspension arm | | 104 | 1,100 | 80 |
| | | 59 | 600 | |
| Backing plate x Axle carrier No.2 lower suspension arm x Axle carrier | | 110 | | 43 |
| , , , , , , , , , , , , , , , , , , , | | | 1,120 | 81 |
| No.1 lower suspension arm x Axle carrier | | 75 | 765 | 55 |
| Toe control link x Axle carrier | | 49 | 500 | 36 |
| ABS speed sensor x Axle carrier | | 8.0 | 82 | 71 in.·lbf |
| Parking brake cable x Backing plate | | 7.8 | 80 | 69 in.·lbf |
| REAR DRIVE SHAFT | | | | T |
| Drive shaft x Axle hub | | 289 | 2,950 | 213 |
| Drive shaft x Differential side gear shaft | | 56 | 570 | 41 |
| REAR DIFFERENTIAL | ı | | | Γ |
| Differential drain plug | | 49 | 500 | 39 |
| Differential filler plug | | 49 | 500 | 39 |
| Differential mounting bolt | Front | 95 | 970 | 70 |
| | Rear | 142 | 1,450 | 105 |
| Ring gear set bolt | | 97 | 985 | 71 |
| Companion flange lock nut | | | See page SA-84 | I |
| Differential carrier cover set bolt | | 47 | 475 | 34 |
| Breather plug | | 21 | 210 | 15 |
| Rear suspension member brace set bolt | | 50 | 510 | 37 |
| Center exhaust pipe x Tailpipe | | 43 | 440 | 32 |
| Front exhaust pipe x Exhaust pipe assembly | | 43 | 440 | 32 |
| Heated oxygen sensor | | 44 | 450 | 33 |
| Propeller shaft center support bearing set bolt | | 49 | 500 | 36 |
| Propeller shaft assembly x Rear differential | | 74 | 750 | 54 |
| Differential carrier x Bearing cap | | 85 | 870 | 63 |
| Oil deflector x Differential carrier cover | | 8.0 | 82 | 71 in.·lbf |
| Rear suspension member x Body | | 127 | 1,300 | 94 |
| Rear suspension member stopper x Body | | 19 | 195 | 14 |
| Rear suspension member lower brace x Body | | 19 | 195 | 14 |
| Parking brake cable x Body | | 7.8 | 80 | 69 in.·lbf |
| REAR SUSPENSION | • | | | |
| | er side | 64 | 650 | 47 |
| | er side | 18 | 185 | 13 |
| Piston rod x Suspension support | | 28 | 280 | 21 |
| Upper suspension arm x Body Froi | nt side | 88 | 900 | 65 |
| Rea | ar side | 74 | 755 | 55 |
| No. 1 lower suspension arm x Body | | 75 | 765 | 55 |
| No. 2 lower suspension arm x Stabilizer bar link | | 30 | 305 | 22 |
| No. 2 lower suspension arm x Shock absorber | | 110 | 1,120 | 81 |
| No. 2 lower suspension arm x Rear suspension member | | 110 | 1,120 | 81 |
| ABS speed sensor wire harness x Toe control link | | 5.0 | 51 | 44 in.·lbf |

SERVICE SPECIFICATIONS – SUSPENSION AND AXLE

| Part tighten | N·m | kgf⋅cm | ft·lbf |
|--|-----|--------|--------|
| Toe control link x Rear suspension member | 49 | 500 | 36 |
| Stabilizer bar x Stabilizer bar link | 44 | 449 | 33 |
| Stabilizer bar bracket x Suspension member | 18 | 185 | 13 |