

AIR CONDITIONING

SS0F5-03

SERVICE DATA

Refrigerant volume		600 ± 50 g (21.16 ± 1.76 oz.)
Idle Speed	Magnetic clutch not engaged	650 ± 50 rpm
	Magnetic clutch engaged	650 ± 50 rpm
Magnetic clutch clearance		0.5 ± 0.15 mm (0.020 ± 0.0059 in.)
Drive belt deflection (apply load of 98N)	New belt	7.0 – 8.0 mm (0.28 – 0.31 in.)
	Used belt	9.0 – 10.0 mm (0.35 – 0.39 in.)
*Drive belt tension	New belt	520 – 755 N (53 – 77 kgf)
	Used belt	294 – 392 N (30 – 40 kgf)

*:For use with belt tension gauge