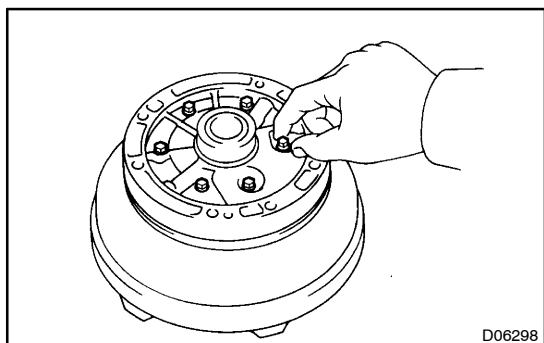


REASSEMBLY

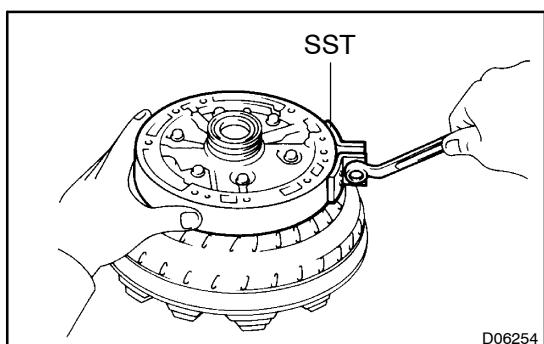
1. INSTALL DRIVEN GEAR AND DRIVE GEAR TO OIL PUMP BODY

- (a) Install a new O-ring to the oil pump body.
- (b) Place the oil pump body on the torque converter.
- (c) Coat the drive gear and driven gear with ATF.
- (d) Install the driven gear and drive gear.

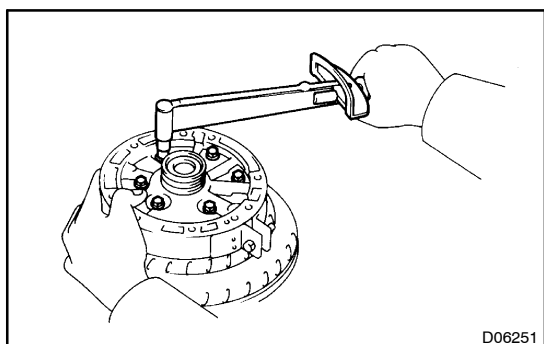


2. INSTALL STATOR SHAFT TO OIL PUMP BODY

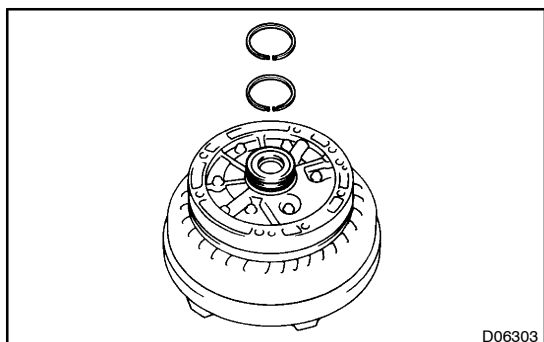
- (a) Align the stator shaft with each bolt hole.
- (b) Temporarily install the 6 bolts.



- (c) Install SST around the pump body and stator shaft.
SST 09350-20015 (09363-20010)
- (d) Tighten SST to align the pump body and stator shaft.



- (e) Tighten the 6 bolts.
Torque: 7.4 N·m (75 kgf·cm, 65 in·lbf)
- (f) Remove SST.



3. INSTALL OIL SEAL RING

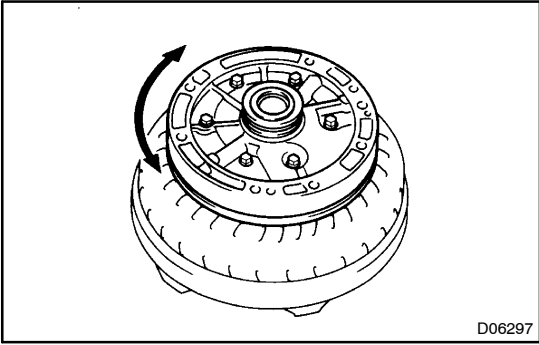
- (a) Coat the 2 oil seal rings with ATF.
- (b) Contract the oil seal rings and install them onto the stator shaft.

NOTICE:

Do not spread the ring ends too much.

HINT:

After installing the oil seal rings, check that they rotate smoothly.



D06297

4. CHECK OIL PUMP DRIVE GEAR ROTATION

Make sure the drive gear rotates smoothly.