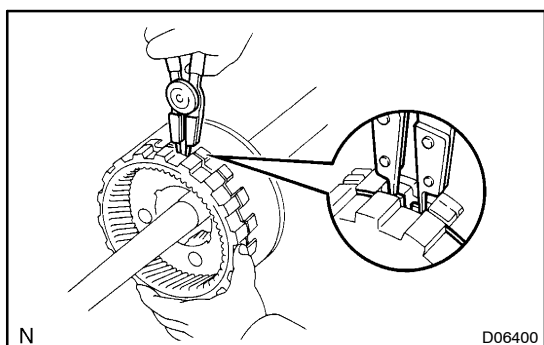


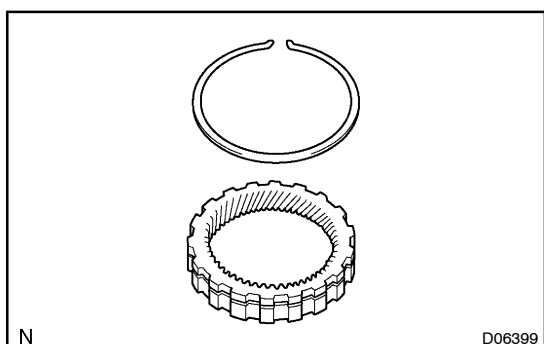
DISASSEMBLY

1. REMOVE THRUST WASHER FROM FRONT PLANETARY RING GEAR

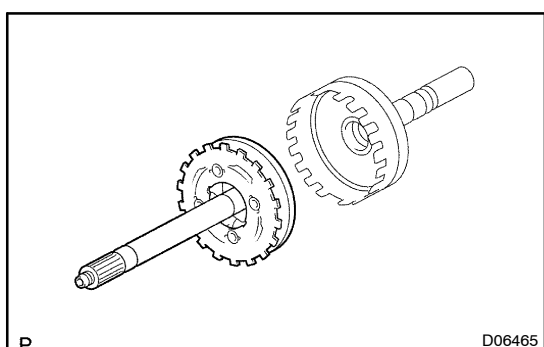


2. REMOVE FRONT PLANETARY RING GEAR

- (a) Using a snap ring expander, pull out the ring gear while compressing the snap ring.

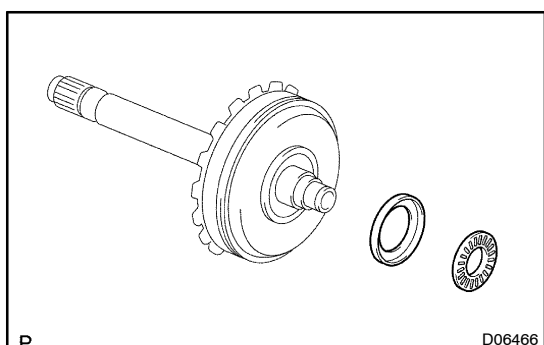


- (b) Using a screwdriver, remove the snap ring from the ring gear.

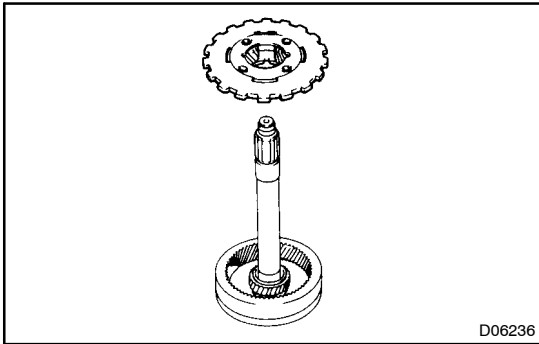


3. REMOVE REAR PLANETARY GEAR ASSEMBLY FROM OUTPUT SHAFT

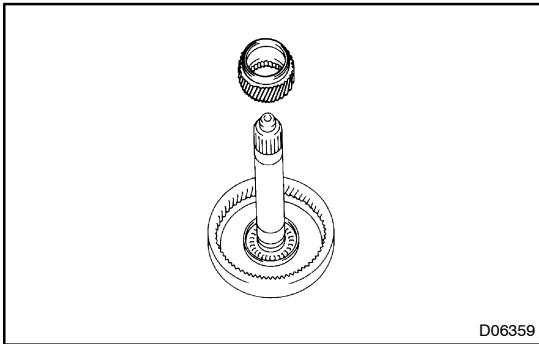
- (a) Pull out the rear planetary gear assembly.



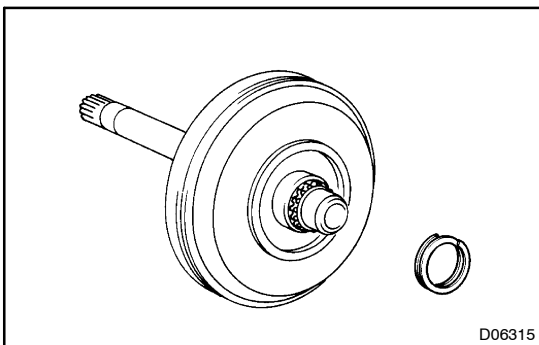
- (b) Remove the bearing and race.



4. REMOVE REAR PLANETARY CARRIER FROM PLANETARY RING GEAR

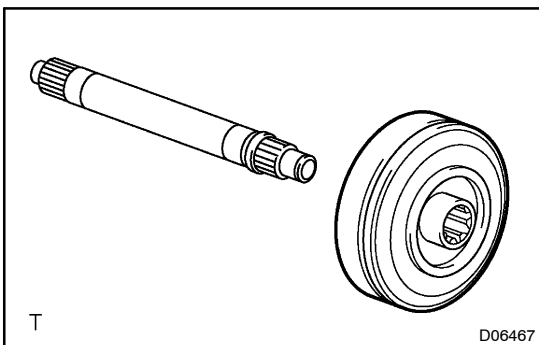


5. REMOVE PLANETARY SUN GEAR FROM PLANETARY RING GEAR

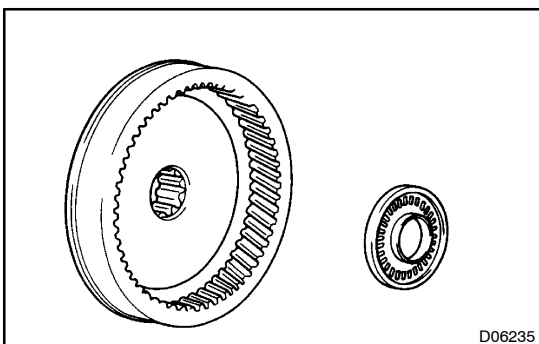


6. REMOVE PLANETARY RING GEAR

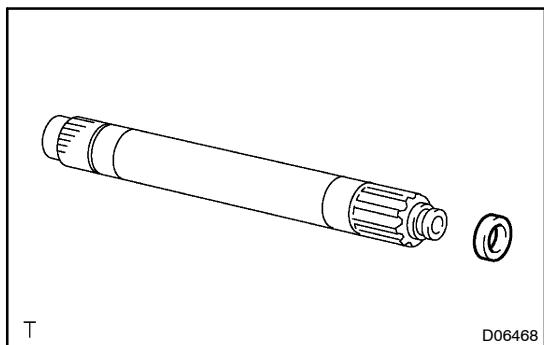
(a) Using a screwdriver, remove the set ring.



(b) Remove the planetary ring gear.

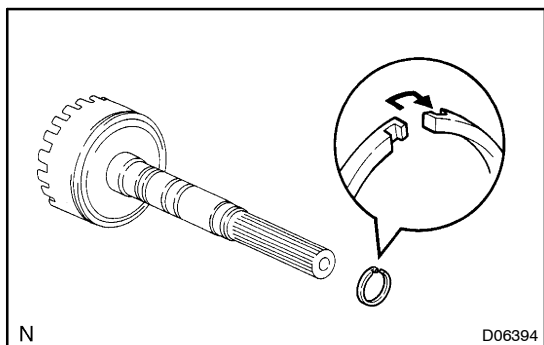


(c) Remove the assembled bearing from the ring gear.



7. REMOVE OIL SEAL RING FROM INTERMEDIATE SHAFT

Using a screwdriver, remove the oil seal ring.



8. REMOVE OIL SEAL RING FROM OUTPUT SHAFT

Remove the oil seal ring.