

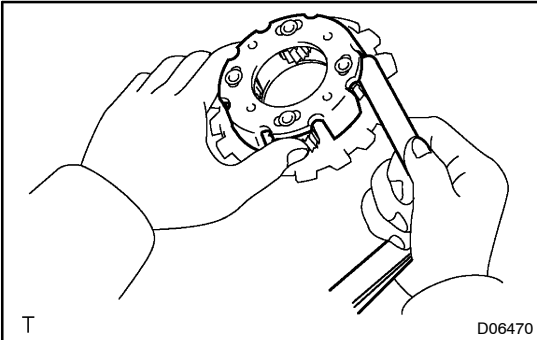
## INSPECTION

### 1. CHECK OUTPUT SHAFT BUSHING

Using a dial indicator, measure the inside diameter of the output shaft bushing.

**Maximum inside diameter: 18.08 mm (0.7118 in.)**

If the inside diameter is greater than the maximum, replace the output shaft.



### 2. MEASURE PLANETARY PINION GEAR THRUST CLEARANCE

Using a feeler gauge, measure the planetary pinion gear thrust clearance.

**Standard clearance:**

**0.20 - 0.50 mm (0.0079 - 0.0197 in.)**

If the clearance is non-standard, inspect the planetary gear thrust washer.

If necessary, replace the planetary gear assembly.