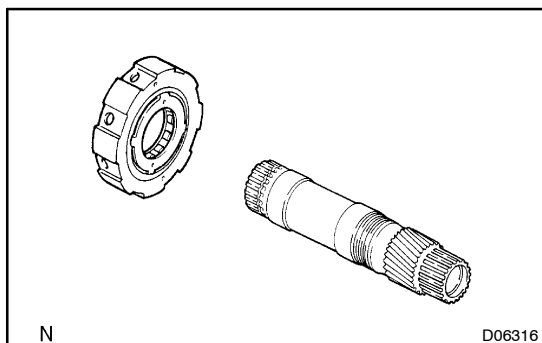


## DISASSEMBLY

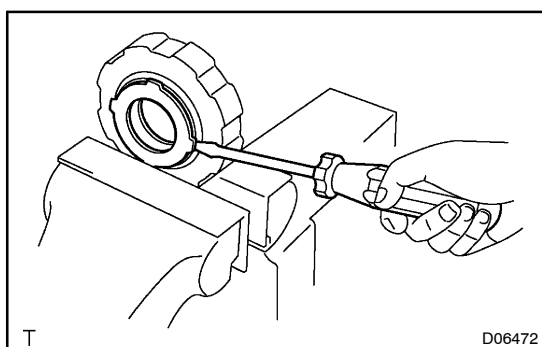
1. REMOVE PLANETARY SUN GEAR AND NO. 1 ONE-WAY CLUTCH (See page AT-65)

2. CHECK OPERATION OF NO. 1 ONE-WAY CLUTCH

Hold No. 1 one-way clutch and turn the planetary sun gear. The planetary sun gear turns freely counterclockwise and locks clockwise.



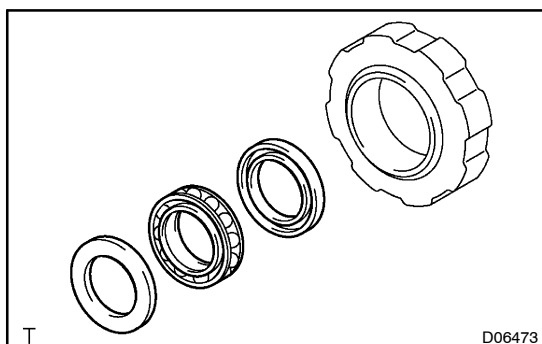
3. REMOVE NO. 1 ONE-WAY CLUTCH FROM PLANETARY SUN GEAR



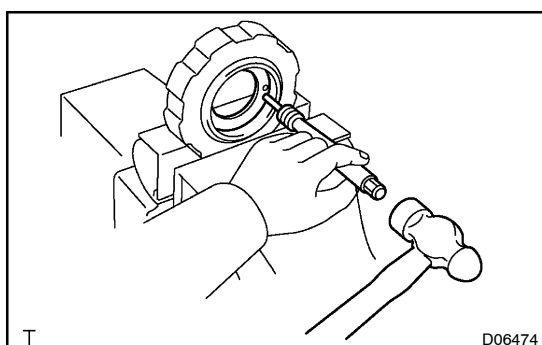
4. DISASSEMBLE NO. 1 ONE-WAY CLUTCH

(a) Using a screwdriver, loosen the staked parts of the rear side retainer.

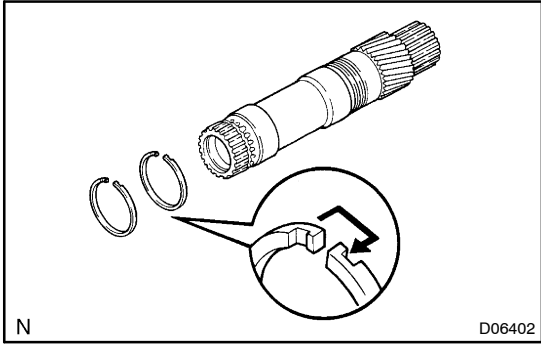
(b) Remove the retainer.



(c) Remove the one-way clutch and 2 retainers from the outer race.



(d) Using a pin punch and hammer, remove the front side retainer.



**5. REMOVE OIL SEAL RING**

Remove the 2 oil seal rings.