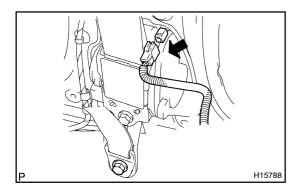
## BO3TQ-01

## INSTALLATION

## NOTICE:

- Never use seat belt pretensioner from another vehicle. When replacing parts, replace them with new parts.
- Make sure that the front seat outer belt is installed with the specified torque.
- If the front seat outer belt has been dropped, or there are cracks, dents or other defects in the case or connector, replace the front seat outer belt with a new one.
- When installing the front seat outer belt, take care that the wiring does not interfere with other parts and is not pinched between other parts.



## 1. INSTALL FRONT SEAT OUTER BELT

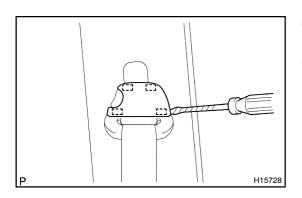
- (a) Install the retractor of front seat outer belt.
  - (1) Install the retractor of front seat outer belt with the upper bolt.

Torque: 7.8 N·m (80 kgf·cm, 69 in.·lbf)

- (2) Connect the pretensioner connector as shown in the illustration.
- (b) Install the floor anchor with the bolt.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)

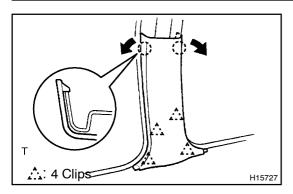
(c) Install the floor anchor cover.



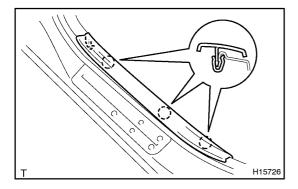
- (d) Install the shoulder anchor with the bolt.

  Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)
- (e) Install the shoulder anchor cover.

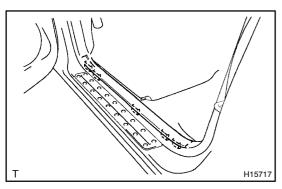
LEXUS IS200 SUP (RM776E)



- 2. INSTALL CENTER PILLAR LOWER GARNISH Install the center pillar lower garnish to the body.
- 3. INSTALL FRONT PART OF REAR DOOR OPENING TRIM
- 4. INSTALL REAR PART OF FRONT DOOR OPENING TRIM



5. INSTALL REAR DOOR INSIDE SCUFF PLATE Install the rear door inside scuff plate to the body.



**6. INSTALL FRONT DOOR INSIDE SCUFF PLATE** Install the front door inside scuff plate to the body.