AC3LE-01

REMOVAL

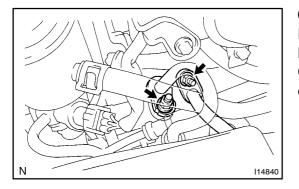
- 1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
- 2. STOP ENGINE
- 3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
- 4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
- 5. REMOVE DRIVE BELT (See page AC-2)
- 6. DISCONNECT DISCHARGE AND SUCTION HOSES Remove the 2 nuts and disconnect the both hoses. NOTICE:

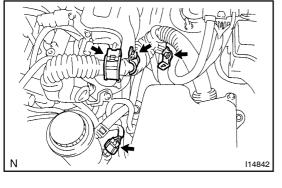
Cap the open fitting immediately to keep moisture or dirt out of the system.

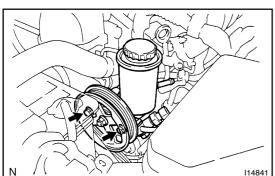
- 7. REMOVE PS PUMP WITH PRESSURE FEED AND RE-TURN TUBES STILL CONNECTED
- (a) Disconnect the PS pump connector and PS pump tube clamp.
- (b) Disconnect the engine wire.
- (c) Remove the 2 PS pump set bolts and slide the PS pump backward.

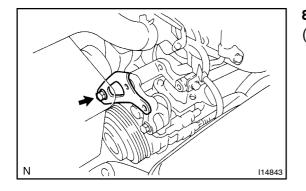
8. REMOVE COMPRESSOR

(a) Remove the bolt and PS pump bracket.

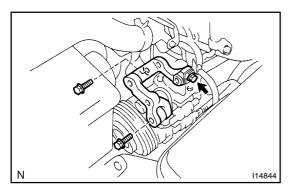




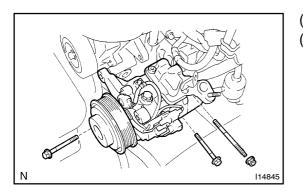




LEXUS IS300/IS200 SUP (RM870E)



- Remove the 3 bolts and compressor bracket. (b)
- (C) Disconnect the connector.



- Remove the nut and 2 bolts. (d)
- Using a torx socket (E10), remove the stud bolt and com-(e) pressor.