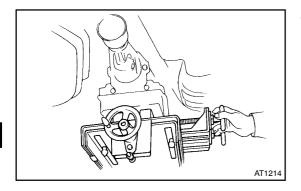
SENSOR ROTOR ON-VEHICLE REPAIR

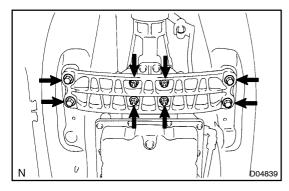
AT0HF-03

- 1. POSITION PAN TO CATCH ANY FLUID THAT MAY DRIP
- 2. REMOVE NO. 1 AND NO. 2 ENGINE UNDER COVERS
- 3. REMOVE LH FRONT FLOOR CENTER COVER
- 4. REMOVE NO. 1 REAR FLOOR BOARD
- 5. REMOVE EXHAUST PIPE (See page EM-99)
- 6. REMOVE PROPELLER SHAFT (See page PR-4)
- 7. REMOVE VEHICLE SPEED SENSOR (See page AT-7)



8. JACK UP TRANSMISSION SLIGHTLY

Securely support the transmission on a transmission jack. Lift the transmission slightly from the rear support member.



9. REMOVE ENGINE REAR SUPPORT MEMBER

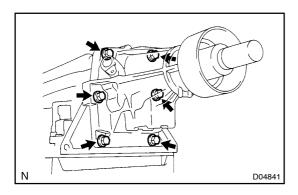
- (a) Remove the 4 bolts.
- (b) Remove the 4 nuts and rear support member.



10. REMOVE TRANSMISSION MOUNTING BRACKET

Remove the 4 bolts and the transmission mounting bracket from the transmission.

LEXUS IS300/IS200 SUP (RM870E)



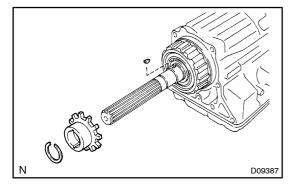
11. REMOVE EXTENSION HOUSING

- (a) Remove the 6 bolts.
- (b) Remove the extension housing.

HINT:

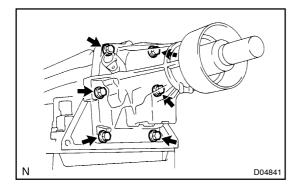
If necessary, tap the extension housing with a plastic hammer.

(c) Remove the extension housing gasket.



12. REMOVE SENSOR ROTOR AND KEY

- (a) Using a snap ring expander, remove the snap ring.
- (b) Remove the sensor rotor and key.
- 13. INSTALL KEY AND SENSOR ROTOR
- (a) Install the key and sensor rotor.
- (b) Using a snap ring expander, install a new snap ring.



14. INSTALL EXTENSION HOUSING

- (a) Install a new extension housing gasket.
- (b) Install the extension housing with the 6 bolts.

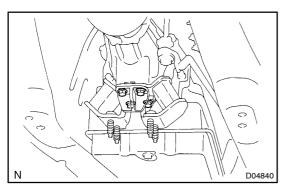
Torque: 34 N·m (345 kgf·cm, 25 ft·lbf)

HINT:

Coat the thread of the all bolts with sealant.

Sealant:

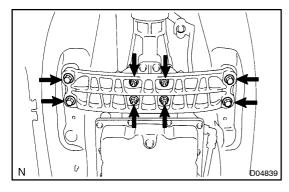
Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent



15. INSTALL TRANSMISSION MOUNTING BRACKET

Install the transmission mounting bracket with the 4 bolts to the transmission.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)



16. INSTALL ENGINE REAR SUPPORT MEMBER

(a) Install the 4 nuts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

(b) Install the rear support member with the 4 bolts.

Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)

- 17. REMOVE JACK
- 18. INSTALL VEHICLE SPEED SENSOR (See page AT-7)
- 19. INSTALL PROPELLER SHAFT (See page PR-9)

- 20. INSTALL EXHAUST PIPE (See page EM-99)
- 21. FILL ATF AND CHECK FLUID LEVEL (See page DI-170)
- 22. INSTALL NO. 1 REAR FLOOR BOARD
- 23. INSTALL LH FRONT FLOOR CENTER COVER
- 24. INSTALL NO. 1 AND NO. 2 ENGINE UNDER COVERS