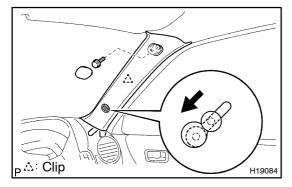
BO4BY-01

# **REMOVAL**

# 1. REMOVE FRONT PART OF FRONT DOOR OPENING TRIMS

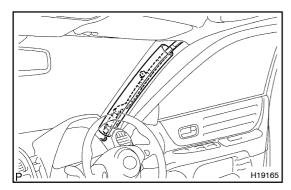


#### 2. REMOVE FRONT PILLAR GARNISHS

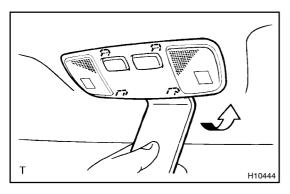
(a) Using a screwdriver, remove the front pillar garnish cover. HINT:

Tape the screwdriver tip before use.

- (b) Remove the bolt.
- (c) Using a screwdriver, remove the front pillar garnish.



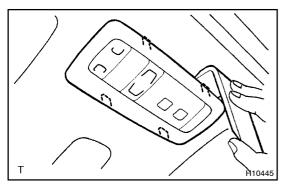
- (d) Remove the bolt.
- (e) Pack the airbag with protection cover.
- (f) Employ the same manner described above to the other side.



# 3. w/o Sliding roof:

### REMOVE MAP LIGHT ASSEMBLY

- (a) Using a moulding remover, remove the lens.
- (b) Remove the 2 screws and the map light assembly, then disconnect the connectors.



4. w/ Sliding roof:

# **REMOVE MAP LIGHT ASSEMBLY**

- (a) Using a moulding remover, remove the cover.
- (b) Remove the 2 screws and the map light assembly.
- (c) Disconnect the connectors.

#### 5. REMOVE SUN VISORS

- (a) Remove the 2 screws and sun visor, then disconnect the connector.
- (b) Employ the same manner described above to the other side.

LEXUS IS300/IS200 SUP (RM870E)

#### 6. REMOVE SUN VISOR HOLDERS

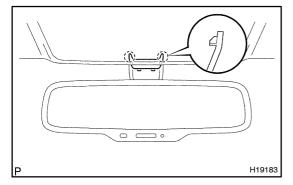
Remove the 2 screws and sun visor holder.

#### 7. REMOVE FRONT ASSIST GRIP

(a) Using a screwdriver, remove the caps. HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 bolts and assist grip.

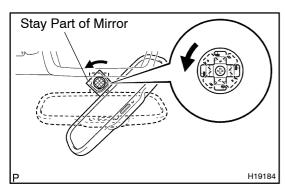


#### 8. REMOVE INNER REAR VIEW MIRROR

(a) Using a screwdriver, remove the inner rear view mirror stay holder cover.

#### HINT:

Tape the screwdriver tip before use.



- (b) w/ electro chromic inner mirror:
  - Disconnect the connector.
- (c) Remove the mirror assembly by turning the stay part of the mirror counterclockwise.

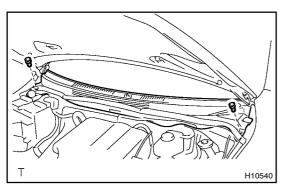
#### 9. REMOVE WIPER ARMS

(a) Using a screwdriver, remove the 2 wiper arm head covers.

#### HINT:

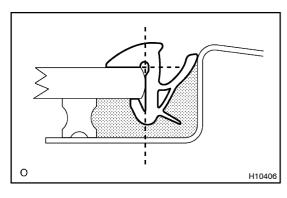
Tape the screwdriver tip before use.

(b) Remove the 2 nuts and 2 wiper arms.



### 10. REMOVE COWL TOP VENTILATOR LOUVER

- (a) Remove the hood to cowl top seal.
- (b) Remove the 2 clips and cowl top ventilator louver.
- 11. PULL DOWN FRONT PART OF ROOF HEADLINING



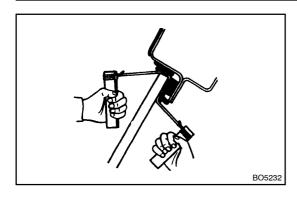
# 12. REMOVE WINDSHIELD OUTSIDE MOULDING

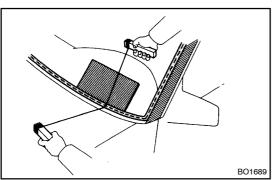
(a) Using a knife, cut off the moulding as shown in the illustration.

# **NOTICE:**

Do not damage the body with the knife.

(b) Remove the remaining moulding.





#### 13. **REMOVE WINDSHIELD GLASS**

- (a) Push piano wire through between the body and glass from the interior.
- Tie both wire ends to wooden blocks or similar objects. (b)
- w/ Front window defogger:

Disconnect the connector.

# **NOTICE:**

Be careful not to damage the wire harness.

(d) Cut the adhesive by pulling the piano wire around it.

#### NOTICE:

When separating the glass, take care not to damage the paint and exterior ornaments. To prevent scratching the safety pad when removing the windshield, place a plastic sheet between the piano wire and safety pad.

#### HINT:

Apply protective tape to the outer surface to keep the surface from being scratched.

(e) Remove the glass.

#### NOTICE:

Leave as much of the adhesive on the body as possible when cutting off the glass.