

## REMOVAL

### 1. 2JZ-GE engine LHD models:

REMOVE AIR CLEANER INLET AND AIR CLEANER (See page EM-30)

### 2. DISCONNECT BRAKE LINES

Using SST, disconnect the 6 brake lines from the ABS & TRC / VSC actuator.

SST 09023-00100

**Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)**

#### HINT:

- When disconnecting the brake lines, use tags or make a memo to identify the place to reconnect.
- At the time of installation, connect each brake line to the correct position (See page BR-22).

### 3. DISCONNECT BRAKE HOSE AND CONNECTOR

### 4. REMOVE ABS & TRC / VSC ACTUATOR ASSEMBLY

#### (a) RHD models:

Remove the engine under cover and fender liner.

#### (b) RHD models:

Remove the bolt, 2 nuts and ABS & TRC / VSC actuator assembly.

**Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)**

#### (c) 2JZ-GE engine LHD models:

Remove the nut, 2 bolts and ABS & TRC / VSC actuator assembly.

**Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)**

#### (d) 1G-FE engine LHD models:

Remove the 3 bolts and ABS & TRC / VSC actuator assembly.

**Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)**

#### (e) Remove the 2 nuts and ABS & TRC / VSC actuator.

**Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)**

#### (f) Remove the 2 cushion bolts and 3 cushions.

**Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)**