

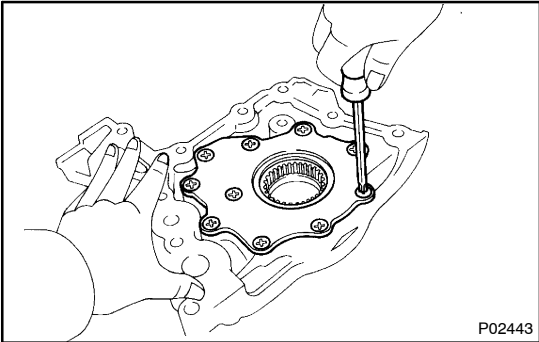
## DISASSEMBLY

### 1. REMOVE RELIEF VALVE

- (a) Carefully mount the pump body in a soft jaw vise.
- (b) Remove the plug, gasket, compression spring and relief valve.

#### NOTICE:

**Be careful not to damage the pump body.**



### 2. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 10 screws, pump body cover, the drive and driven rotors.