# REAR WHEEL ALIGNMENT INSPECTION

1. MEASURE VEHICLE HEIGHT (See page SA-4)

2. INSTALL CAMBER-CASTER-KINGPIN GAUGE OR POSITION VEHICLE ON WHEEL ALIGNMENT TES-TER

Follow the specific instructions of the equipment manufacturer.

3. INSPECT CAMBER

#### Camber (SEDAN) :

## (Great Britain sports package):

	Camber	$-0°55' \pm 30' (-0.92° \pm 0.5°)$				
	Right-left error	30' (0.5°) or less				
(	(Except Great Britain sports package):					

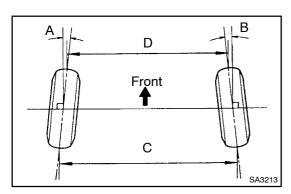
Camber		$-0^{\circ}23' \pm 30' (-0.38^{\circ} \pm 0.5^{\circ})$
	Right-left error	30' (0.5°) or less

# Camber (WAGON) :

#### (Great Britain sports package):

Camber		-0°55' ± 30' (-0.92° ± 0.5°)				
	Right-left error	30' (0.5°) or less				
(Except Great Britain sports package):						
Camber		$-0^{\circ}23' \pm 30' (-0.38^{\circ} \pm 0.5^{\circ})$				
	Right–left error	30' (0.5°) or less				

If the camber is not within the specified valve, after the toe-in is inspected, see step 5. to adjust.

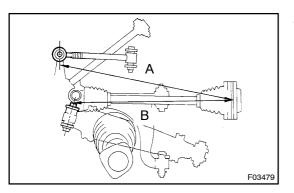


# 4. INSPECT TOE-IN

## Toe-in:

Toe-in	A + B: 0°12' ± 12' (0.2° ± 0.2°)
(total)	C - D: 2 ± 2 mm (0.08 ± 0.08 in.)

If the toe-in is not within the specified valve, after the camber is inspected, see step 5. to adjust.



## 5. ADJUST CAMBER AND TOE-IN

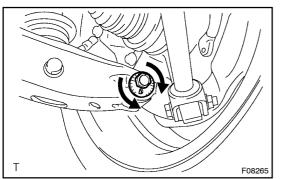
- (a) Measure the lengths of the toe control link (A) and No. 2 lower suspension arm (B), as shown in the illustration.
- (b) Obtain the difference between A and B.
- (c) Employ the same manner described above to the other side.
- (d) Obtain the difference between right and left from the values obtained above.

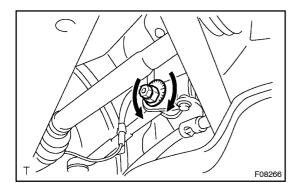
Right and left difference: 4.0 mm (0.157 in.) or less

LEXUS IS300/IS200 SUP (RM870E)

If they are not within the specified value, adjust the lengths of them by turning the adjusting cam.

(e) Inspect the camber and toe-in.





- (f) Adjust the camber.
  - (1) Loosen the camber adjusting cam nut of the No. 2 lower suspension arm.
  - (2) Turn the camber adjusting cam of the No. 2 lower suspension arm and adjust the camber.

HINT:

Camber will change about 5.0' (0.08°) with each graduation of the adjusting cam.

(3) Torque the camber adjusting cam nut.

Torque: 110 N·m (1,120 kgf·cm, 81 ft·lbf)

- (g) Adjust the toe-in.
  - (1) Loosen the camber adjusting cam nut of the toe control link.
  - (2) Turn the camber adjusting cam of the toe control link and adjust the toe-in.

HINT:

Toe-in will change about 4.0 mm (0.157 in.) with each graduation of the adjusting cam.

- (3) Torque the camber adjusting cam nut.
- Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)