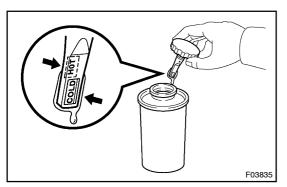
SR1HL-01



# **INSPECTION**

## 1. CHECK FLUID LEVEL

- (a) Keep the vehicle level.
- (b) With the engine stopped, check the fluid level in the oil reservoir.

If necessary, add fluid.

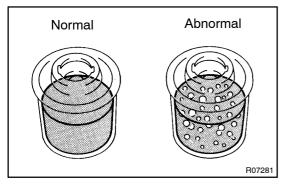
### Fluid: ATF DEXRON<sup>®</sup> II or III

HINT:

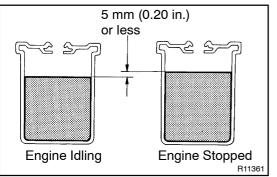
Check that the fluid level is within the HOT LEVEL range on the reservoir. If the fluid is cold, check that it is within the COLD LEVEL range.

- (c) Start the engine and run it at idle.
- (d) Turn the steering wheel from lock to lock several times to boost fluid temperature.

Fluid temperature: 80°C (176°F)



(e) Check for foaming or emulsification. If there is foaming or emulsification, bleed power steering system (See page SR-2).



- (f) With the engine idling, measure the fluid level in the oil reservoir.
- (g) Stop the engine.
- (h) Wait a few minutes and remeasure the fluid level in the oil reservoir.

Maximum fluid level rise: 5 mm (0.20 in.)

If a problem is found, bleed power steering system (See page SR-2).

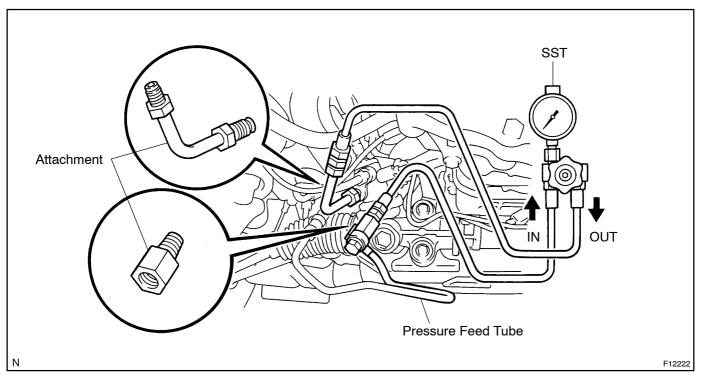
(i) Check the fluid level.

#### 2. CHECK STEERING FLUID PRESSURE

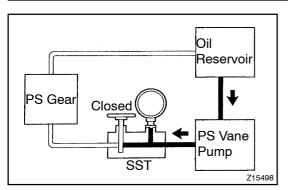
- Disconnect the pressure feed tube from the PS gear (See page SR-14).
- (b) Connect SST, as shown in the illustration below. SST 09640-10010 (09641-01010, 09641-01030, 09641-01060)

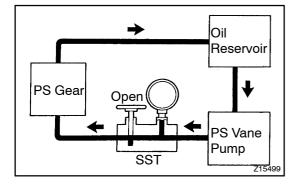
### NOTICE:

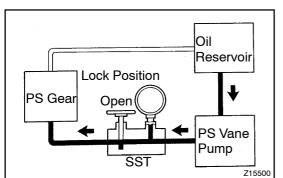
Check that the valve of the SST is in the open position.



- (c) Bleed the power steering system (See page SR-2).
- (d) Start the engine and run it at idle.
- (e) Turn the steering wheel from lock to lock several times to boost fluid temperature.
  Fluid temperature: 80 °C (176 °F)







(f) With the engine idling, close the valve of the SST and observe the reading on the SST.

Minimum fluid pressure:

6,900 kPa (70 kgf/cm<sup>2</sup>, 996 psi)

NOTICE:

- Do not keep the valve closed for more than 10 seconds.
- Do not let the fluid temperature become too high.
- (g) With the engine idling, open the valve fully.
- (h) Measure the fluid pressure at engine speeds of 1,000 rpm and 3,000 rpm.

Difference fluid pressure: 490 kPa (5 kgf/cm<sup>2</sup>, 71 psi) or less NOTICE:

Do not turn the steering wheel.

(i) With the engine idling and valve fully opened, turn the steering wheel to full lock position.

Minimum fluid pressure:

6,900 kPa (70 kgf/cm<sup>2</sup>, 996 psi)

NOTICE:

- Do not maintain lock position for more than 10 seconds.
- **Do not let the fluid temperature become too high.** (j) Disconnect the SST.
  - SST 09640-10010 (09641-01010, 09641-01030, 09641-01060)
- (k) Connect the pressure feed tube to the PS gear (See page SR-22).
- (I) Bleed the power steering system (See page SR-2).