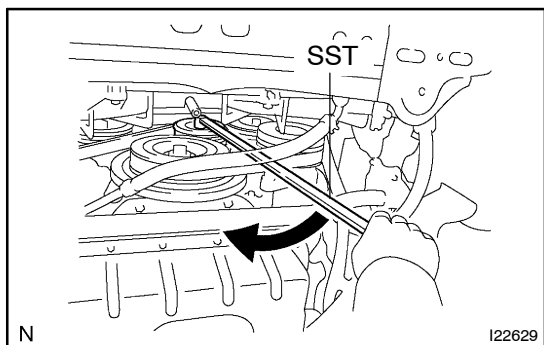


## REMOVAL

### 1. REMOVE NO. 1 ENGINE UNDER COVER

Remove the 16 screws, clip and No. 1 engine under cover.



### 2. REMOVE DRIVE BELT

Using SST, loosen the drive belt tension by turning the drive belt tensioner clockwise from the bottom side, and remove the drive belt.

SST 09216-00041

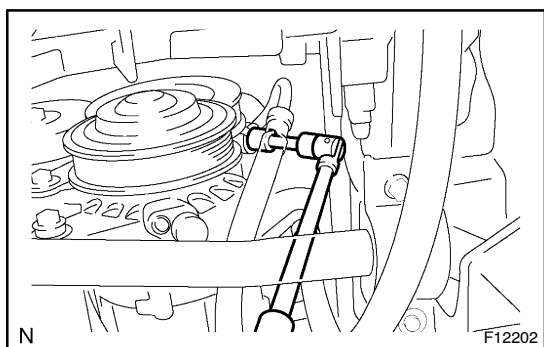
### 3. DISCONNECT OIL PRESSURE SWITCH CONNECTOR

### 4. DISCONNECT RETURN HOSE

Remove the clip and disconnect the return hose.

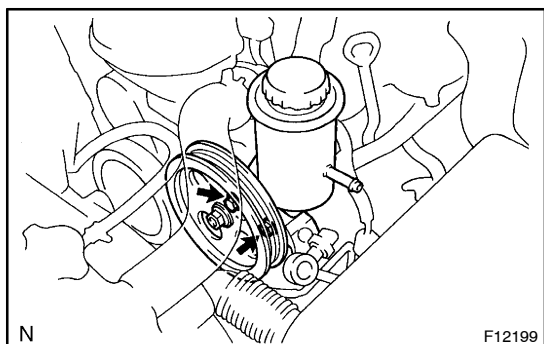
### NOTICE:

**Take care not to spill fluid on the drive belt and oil pressure switch connector.**



### 5. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket and disconnect the pressure feed tube.



### 6. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts and PS vane pump assembly.