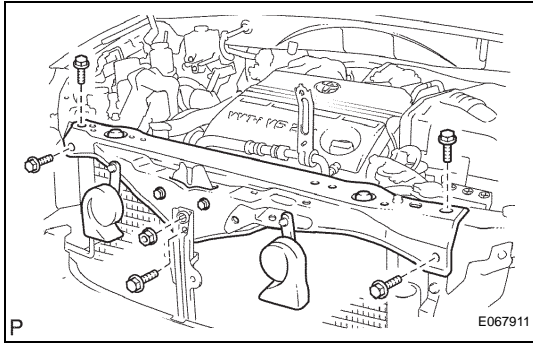


INSTALLATION

1. **INSTALL COOLER CONDENSER ASSEMBLY**
2. **INSTALL RADIATOR SUPPORT SUB-ASSEMBLY RH**
3. **INSTALL RADIATOR SUPPORT SUB-ASSEMBLY UPPER**



- (a) Install the radiator support sub-assembly upper with the 5 bolts and nut.
- (b) Connect the connectors.
- (c) Install the cap.

4. **INSTALL LIQUID TUBE SUB-ASSEMBLY A**

- (a) Remove the attached vinyl tape from the tube and connecting part of the cooler condenser assembly.
- (b) Sufficiently apply compressor oil to the new O-ring and fitting surface of the pipe joint.

Compressor oil:

ND-OIL 8 or equivalent

- (c) Install the O-ring on the liquid tube sub-assembly A.
- (d) Connect the air conditioning tube assembly to the cooler condenser assembly with the bolt.

Torque: 5.4 N*m (55 kgf*cm, 47 in.*lbf)

5. **INSTALL COOLER REFRIGERANT DISCHARGE PIPE A**

- (a) Remove the attached vinyl tape from the tube and connecting part of the cooler condenser assembly.
- (b) Sufficiently apply compressor oil to the new O-ring and fitting surface of the pipe joint.

Compressor oil:

ND-OIL 8 or equivalent

- (c) Install the O-ring to the discharge hose sub-assembly.
- (d) Connect the cooler refrigerant discharge pipe A on the cooler condenser assembly with the bolt.

Torque: 5.4 N*m (55 kgf*cm, 47 in.*lbf)

6. **CHARGE REFRIGERANT**

SST 07110-58060 (07117-58060, 07117-58070, 07117-58080, 07117-58090, 07117-78050, 07117-88060, 07117-88070, 07117-88080)

Specified amount:

600 +- 50 g (21.15 +- 1.76 oz.)

7. **WARM UP ENGINE**
8. **INSPECT REFRIGERANT LEAKAGE**

