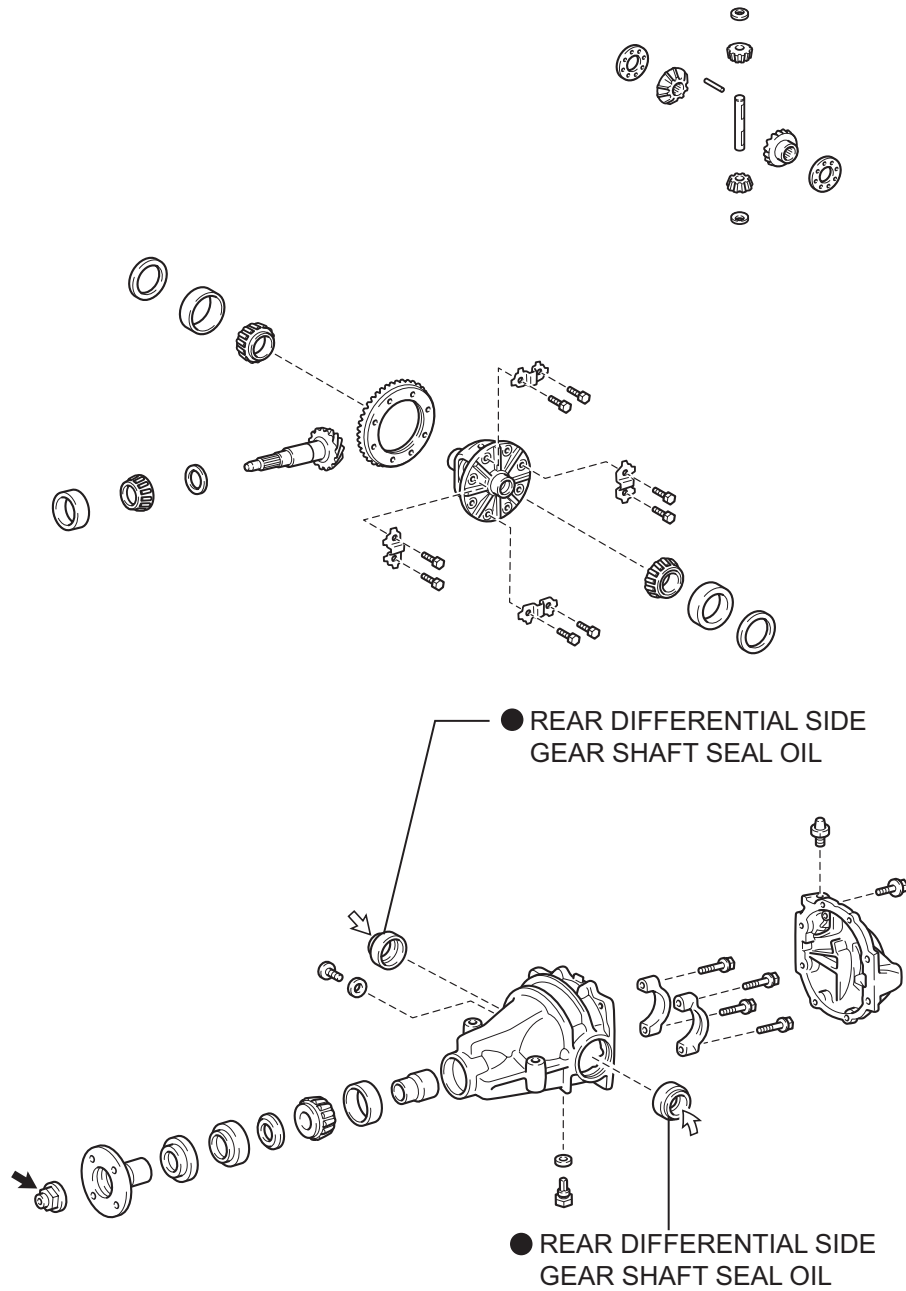


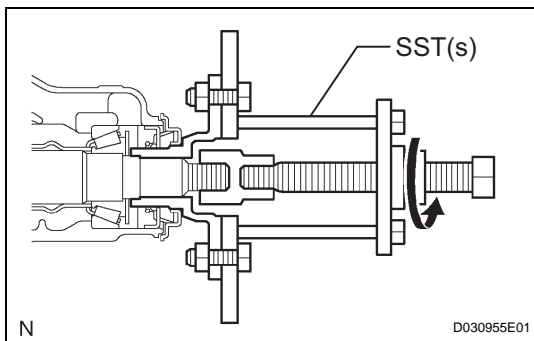
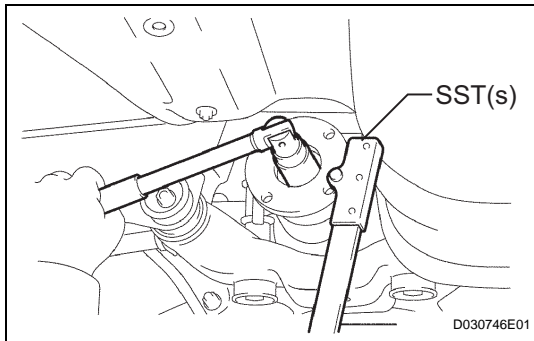
# FRONT DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL COMPONENTS



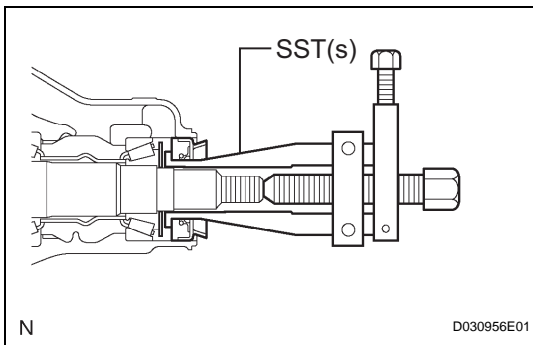
● Non-reusable part    ⇐ Apply MP grease

## REMOVAL

1. REMOVE ENGINE UNDER COVER ASSEMBLY (See page EX-3)
2. REMOVE NO. 2 ENGINE UNDER COVER (See page EX-3)
3. REMOVE PROPELLER W/CENTER BEARING SHAFT ASSEMBLY  
HINT:  
(See page PR-3)
4. REMOVE EXHAUST PIPE ASSEMBLY  
HINT:  
(See page EX-3)
5. REMOVE REAR DIFFERENTIAL FILLER PLUG  
(a) Using a hexagon wrench (10 mm), remove the filler plug and gasket.
6. REMOVE REAR DIFFERENTIAL DRAIN PLUG  
(a) Using a hexagon wrench (10 mm), remove the drain plug, and the oil.
7. REMOVE REAR DRIVE PINION NUT  
(a) Using a chisel and a hammer, unstake part of the nut.  
(b) Using SST(s) to hold the flange, remove the nut.  
**SST 09330-0021 (09330-0030)**



8. REMOVE REAR DRIVE PINION COMPANION FLANGE SUB-ASSEMBLY REAR  
(a) Using SST(s), remove the companion flange.  
**SST 09950-30012 (09951-03010, 09953-03010, 09954-03010, 09955-03030, 09956-03020)**

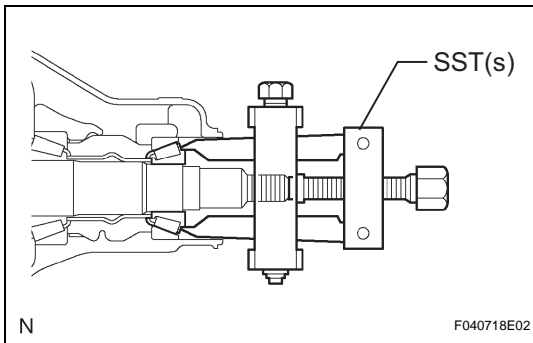
**9. REMOVE REAR DIFFERENTIAL CARRIER OIL SEAL**

(a) Using SST(s), remove the oil seal.

**SST 09308-10010**

**10. REMOVE REAR DIFFERENTIAL DRIVE PINION OIL SLINGER**

(a) Remove the rear differential drive pinion oil slinger.

**11. REMOVE REAR DRIVE PINION FRONT TAPERED ROLLER BEARING**

(a) Using SST(s), remove the front bearing.

**SST 09556-22010**

**12. REMOVE REAR DIFFERENTIAL DRIVE PINION BEARING SPACER**

(a) Remove the rear differential drive pinion bearing spacer.