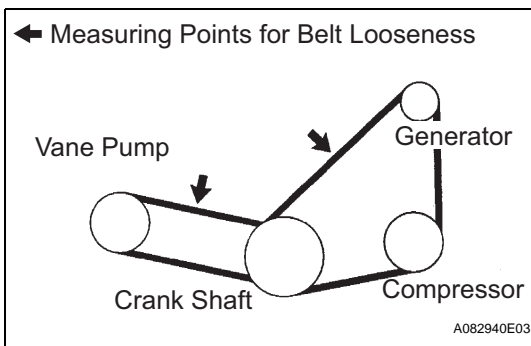


ENGINE

ON-VEHICLE INSPECTION

1. **INSPECT COOLANT**
 - (a) Inspect the coolant (See page [CO-1](#)).
2. **INSPECT ENGINE OIL**
3. **INSPECT BATTERY**
Standard specific gravity:
1.25 to 1.29 at 20°C (68°F)
4. **INSPECT AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY**
5. **INSPECT SPARK PLUG**
 - (a) Inspect the spark plug (See page [IG-1](#)).
6. **INSPECT V-RIBBED BELT**
 - (a) Belt deflection
Pressing force:
98 N (10 kgf, 22 lbf)



	New belt mm (in.)	Used belt mm (in.)
V ribbed belt (For fan and generator)	9.1 to 10.5 (0.358 to 0.413)	11.0 to 13.5 (0.433 to 0.531)
V ribbed belt (for vane pump)	8 to 10 (0.315 to 0.394)	11 to 14 (0.433 to 0.551)

(b) Tension

	New belt N (kg, lb)	Used belt N (kg, lb)
V ribbed belt (For fan and generator)	637 to 735 (63 to 75 , 143 to 165)	392 to 588 (40 to 60 , 80 to 132)
V ribbed belt (for vane pump)	588 to 686 (60 to 70 , 132 to 154)	245 to 392 (25 to 40 , 55 to 88)

NOTICE:

- Check the drive belt deflection at the specified point.
- When installing a new belt, set its tension value as specified.
- When inspecting a belt which is used for over 5 minutes, apply the specification of "Used belt".
- When reinstalling a belt which is used for over 5 minutes, adjust its belt deflection and tension to the medium value in each specification of "Used belt".
- V-ribbed belt tension and deflection value should be checked after 2 revolutions of engine cranking.
- When using a belt tension gauge, confirm the accuracy first by using a master gauge.

7. **INSPECT IGNITION TIMING**
 - (a) Warm up engine.

- (b) When using intelligent tester or OBD II scan tool :
- (1) Connect the intelligent tester or OBD II scan tool to the DLC3.
 - (2) Enter DATA LIST MODE on the intelligent tester or OBD II scan tool.

Ignition timing:
8 to 12° BTDC

HINT:

Please refer to the intelligent tester or OBD II scan tool operator's manual if you need help to select DATA LIST.

- (c) When not using the intelligent tester or OBD II scan tool :

- (1) Using SST, connect terminals 13 (TC) and 4 (CG) of DLC3.

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NOTICE:

- **Make sure of the terminal numbers before connecting them. Connection with a wrong terminal can damage the engine.**
- **Turn OFF all electrical systems before connecting the terminals.**
- **Perform this inspection after the cooling fan motor is turned OFF.**

- (2) Remove the V-bank cover.
- (3) Pull out the black-colored wire harness as shown in the illustration.
- (4) Connect the tester terminal of the timing light to the engine.

NOTICE:

Use a timing light which detects the first signal.

- (5) Inspect ignition timing at idle.

Ignition timing:
8 to 12° BTDC

NOTICE:

When checking the ignition timing, the transmission is in the neutral position.

HINT:

Run the engine at 1,000 to 1,300 rpm for 5 seconds, check that the engine rpm returns idle speed.

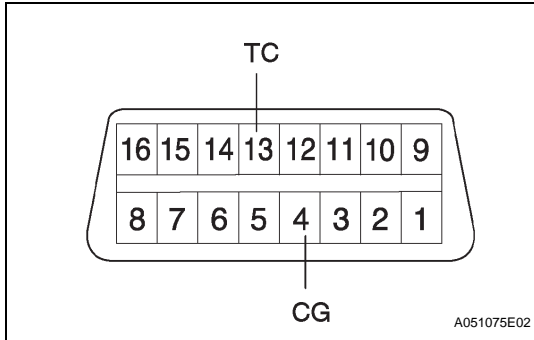
- (6) Disconnect terminals 13 (TC) and 4 (CG) of the DLC3.
- (7) Inspect ignition timing at idle.

Ignition timing:
7 to 24° BTDC

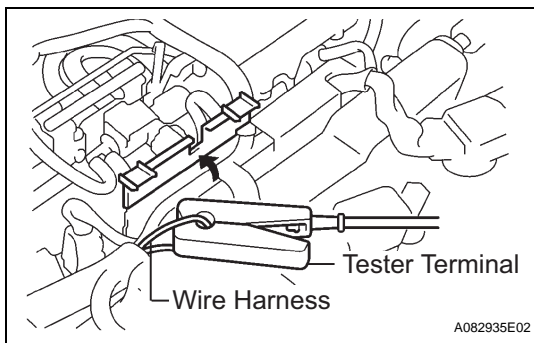
- (8) Confirm that the ignition timing advances when the engine rpm is increased.
- (9) Remove the timing light.

8. INSPECT ENGINE IDLE SPEED

- (a) Warm up the engine.



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- (b) Connect the intelligent tester or OBD II scan tool to the DLC3.
- (c) Enter DATA LIST MODE on the intelligent tester or OBD II scan tool.

Idle speed:**650 to 750 rpm.****NOTICE:**

- **When checking the idle speed, the transmission is in the neutral position.**
- **Check the idle speed with the cooling fan OFF.**
- **Switch off all accessories and air conditioning before connecting the intelligent tester or OBD II scan tool.**

HINT:

Please refer to the intelligent tester or OBD II scan tool operator's manual for further details.

EM**9. INSPECT COMPRESSION**

- (a) Warm up and stop the engine.
- (b) Disconnect the injector connectors.
- (c) Remove the intake air surge tank. (See page [EM-8](#))
- (d) Remove the ignition coil.
- (e) Remove the spark plugs.
- (f) Inspect cylinder compression pressure.

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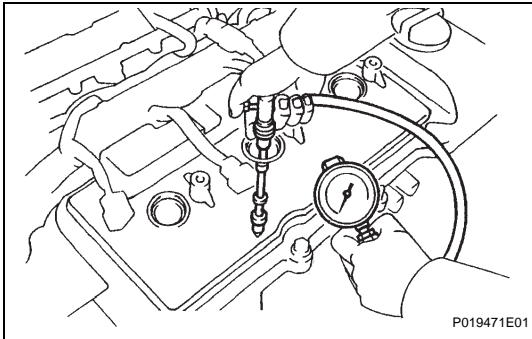
- (1) Insert a compression gauge into the spark plug hole.
- (2) Fully open the throttle.
- (3) While cranking the engine, measure the compression pressure.

Compression pressure:**1.5 MPa (15.3 kgf/cm², 218psi)****Minimum pressure:****1.0 MPa (10.2 kgf/cm², 145 psi)****Difference between each cylinder:****100 kPa (1.0 kgf/cm², 15 psi)****NOTICE:**

- **Always use a fully charged battery to obtain engine speed of 250 rpm or more.**
 - **Check other cylinder's compression pressure in the same way.**
 - **This measurement must be done in as short a time as possible.**
- (4) If the cylinder compression is low, pour a small amount of engine oil into the cylinder through the spark plug hole and inspect again.

HINT:

- If adding oil increases the compression, the piston rings and/or cylinder bore may be worn or damaged.
- If pressure stays low, a valve may be sticking or seating improperly, or there may be leakage past the gasket.



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10. INSPECT CO/HC

- (a) Start the engine.
- (b) Run the engine at 2,500 rpm for approximately 180 seconds.
- (c) Insert the CO/HC meter testing probe at least 40 cm (1.3 ft) into the tailpipe during idling.
- (d) Check CO/HC concentration at idle and/or 2,500 rpm.

HINT:

When doing the 2 mode (with the engine is in the idle and 2,500 rpm) test, these measuring order are prescribed by the applicable local regulations.

If the CO/HC concentration does not comply with regulations, troubleshoot in the order given below.

- (1) Check heated oxygen sensor operation (See page [EC-3](#)).
- (2) See the table below for possible causes, and then inspect and repair the applicable causes if necessary.

CO	HC	Problems	Causes
Normal	High	Rough idle	<ol style="list-style-type: none"> 1. Faulty ignitions: <ul style="list-style-type: none"> – Incorrect timing – Fouled, shorted or improperly gapped plugs 2. Incorrect valve clearance 3. Leaks in intake and exhaust valves 4. Leaks in cylinders
Low	High	Rough idle (Fluctuating HC reading)	<ol style="list-style-type: none"> 1. Vacuum leaks: <ul style="list-style-type: none"> – PCV hoses – Intake manifold – Throttle body – Brake booster line 2. Lean mixture causing misfire
High	High	Rough idle (Black smoke from exhaust)	<ol style="list-style-type: none"> 1. Restricted air filter 2. Plugged PCV valve 3. Faulty EFI systems: <ul style="list-style-type: none"> – Faulty pressure regulator – Defective water temperature sensor – Defective mass air-flow meter – Faulty ECM – Faulty injectors – Faulty throttle position sensor