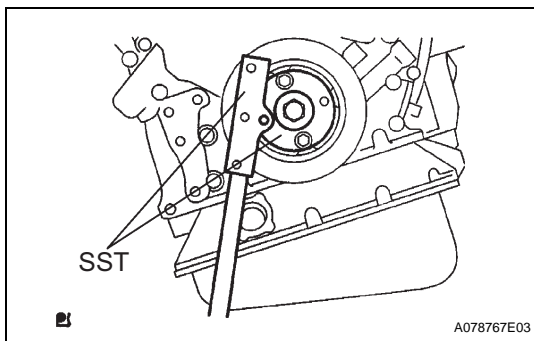
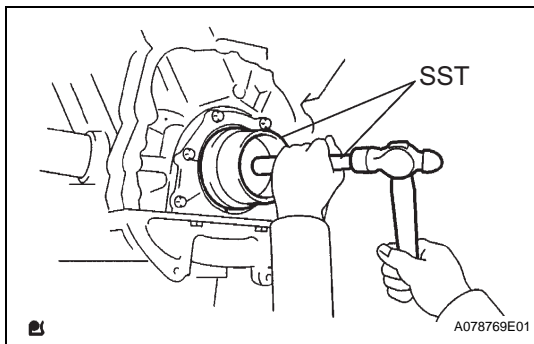
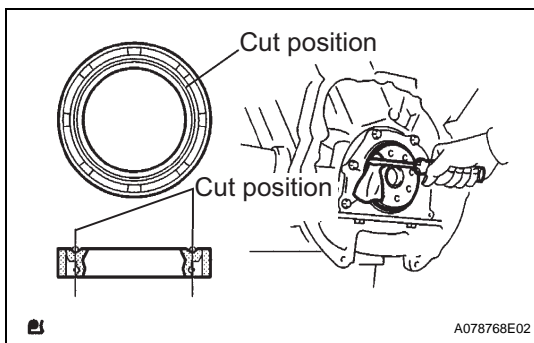
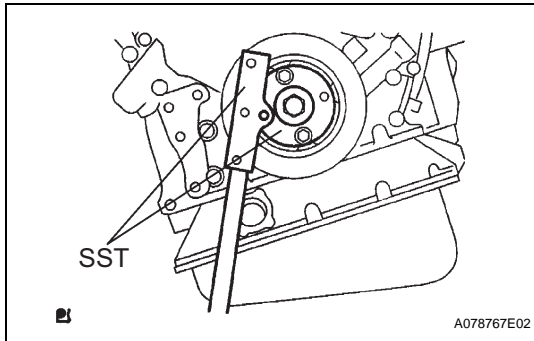


REMOVAL

1. **REMOVE AUTOMATIC TRANSAXLE ASSEMBLY (for 2WD)**
 - (a) Remove the automatic transaxle assembly (See page [AX-169](#)).
2. **REMOVE AUTOMATIC TRANSMISSION W/ TRANSFER (for 4WD)**
 - (a) Remove the automatic transmission w/ transfer (See page [AX-171](#)).
3. **REMOVE DRIVE PLATE & RING GEAR SUB-ASSEMBLY**
 - (a) Using SST, hold the crankshaft.
SST 09213-54015 (91651-60855), 09330-00021
 - (b) Remove the 8 bolts, the rear spacer, the drive plate and the front spacer.

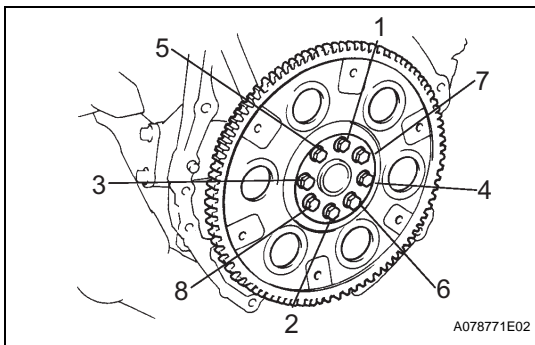


4. **REMOVE ENGINE REAR OIL SEAL**
 - (a) Using a knife, cut off the oil seal lip.
 - (b) Using a screwdriver with the tip wrapped in tape, pry out the oil seal.

NOTICE:
After the removal, check that the crankshaft is not damaged. If it is damaged, smooth the surface with 400-grit sandpaper.

INSTALLATION

1. **INSTALL ENGINE REAR OIL SEAL**
 - (a) Apply MP grease to a new oil seal lip.
NOTICE:
Keep the lip free from foreign materials.
 - (b) Using SST and a hammer, tap in the oil seal until its surface is flush with the rear oil seal retainer edge.
SST 09223-15030, 09950-70010 (09951-07100)
NOTICE:
 - Be careful not to tap the oil seal at an angle.
 - Wipe off extra grease on the crankshaft.
2. **INSTALL DRIVE PLATE & RING GEAR SUB-ASSEMBLY**
 - (a) Using SST, hold the crankshaft.
SST 09213-54015 (91651-60855), 09330-00021
 - (b) Clean the bolts and bolt holes.
 - (c) Apply adhesive to 2 or 3 threads of the bolts.
Adhesive:
Part No.08833-00070, THREE BOND 1324 or equivalent
 - (d) Install the front spacer, the drive plate and the rear spacer on the crankshaft.



(e) Using several steps, install and tighten the 8 bolts uniformly in the sequence shown in the illustration.

Torque: 83 N*m (846 kgf*cm, 61 ft.*lbf)

NOTICE:

Do not start the engine within 1 hour after installing.

3. INSTALL AUTOMATIC TRANSMISSION W/ TRANSFER (for 4WD)

(a) Install the automatic transmission w/ transfer (See page [AX-174](#)).

4. INSTALL AUTOMATIC TRANSAXLE ASSEMBLY (for 2WD)

(a) Install the automatic transaxle assembly (See page [AX-172](#)).