

## INSTALLATION

### 1. INSTALL TRANSFER ASSEMBLY

- (a) Apply sealant 1281 to the transaxle assembly and transfer assembly in continuous beaded form of 1.2 mm diameter as shown in the illustration.

#### NOTICE:

- Wipe any grease off from the attaching surfaces.
- Install it within 10 minutes after applying the sealant.
- Sealant stuck on the gasket, case oil seal and driving plug may cause oil leakage and seizure due to oil shortage. Care must be taken.

- (b) Install the transfer assembly to the transaxle assembly with the 2 bolts and 6 nuts.

**Torque: 69 N\*m (700 kgf\*cm, 51 ft.\*lbf)**

#### NOTICE:

- Check that the gasket is installed to the transfer assembly before installing them to the transaxle assembly.
- Install the transfer assembly to the transaxle assembly without tilting.
- When moving the transfer assembly, do not hold the oil seal on the both sides.

### 2. INSTALL AUTOMATIC TRANSMISSION W/ TRANSFER

#### HINT:

(See page [AX-174](#))

### 3. INSTALL TRANSFER STIFFENER PLATE RH (See page [AX-175](#))

### 4. INSTALL ENGINE AND TRANSAXLE

#### HINT:

(See page [EM-120](#))

### 5. INSTALL TRANSFER DRAIN PLUG

- (a) Install the transfer drain plug with a new drain gasket.

**Torque: 49 N\*m (500 kgf\*cm, 36 ft.\*lbf)**

### 6. INSTALL TRANSFER CASE NO. 2 PLUG

- (a) Install the transfer case No. 2 plug with a new gasket No. 2.

**Torque: 49 N\*m (500 kgf\*cm, 36 ft.\*lbf)**

### 7. INSTALL TRANSFER CASE NO. 1 PLUG

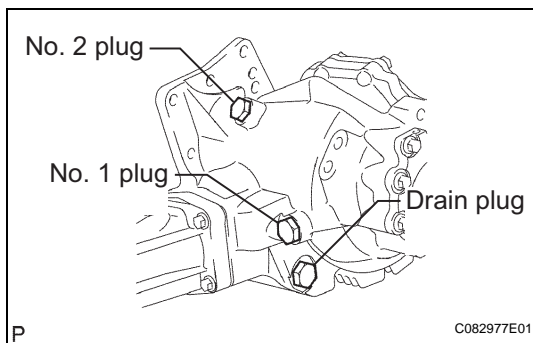
- (a) Add oil up to 0 to 5 mm below the lower side of the plug hole.

#### Oil quantity:

**0.9 L (0.95 US qts, 0.71 Imp. qts)**

#### HINT:

When adding oil, pour it slowly.



- (b) Install the transfer case No. 1 plug with a new gasket No. 1.

**Torque: 49 N\*m (500 kgf\*cm, 36 ft.\*lbf)**