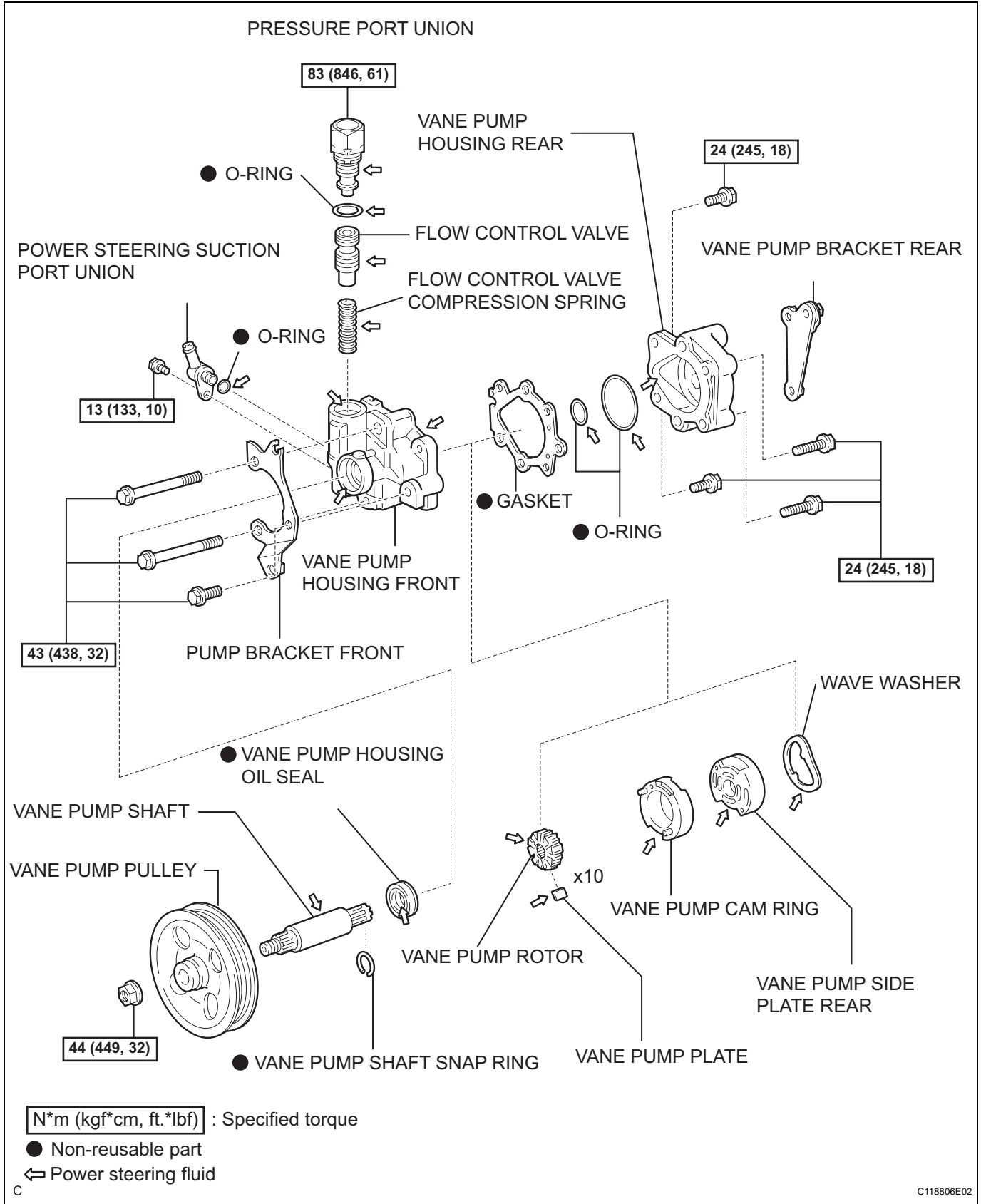


# VANE PUMP COMPONENTS

PS



## REMOVAL

### NOTICE:

- Do not overtighten when using a vise.
- When installing, coat the parts indicated by arrows with power steering fluid (See page PS-7).

1. REMOVE FRONT WHEEL RH
2. DRAIN POWER STEERING FLUID
3. REMOVE FRONT FENDER APRON SEAL RH
4. DISCONNECT OIL RESERVOIR TO PUMP HOSE NO.1
  - (a) Remove the clip and disconnect the oil reservoir to pump hose No. 1.

### NOTICE:

Take care not to spill fluid on the V belt.

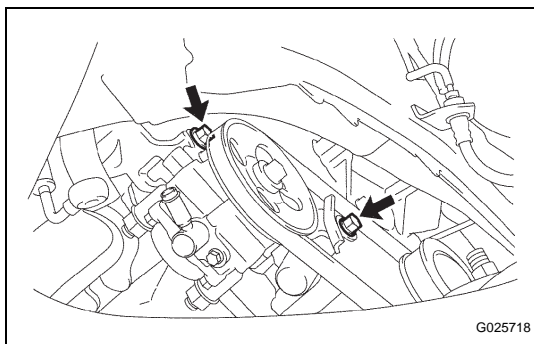
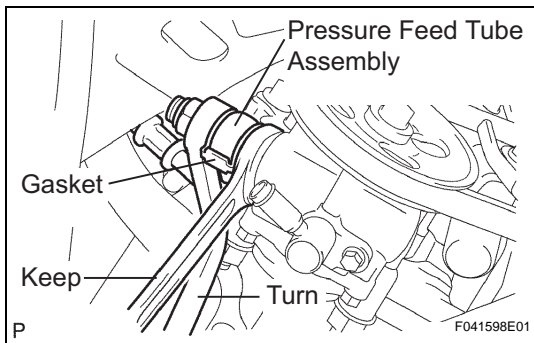
5. REMOVE POWER STEERING OIL PRESSURE SWITCH
  - (a) Disconnect the connector.
  - (b) Remove the oil pressure switch from the union bolt.

### NOTICE:

Be careful not to drop the oil pressure switch.

If the oil pressure switch is dropped or severely damaged, replace it with a new one.

6. DISCONNECT PRESSURE FEED TUBE ASSEMBLY
  - (a) Using a spanner (24mm) to keep the pressure port union, remove the union bolt and the gasket.
  - (b) Disconnect the pressure feed tube assembly.



7. REMOVE VANE PUMP V BELT
  - (a) Loosen the 2 bolts and remove the vane pump V belt.
8. REMOVE VANE PUMP ASSEMBLY
  - (a) Remove the 2 bolts and the vane pump assembly.