

3MZ-FE EXHAUST**SERVICE DATA**

Compression spring	
Free length	
Exhaust pipe assembly center x Exhaust pipe sub-assembly front No.3	Minimum: 41.5 mm (1.634 in.)
Exhaust pipe assembly center x Exhaust pipe assembly tail	Minimum: 40.5 mm (1.594 in.)

SS

TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
Exhaust pipe assembly front x Exhaust manifold converter sub-assembly No.2	56	571	41
Exhaust pipe sub-assembly front No.3 x Exhaust manifold converter sub-assembly	56	571	41
Exhaust pipe sub-assembly front No.3 x Exhaust pipe assembly front	56	571	41
Exhaust pipe assembly center x Exhaust pipe sub-assembly front No.3	48	490	35
Exhaust pipe assembly center x Exhaust pipe assembly tail	48	490	35
Heated oxygen sensor x Exhaust pipe assembly front	44	449	33
Heated oxygen sensor x Exhaust pipe sub-assembly front No.3	44	449	33
Exhaust pipe assembly front (Clamp bolt) x Exhaust pipe support bracket No.1	21	214	16

SS