

# SEAT BELT

## TORQUE SPECIFICATIONS

Part tightened	N*m	kgf*cm	ft.*lbf
<b>FRONT SEAT INNER BELT ASSEMBLY</b>			
Front seat inner belt assembly x Seat adjuster assembly	42	428	31
Front seat assembly x Body	37	377	27
<b>FRONT SEAT OUTER BELT ASSEMBLY</b>			
Front seat outer belt assembly x Body (Upper bolt)	7.5	77	66 in.*lbf
Front seat outer belt assembly x Body (Lower bolt)	42	428	31
Front seat outer belt assembly x Body (shoulder anchor side)	42	428	31
Front seat outer belt assembly x Body (floor anchor side)	42	428	31
<b>REAR SEAT INNER BELT ASSEMBLY</b>			
Rear seat belt assembly Inner x Rear seat frame assembly	42	428	31
Separate type rear seat cushion assembly x Rear seat frame assembly ("Torx" bolt)	21	214	16
Separate type rear seat cushion assembly x Rear seat frame assembly (Bolt)	18	184	13
Rear Seat assembly LH x Body	37	377	27
Fold seat stopper band assembly No. 2 x Body	9.0	92	80 in.*lbf
Separate type rear seat cushion assembly x Rear seat frame assembly ("Torx" bolt)	21	214	16
Separate type rear seat cushion assembly x Rear seat frame assembly (Bolt)	18	184	13
Center seat assembly x Rear seat frame assembly	21	214	16
Rear Seat assembly RH x Body	37	377	27
Fold seat stopper band assembly No. 1 x Body	9.0	92	80 in.*lbf
<b>REAR SEAT OUTER BELT ASSEMBLY</b>			
Rear seat outer belt assembly x Body (Upper bolt)	7.5	77	66 in.*lbf
Rear seat outer belt assembly x Body (Lower bolt)	42	428	31
Rear seat outer belt assembly x Body (shoulder anchor side)	42	428	31
Rear seat outer belt assembly x Body (floor anchor side)	42	428	31
Rope hook x Body	8.0	80	70 in.*lbf
Rear Seat assembly LH x Body	37	377	27
Fold seat stopper band assembly No. 2 x Body	9.0	92	80 in.*lbf
Rear Seat assembly RH x Body	37	377	27
Fold seat stopper band assembly No. 1 x Body	9.0	92	80 in.*lbf
<b>REAR CENTER SEAT INNER BELT ASSEMBLY</b>			
Rear center seat inner belt assembly x Body	42	428	31
Rear Seat assembly LH x Body	37	377	27
Fold seat stopper band assembly No. 2 x Body	9.0	92	80 in.*lbf
<b>REAR CENTER SEAT OUTER BELT ASSEMBLY</b>			
Rear center seat belt assembly x Rear seat frame assembly (Bolt)	7.5	77	66 in.*lbf
Rear center seat belt assembly x Rear seat frame assembly (Nut)	42	428	31
Rear seat belt hook x Rear seatback frame sub-assembly	6.0	61	53 in.*lbf
Rear seat lock striker x Rear seat frame assembly	33	337	24
Separate type rear seat cushion assembly x Rear seat frame assembly ("Torx" bolt)	21	214	16
Separate type rear seat cushion assembly x Rear seat frame assembly (Bolt)	18	184	13
Center seat assembly x Rear seat frame assembly	21	214	16
Rear Seat assembly RH x Body	37	377	27
Fold seat stopper band assembly No. 1 x Body	9.0	92	80 in.*lbf

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