

# SEAT

## TORQUE SPECIFICATIONS

Part tightened	N*m	kgf*cm	ft.*lbf
<b>FRONT SEAT ASSEMBLY</b>			
Front seat cushion frame sub-assembly x Seat adjuster assembly (Driver seat only)	19	194	14
Front seat side airbag assembly x Seat adjuster assembly	5.5	56	49 in.*lbf
Seat position sensor x Seat adjuster assembly (Driver seat only)	8.0	82	71 in.*lbf
Separate type front seatback cover bracket x Seat adjuster assembly	5.6	57	50 in.*lbf
Seat armrest assembly x Seat adjuster assembly	37	377	27
Front seat inner belt assembly x Seat adjuster assembly	42	428	31
Front seat assembly x Body	37	377	27
<b>REAR SEAT ASSEMBLY (for LH Side)</b>			
Fold seat cushion frame No. 1 x Rear seat track assembly inner	42	428	31
Fold seat cushion frame No. 1 x Rear seat track assembly outer	42	428	31
Reclining control link sub-assembly x Rear seat track assembly	42	428	31
Rear seatback frame sub-assembly lower x Rear seat track assembly	42	428	31
Rear seatback frame sub-assembly x Rear seatback frame sub-assembly lower	42	428	31
Seat track stop plate x Rear seatback frame sub-assembly lower	18	184	13
Rear seat belt hook x Rear seatback frame sub-assembly	6.0	61	53 in.*lbf
Rear seat belt assembly Inner x Rear seat frame assembly	42	428	31
Separate type rear seat cushion assembly x Rear seat frame assembly ("Torx" bolt)	21	214	16
Separate type rear seat cushion assembly x Rear seat frame assembly (Bolt)	18	184	13
Rear Seat assembly LH x Body	37	377	27
Fold seat stopper band assembly No. 2 x Body	9.0	92	80 in.*lbf
<b>REAR SEAT ASSEMBLY (for RH Side)</b>			
Fold seat cushion frame No. 2 x Rear seat track assembly inner	42	428	31
Fold seat cushion frame No. 2 x Rear seat track assembly outer	42	428	31

Part tightened	N*m	kgf*cm	ft.*lbf
Reclining control link sub-assembly x Rear seatback frame sub-assembly lower (Bolt)	21	214	16
Reclining control link sub-assembly x Rear seat track assembly (Nut)	42	428	31
Rear seatback frame sub-assembly lower x Rear seat track assembly ("Torx" bolt T45)	42	428	31
Rear seatback frame sub-assembly lower x Rear seat track assembly ("Torx" bolt T55)	80	816	59
Rear seatback frame sub-assembly x Rear seatback frame sub-assembly lower (Bolt)	55	561	41
Rear seatback frame sub-assembly x Rear seatback frame sub-assembly lower ("Torx" bolt T45)	42	428	31
Seat track stop plate x Rear seatback frame sub-assembly lower	18	184	13
Rear center seat belt assembly x Rear seat frame assembly (Bolt)	7.5	77	66 in.*lbf
Rear center seat belt assembly x Rear seat frame assembly (Nut)	42	428	31
Rear seat belt hook x Rear seatback frame sub-assembly	6.0	61	53 in.*lbf
Rear seat lock striker x Rear seat frame assembly	33	337	24
Rear seat belt assembly Inner x Rear seat frame assembly	42	428	31
Separate type rear seat cushion assembly x Rear seat frame assembly ("Torx" bolt)	21	214	16
Separate type rear seat cushion assembly x Rear seat frame assembly (Bolt)	18	184	13
Rear seatback lock sub-assembly x Center seatback frame sub-assembly	21	214	16
Rear seat armrest assembly center x Center seatback assembly	21	214	16
Rear seatback hinge sub-assembly center x Center seatback assembly	21	214	16
Center seat cushion assembly x Center seatback assembly	21	214	16
Center seat assembly x Rear seat frame assembly	21	214	16
Rear Seat assembly RH x Body	37	377	27
Fold seat stopper band assembly No. 1 x Body	9.0	92	80 in.*lbf
Rear center seat outer belt assembly x Rear seatback frame sub-assembly lower	42	428	31

SS