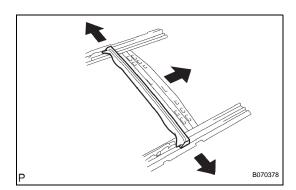
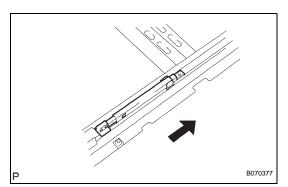


# P B068161





# **REMOVAL**

1. REMOVE ROOF HEADLINING ASSEMBLY (See page IR-6)

#### 2. REMOVE SLIDING ROOF SIDE GARNISH LH

(a) Using a screwdriver, disengage the clip and remove the side garnish.

HINT:

Tape the screwdriver tip before use.

3. REMOVE SLIDING ROOF SIDE GARNISH RH

Use the same procedures described for the LH side.

# 4. REMOVE SLIDING ROOF GLASS SUB-ASSEMBLY

(a) Using a torx wrench (T25), remove the 4 screws and roof glass.

# 5. REMOVE SLIDING ROOF HOUSING SUB-ASSEMBLY

- (a) Disconnect the 4 hoses and drive gear connector.
- (b) Remove the 8 bolts and 4 brackets.
- (c) Remove the 8 nuts and housing.

# 6. REMOVE SLIDING ROOF DRIVE GEAR SUB-ASSEMBLY

- (a) Remove the drive gear bracket.
- (b) Remove the 2 bolts and drive gear.
- 7. REMOVE SUNSHADE TRIM SUB-ASSEMBLY

# 8. REMOVE ROOF DRIP CHANNEL REAR

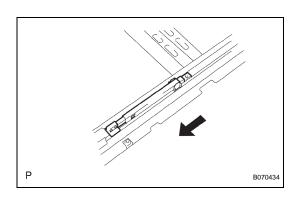
(a) Remove the roof drip channel as shown in the illustration.

# 9. REMOVE SLIDING ROOF DRIVE CABLE SUB-ASSEMBLY

(a) Using a screwdriver, remove the drive cable by sliding it backward.

HINT:

Tape the screwdriver tip before use.

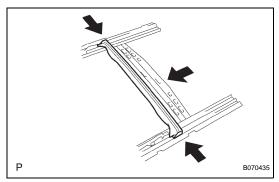


# **INSTALLATION**

# 1. INSTALL SLIDING ROOF DRIVE CABLE SUB-ASSEMBLY

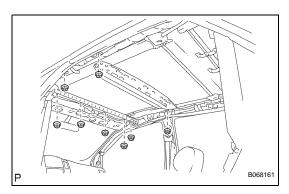
(a) Sliding the drive cable forward, install it. HINT:

Tape the screwdriver tip before use.



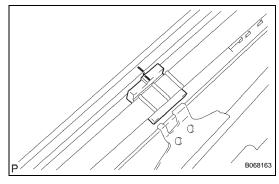
# 2. INSTALL ROOF DRIP CHANNEL REAR

(a) Install the roof drip channel rear as shown in the illustration.



# 3. INSTALL SLIDING ROOF HOUSING SUB-ASSEMBLY

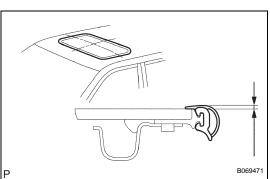
- (a) Install the housing with the 8 nuts.
- (b) Install the 4 brackets with the 8 bolts.
- (c) Connect the 4 hoses and drive gear connector.



#### 4. ADJUST FULLY CLOSED POSITION

(a) Using a screwdriver, slide the drive cable of the sliding roof to align the matchmarks.

Tape the screwdriver tip before use.



# 5. ADJUST SLIDING ROOF GLASS SUB-ASSEMBLY

(a) Check for a difference in levels between the sliding roof (roof glass) and roof panel.

Difference

Front side	Rear side	LH and RH side	Corner side
0 + 1.0 mm (0 + 0.039 in.) 0 - 2.0 mm (0 - 0.079 in.)	0 + 2.0 mm (0 + 0.079 in.) 0 - 1.0 mm (0 - 0.039 in.)	0 +- 1.5 mm (0.059 in.)	0 + 1.5 mm (0 + 0.059 in.) 0 - 1.0 mm (0 - 0.039 in.)



## NOTICE:

The clearance should be even all around.

## 6. INSTALL SLIDING ROOF GLASS SUB-ASSEMBLY

(a) Using a torx wrench (T25), loosen a screw to adjust the sliding roof panel position. When the adjustment has been done, tighten the screw there.

## 7. CHECK FOR WATER LEAKS

(a) Adjusting the sliding roof, check that there is no water leak.If a leak is found, readjust the sliding roof.

# 8. RESET SLIDING ROOF POSITION (See page RF-22)

9. INSTALL ROOF HEADLINING ASSEMBLY (See page IR-13)