

## INSTALLATION

### 1. INSTALL SEAT POSITION SENSOR

- (a) Check that the ignition switch is off.
- (b) Check that the negative battery (-) terminal is disconnected.

**CAUTION:**

**After disconnecting the negative battery terminal, wait for at least 90 seconds before starting the operation.**

- (c) Using a feeler gauge 1 mm (0.039 in.), install the seat position sensor.

**NOTICE:**

- If the seat position sensor has been dropped, or there are any cracks, dents or other defects in the case or connector, replace it with a new one.
- When installing the seat position sensor, be careful that the SRS wiring does not interfere with other parts and that it is not pinched between other parts.

**HINT:**

Be sure that a clearance between the seat position sensor and the seat rail is within 0.6 mm (0.023 in.) to 1.4 mm (0.055 in.).

- (d) Using a "torx" socket wrench, tighten the "torx" screw to install the seat position sensor.  
**Torque: 8.0 N\*m (82 kgf\*cm, 71 in.\*lbf)**
- (e) Make sure that a clearance between the seat position sensor and the seat rail is within 0.6 mm (0.023 in.) to 1.4 mm (0.055 in.).
- (f) Check that there is no looseness in the installation parts of the seat position sensor.
- (g) Connect the connector to the seat position sensor.

### 2. INSTALL SEAT SLIDE POSITION SENSOR PROTECTOR

### 3. INSTALL FRONT SEAT CUSHION SHIELD ASSEMBLY

### 4. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB

### 5. INSTALL RECLINING POWER SEAT SWITCH KNOB

### 6. INSTALL FRONT SEAT ASSEMBLY (See page [SE-45](#))

### 7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

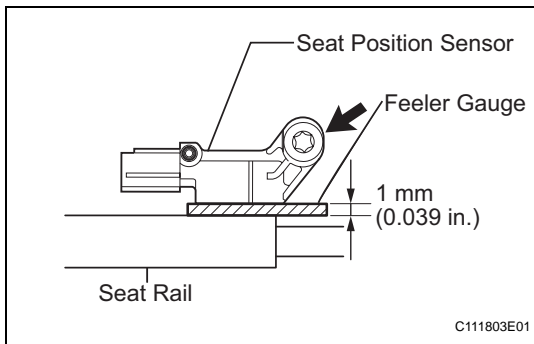
### 8. PERFORM INITIALIZATION

- (a) Perform initialization.

**HINT:**

Some systems need initialization when disconnecting the cable from the negative battery terminal.

### 9. INSPECT CHECK POWER SEAT FUNCTION



**10. INSPECT SEAT HEATER OPERATION**

**11. INSPECT SRS WARNING LIGHT**

- (a) Inspect the SRS warning light (See page [RS-25](#)).